Pressure Sensors

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Gems



PRESSURE

NTRODUCTION

Welcome to Gems Sensors

Pressure Catalogue

This catalogue describes our best selling pressure sensors, from economical OEM to aerospace quality transducers we have the choice and variety of configurations for most applications. The catalogue is divided into sections, for each range of products, and includes special pages describing our immersible sensors. Dimensional drawings, specifications and photographs are included providing comprehensive technical information for designers and specifiers.

We want to make it as easy as possible for you to do business with Gems. This catalogue should provide you with all you need to know about a pressure transducer or transmitter and includes a section for accessories and additional information. Should you not find what you are looking for please do not hesitate to contact your nearest Gems Sales Office or Representative. A list of our Representatives can be found at the back of this catalogue.

We understand that some applications require a bespoke sensor. Our engineers are ready to offer comprehensive advice and, whether it is a special connector, a different label or a completely re-designed package, we can provide timely cost effective solutions.

Gems also manufactures pressure switches, level sensors, flow sensors, and tank sight level indicators some of which are illustrated on page 62. Many of these products are available ex stock through our express shipping services in Europe and North America. Please contact your sales office for full details.

For the last 40 years we have listened, and responded, to our customer needs, helping our OEM customers to maintain a competitive edge and, providing end users with reliable solutions to the most demanding pressure measuring problems.



Visit us at: www.gems-sensors.co.uk or www.gemssensors.com

The fastest way to more information:

... just complete the form below and fax it to your nearest sales office (address on back page)

-			
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Name Department Post Code/City Email I have the following application	
 Please send me more information on: Gems Electro Optic Level Switches Gems Multi Point Level Switches Gems Flow Switches 	 Gems Single Point Level Switches Gems Flow Indicators Gems Pressure Switches

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SELECTION CHARTS

Selection Charts

Pressure Transducers/Transmitters

Description		Ele	ectrical Ou	tput	Perfo	rmance	Tempera	ture Range	Rang	e (bar)	ŀ	Approv	als	GEMS P/No	Pag
	тV	Voltage	4-20mA	Digital	static error	thermal error	compensated	operable	min	max	CE	IS	F/proof		
Compact OEM Transducer	20	\checkmark	\checkmark		0.20%	2%	-20 to +100°C	-40 to +125°C	16	2200	\checkmark			1000	20
Psibar Pressure Transmitter		\checkmark	\checkmark		0.50%	2%	-20 to +80°C	-40 to +125°C	800mb	400	\checkmark			12/1600	11
Hygienic Flush Mount		\checkmark	\checkmark		0.25%	1%	-20 to +80°C	-25 to +85°C	0.1	40	\checkmark	\checkmark		1700	34
Screwed Flush Mount Pressure Transmitter	r	\checkmark	\checkmark		0.25%	2%	-20 to +80°C	-25 to +85°C	1	400	\checkmark			1701	36
Fixed Range General		\checkmark	\checkmark		0.25%	1%	0 to 70°C	-25 to 85°C	40mb	1 bar	\checkmark	\checkmark		1702	38
CVD Universal Transducers	100	\checkmark	\checkmark		0.25%	1.50%	-20 to +80°C	-40 to +125°C	500mb	400	\checkmark			22/2600A	5
Improved Spec Transducer	100	\checkmark	\checkmark		0.15%	1%	-20 to +80°C	-40 to +125°C	500mb	400	\checkmark			22/2600 B	5
I.S. Transmitter			\checkmark		0.25%	1.5%	-20 to +80°C	-40 to +125°C	500mb	400	\checkmark	\checkmark		22/26ICA	8
Improved Spec I.S. Transmitter			\checkmark		0.15%	1%	-20 to +80°C	-40 to +125°C	500mb	400	\checkmark	\checkmark		22ICB	8
Slim line Borehole Transmitter	100	~	\checkmark		0.25%	0.50%	-10 to +50°C	-40 to +80°C	4mwg	200mwg	\checkmark			2400	46
High Performance Industrial Transmitter		\checkmark	\checkmark		0.10%	1%	-30 to +100°C	-40 to +125°C	1	400	\checkmark			2800A	1
High Performance IS Transmitter		\checkmark	\checkmark		0.1%	1%	-30 to +100°C	-40 to +125°C	1	400	\checkmark	\checkmark		28IC	1
HyMap Pressure Transmitter		\checkmark	\checkmark		0.15%	1.5%	-40 to +125°C	-40 to +125°C	50	700	\checkmark			3000B	2
High Performance Transducers	30				0.10%	1%	-54 to +120°C	-54 to +135°C	1	690	\checkmark			4000KJ	2
High Performance Transducers	30				0.10%	0.60%	-54 to +120°C	-54 to +135°C	1	690	\checkmark			4000KK	24
High Performance Transducers	30				0.08%	0.60%	-54 to +120°C	-54 to +135°C	1	690	\checkmark			4000KL	2
High Performance Transducers	30				0.08%	0.30%	-54 to +120°C	-54 to +135°C	1	690	\checkmark			4000KM	2
High Temperature Transducers	30				0.10%	2%	-54 to +200°C	-54 to +230°C	1	690	\checkmark			4000L	2
Explosion Proof Transmitter			\checkmark		0.10%	0.80%	-25 to +75°C	-25 to +85°C	6	690	\checkmark		\checkmark	4264B	30
High Performance Rangeable Transmitter			\checkmark		0.10%	0.80%	-25 to +75°C	-30 to +100°C	250mb	690	\checkmark	\checkmark		4700BE	2
High Performance Rangeable Transmitter			\checkmark		0.10%	0.50%	-25 to +75°C	-30 to +100°C	180mb	690	\checkmark	\checkmark		4700BF	2
Low Range Rangeable Transmitter		\checkmark	\checkmark		0.25%	2.00%	-20 to +60°C	-40 to +100°C	25mbar	1	\checkmark			5000	4
Low Range Differential		~	~		1%	5%	-18 to +65°C	-18 to +65°C	100 pascals	5000 pascals	~			5266	4
Rangeable Industrial Transmitter			\checkmark		0.15%	1%	-20 to +80°C	-20 to +85°C	250mb	400	\checkmark	\checkmark		6700B	1
Digital Output Transmitter				\checkmark	0.10%	0.2%	-40 to 85°C	-40 to 85°C	1	690	\checkmark			9000	3
Rangeable Level Transmitter			\checkmark		0.5%	0.1%	-5 to 45°C	-25 to 70°C	4mWG	100mWG	\checkmark			9300	4
SDI-12 Groundwater Transmitter			\checkmark	\checkmark	0.5%	0.1%	-5 to 45°C	-25 to 70°C	4mWG	100mWG	\checkmark			9500	4
Differential Pressure Transmitter			~		0.20%	1.50%	-20 to +100°C	-20 to +100°C	40mb	16	~			GBD (differential)	6

Setra Transducers

Description	E	Electrical Output		Performance		Temperature Range		Range (bar)		Approvals			GEMS P/No	Page No.
	mV	Voltage	4-20mA	static error	thermal error	compensated	operable	min	max	CE	IS	F/proof		
Low Differential Pressure Transducers		\checkmark	\checkmark	1%	3%	-18 to +65C	-18 to +65C	0.25/±0.1	100/±50	\checkmark			265	54
Very Low Range Differential Transducer		\checkmark	\checkmark	1%	5%	5 to +65C	-18 to +65C	0.01/±0.05	100/±50	\checkmark			267	56
Sanitary Pressure Transducer		\checkmark	\checkmark	0.20%	3%	-7 to +80C	-40 to +125C	1 psi	100 psi	\checkmark			290	58
Wet/Wet Differential Pressure Transducer		\checkmark	\checkmark	0.25%	2.5%	-1 to +65C	-18 to +80C	1/±0.5	100/±50	\checkmark			230	52
Low Range Industrial OEM Transmitter		\checkmark	~	0.25%	3%	-20 to +80C	-40 to +85C	1 psi	10,000 psi	\checkmark			209	50

2200 Series / 2600 Series -Universal Industrial Pressure Transducers

- Gauge, absolute, vacuum and compound pressure models available
- Submersible, general purpose and wash down enclosures
- ▶ High stability achieved by CVD sensing element
- Millivolt, voltage and current output models

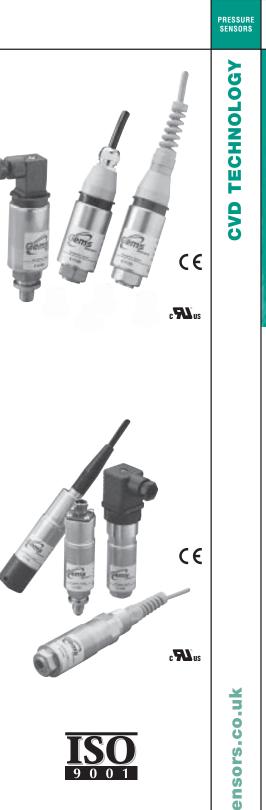
The 2200 series features stability and accuracy in a variety of enclosure options. The 2600 series extends the packaging options via an all welded stainless steel back end for demanding submersible and industrial applications. The 2200 and the 2600 feature proven CVD sensing technology, an ASIC (amplified units), and modular packaging to provide a sensor line that fits most applications and can easily accommodate specials whilst not sacrificing high performance.

Specifications

Input	
Pressure Range	Vacuum to 400 bar G (6000 psi) 0 - 25 bar Absolute
Proof Pressure	2 x Full Scale (FS) (1.5 x Fs for 400 bar, >= 5000 psi)
Burst Pressure	>35 x FS <= 6 bar (100 psi);
	>20 x FS >=60 bar (1000 psi);
	>5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.25 % FS typical (optional 0.15% FS)
Thermal Error	1.5% FS typical (optional 1% FS)
Compensated Temperature	•s −20° to 80° C (−5° to 180° F)
Operating Temperatures	-40° to 125° C (-40° to 260° F) for elec. codes A, B, C, 1
	-20° to 80° C (-5° to 180° F) for elec. codes 2, D, G, 3
	-20° to 50° C (-5° to 125° F) for elec. codes F,M, P
Zero Tolerance	1% of span
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	316 ss, 17-4 PH ss
	IP65 for elec. codes A, B, C, D, G,1, 2, 3
	IP67 for elec. code "F"
	IP68 for elec. code M
	IP30 for elec. code "3" with flying leads
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logorithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
Weight	approx. 100 grams (additional cable; 75 g/m)

Individual Specifications

marmadar opoomoan	
Millivolt Output units	
Output	100 mV +/-1 mV
Supply Voltage (Vs)	10 Vdc (15 Vdc max.) Regulated
Bridge resistance	2600-6000 ohms
Voltage Output units	
Output	See ordering chart
Supply Voltage (Vs)	1.5 Vdc above FS output to 35 Vdc @ 6 mA
Supply Voltage Sensitivity	0.01% FS/Volt
Min. Load Resistance	(FS output / 2) Kohms
Current Consumption	approx 6 mA at 7.5V output
Current Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (7-35 Vdc) Above 100°C supply limited to 24 Vdc
Supply Voltage Sensitivity	0.01% FS/Volt
Max. Loop Resistance	(Vs-7) x 50 ohms



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Indicators and Accessories Pages 62-67

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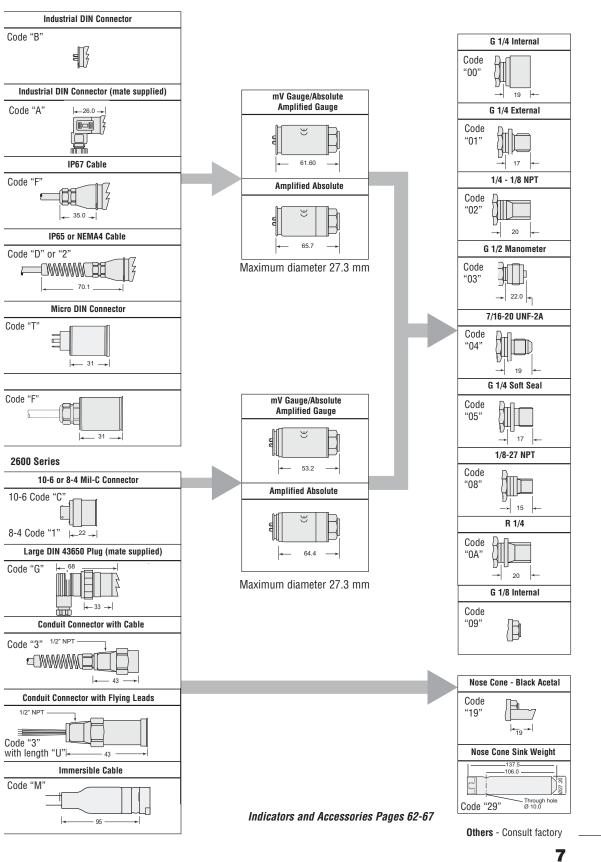
COUNCE	ion Code		mV	Units			Curre	nt units (4-20mA)	Volt	age units			Cable
			IN+	OUT+	OUT-	IN-	(+)	(-)	EARTH	IN+	COM	OUT+	EARTH	R =
A, B, G	Industrial DIN	PIN	1	2	3	E	1	2	4	1	2	3	4	BL =
С	"10-6 Bayonet"	PIN	A	В	С	D	A	В	E	A	С	В	E	BK =
D	"cable"		R	Y	BL	G	R	BK	DRAIN	R	BK	W	DRAIN	W =
F	"IP 67 cable"		R	Y	BL	G	R	BK	DRAIN	R	BK	W	DRAIN	
М	"Immersible		R	Y	BL	W	R	BL	DRAIN	R	W	Y	DRAIN	G =
1	"8-4 Bayonet"	PIN	A	В	С	D	A	В	D	A	С	В	D	Y =
2	"cable"		R	W	G	BK	R	BK	DRAIN	R	BK	W	DRAIN	
3	"conduit & cable"		R	W	G	BK	R	BK	DRAIN	R	BK	W	DRAIN	
	COMA D - 1- H - 1- Datum	-11V -5V auge bar. mal inte	t factory 0-25 0-40 0-60 0-100		1	r)).6 I.5 3						Α	Performance Cod Accuracy/Thermal A25%/1.5' B15%/1.0' Cable Length (Max length o G - 10 metres U - No Cable D - 1 Metre E - 3 Metres G - 10 Metres H - 15 Metres J - 20 Metres J - 20 Metres K - 25 Metres C - 30 Metres M - 40 Metres N - 50 Metres P - 75 Metres	% % n 2200) Fitted
02 - 1/ 03 - G 04 - 7/		C40 -	0-400	09 - G1/ 00 - G1/ 0A - R1/	4 Internal	39 rnal	()thers - (Consult Factory				R - 125 Metre S - 150 Metre <u>Code</u> 4 5 6	
2200 S A - Inc B - Inc 2 - Ca D - Ca	Connection eries lustrial DIN Mating lustrial DIN Mating ble Nema 4 USA ble Weatherproof IP ble Gland Metal IP6	Connec 165 Euro	tor Not S			C - G - M - 1 - 3 - Whe	 Fixed F Immers Fixed F Conduit cere elect 	Plug Size Plug To D sible Max Plug Size t Connec rical coni t numbei	IN 43650 a. depth 20 8-4 Matir ator 1/2NF nection - 3	Mating 0 metre 1g Plug 1 Ext. 1 1 and ca	Not Suppl	olied olied ied	Apparatus Protect 2 - mV Transi CE N 3 - Amplified CE N	ent Pro 1ark RFI Pr

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2200 Series



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PRESSURE TRANSDUCERS



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CVD

TECHNOLOGY

22IC Series/26IC -Intrinsically Safe Industrial Pressure Transmitters

- Ex II 1G ; EEx ia IIC T4 (-20°C \leq Ta \leq 75°C) Ranges from 0.5b to 400b gauge and 0 to 25 bar Absolute range Voltage and 2 wire 4-20mA output models All Stainless Steel wetted parts
- Þ

Certified to the latest harmonised European standard (ATEX) the 22IC and 26IC Intrinsically safe pressure transmitters are designed to withstand the rigours of the most difficult applications with an all stainless steel construction, free from seals or oil barriers.

Incorporating Gems CVD Sensors and ASIC technology the 22IC and 26IC offer long term reliability, excellent performance and long term stability ensuring long service life without routine maintenance.

Available with a wide choice of pressure fittings units can be supplied to IP65 or fully immersible to IP68 200mwg and a variety of electrical connectors.

II IG (Ex) CE

Specifications

Input	
Pressure Range	Vacuum to 400 bar G (6000 psi) 0-25 bar Absolute
Proof Pressure	2 x Full Scale (FS) (1.5 x FS for 400 bar, >= 5000 psi)
Burst Pressure	>35 x FS <= 6 bar (100 psi) >20 x FS >=60 bar (1000 psi) >5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.25 % FS typical (optional 0.15% FS)
Thermal Error	1.5% FS typical (optional 1% FS)
Compensated Temperatures	• -20° to 80° C (-5° to 180° F)
Operating Temperatures	-40° to 125° C (-40° to 260° F) for elec. codes A, B, C -20° to 80° C (-5° to 180° F) for elec. code G -20° to 50° C (-5° to 125° F) for elec. codes F,M, 3
Zero Tolerance	1% of span
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	316 ss, 17-4 PH ss IP65 for elec. codes A, B, C, G, 3 IP67 for elec. code "F" IP68 for elec. codes M,
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logarithmically to 0.0007% FS/g for 400 bar (6000 psi) range
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	Ex II 1G ; EEx ia IIC T4 (-20 \leq Ta \leq +75°C)
Weight	approx. 100 grams (additional cable; 75 g/m)

Individual Specifications

Output	See ordering chart				
Supply Voltage (Vs)	1.5 Vdc above FS output to 25.5 Vdc				
Supply Voltage Sensitivity	0.01% FS/Volt				
Min.Load Resistance	(FS output / 2) Kohms				
0	approx 6 mA at 7.5V output				
Current Consumption	approx 6 mA at 7.5V output				
urrent Output Units Output	арргох 6 mA at 7.5V output 4-20 mA (2 wire)				
urrent Output Units					
urrent Output Units Output	4-20 mA (2 wire) 24 Vdc, (7-25.5 Vdc) above 100°C supply				



Indicators and Accessories Pages 62-67

Wire	Code	Current Units (4-20mA)				
			(+)	(-)	EARTH	
А, В,	G Industrial DIN	PIN	1	2	4	
С	"10-6 Bayonet"	PIN	А	В	E	
D	cable		R	BK	DRAIN	
F	IP 67cable		R	BK	DRAIN	
1	"8-4-Bayonet"	PIN	А	В	D	
3	"conduit & cable"		R	BK	DRAIN	
М	Immersible IP68					
	to 200m		R	BL	DRAIN	

Wire Code				Voltage Units			
			IN+	COM	OUT+	EARTH	
A, B, G	Industrial DIN	PIN	1	2	3	4	
С	10-6 Bayonet	PIN	A	С	В	E	
D	cable		R	BK	W	DRAIN	
F	IP 67cable		R	BK	W	DRAIN	
1	"8-4-Bayonet"	PIN	А	С	В	D	
3	"conduit & cable"		R	BK	W	DRAIN	
М	Immersible IP68						
	to 200m		R	W	Y	DRAIN	

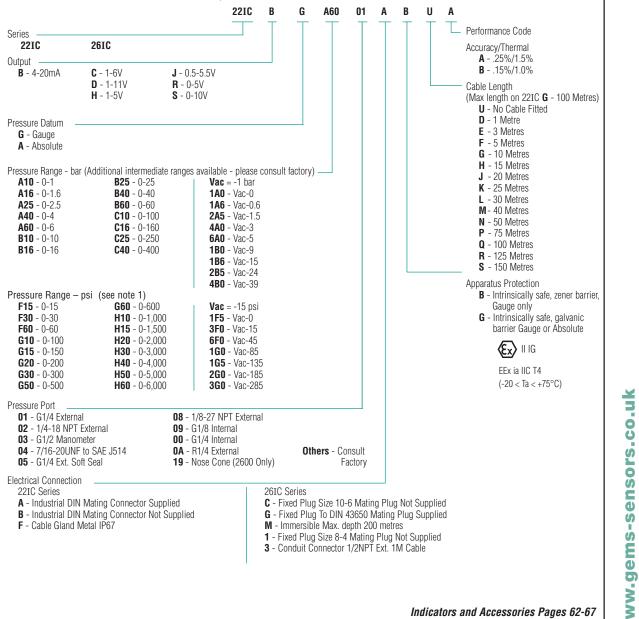
Cable Legend:

R = Red BL = Blue BK = Black W = White TECHNOLOGY CVD **PRESSURE TRANSDUCERS**

PRESSURE SENSORS

How to Order

Use the **bold** characters from the chart below to construct a product code



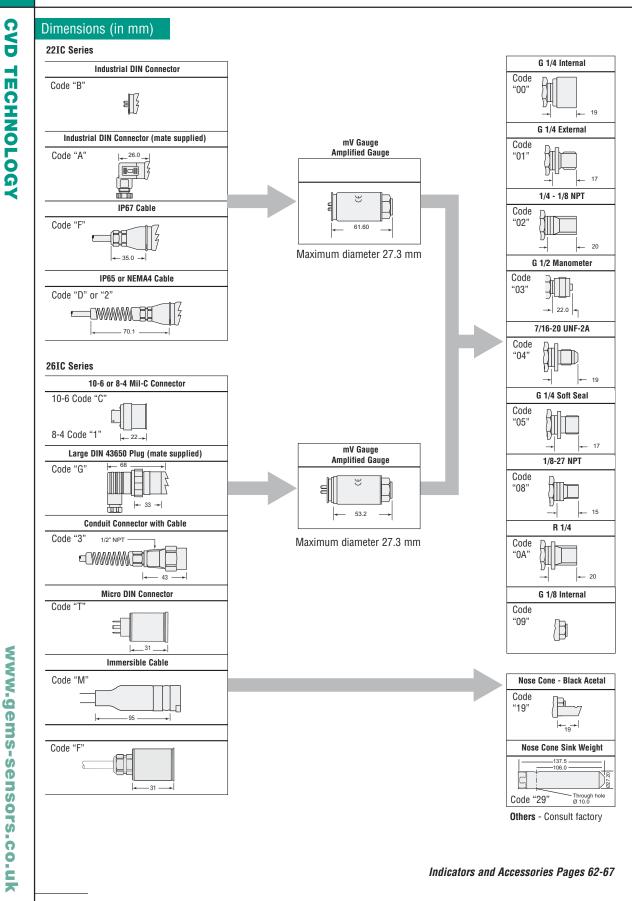
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PRESSURE SENSORS

PRESSURE TRANSDUCERS



1200 Series / 1600 Series- **Psibar** an OEM Transducer Featuring Exceptional Proof Pressure and Stability Specifications

- Gauge, vacuum, and compound pressure models
- General purpose and wash down enclosures
- High proof pressure achieved by thicker diaphragm construction
- ► Voltage and current output models

The psibar features stability and toughness via its CVD and ASIC design coupled with a thicker diaphragm. The thicker diaphragm enables <u>psibar</u> to survive most pressure spikes caused by pump ripple, solenoid valves, etc. The 1600 series extends the packaging options by providing an all welded stainless steel back end for demanding industrial applications. The <u>psibar</u>'s modular design enables special ordering of fittings, electrical cables, etc. for OEM applications. The ASIC and CVD technology applies Carpet to a fifter almost one optimations. The ASIC and CVD technology enables Gems to offer almost any output over any pressure range.

Specifications

Input	
Pressure Range	Vacuum to 400 bar (6000 psi) Gauge datum only
Proof Pressure	4 x Full Scale (FS) (<1% FS Zero Shift)
Burst Pressure	>35 x FS <= 4 bar (60 psi);
	>20 x FS <=40 bar (600 psi);
	>5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Supply Voltage Sensitivity	0.01% FS/Volt
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.5 % FS typical
Thermal Error	2.0% FS typical
Compensated Temperatures	s -20° to 80° C (-5° to 180° F)
Operating Temperatures	-40° to 125° C (-40° to 260° F) for elec. codes A, B, C, 1
	-20° to 80° C (-5° to 180° F) for elec. codes 2, D, G, 3
	-20° to 50° C (-5° to 125° F) for elec. code F
Zero Tolerance	1% of span
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	316 SS, 17-4 PH ss
	IP65 for elec. codes A,B,C,D,G,1,2,3
	IP67 for elec. codes F
	IP30 for elec. code "3" with flying leads
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logorithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
Weight	approx. 100 grams (additional; cable 75 g/m)

Individual Specifications

Output	See ordering chart
Supply Voltage (Vs)	1.5 Vdc above FS output to 35 Vdc
Min. Load Resistance	(FS output / 2) Kohms
urrent Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (7-35 Vdc) Above 100°C supply limited to 24 Vdc
Max. Loop Resistance	(Vs-7) x 50 ohms



PRESSURE SENSORS



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Wire Code				ent Uni DmA)	its
			(+)	(-)	EARTH
A, B, G	Industrial DIN	PIN	1	2	4
С	"10-6 Bayonet"	PIN	A	В	E
D	cable		R	BK	DRAIN
F	IP 67cable		R	BK	DRAIN
1	"8-4-Bayonet"	PIN	A	В	D
2	"cable"		R	BK	DRAIN
3	"conduit & cable"		R	BK	DRAIN

Wire Code				age Ur	iits	
			IN+	COM	OUT+	EARTH
A, B, G	Industrial DIN	PIN	1	2	3	4
С	10-6 Bayonet	PIN	A	С	В	E
D	cable		R	BK	W	DRAIN
F	IP 67cable		R	BK	W	DRAIN
1	"8-4-Bayonet"	PIN	A	С	В	D
2	"cable"		R	BK	W	DRAIN
3	"conduit & cable"		R	BK	W	DRAIN

Cable Legend:

- R = Red
- BL = Blue
- BK = Black
- W = White



PRESSURE

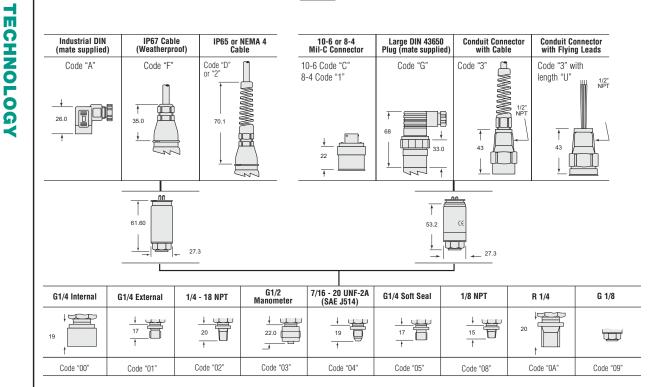
CVD

PRESSURE TRANSDUCERS

Dimensions (in mm)

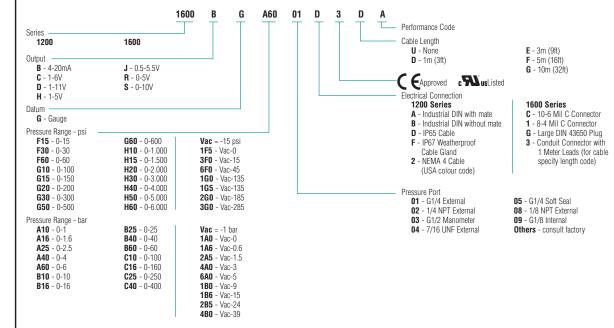
psibar 1200 Series

psibar 1600 Series



How to Order

Use the **bold** characters from the chart below to construct a product code. For other pressure connections consult Sales Office



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2800 Series High Performance Industrial Pressure Transmitters

- ▶ 1% Error band over -30° to 100°C
- Customised options
- ▶ Ranges from 0.5 to 400 bar
- Choice of outputs

The 2800 series features stability and enhanced accuracy in a variety of enclosure options for demanding submersible and industrial applications. The 2800 features proven CVD sensing technology, an ASIC and modular packaging to provide a sensor with high performance over a wide temperature range. Modular construction allows customised options to be easily accommodated

Specifications

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Input	
Pressure Range	Vacuum to 400 bar G (6000 psi) 0 - 25 bar Absolute
Proof Pressure	2 x Full Scale (FS) (1.5 x Fs for 400 bar, >= 5000 psi)
Burst Pressure	>35 x FS <= 6 bar (100 psi)
	>20 x FS >=60 bar (1000 psi)
	>5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.1% FS max.
Thermal Error	1% FS max.*
Compensated Temperatures	s -30° to +100°C (-20° to +212° F)
Operating Temperatures	-40° to 125° C (-40° to 260° F) for elec. codes C and D
	-20° to 50° C (-5° to 125° F) for elec. code M
Zero Tolerance	1% of span
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	316 ss, 17-4 PH ss
	IP40 for elec. code C Gauge Datum
	IP65 for elec. code C Absolute Datum
	IP66 for elec. code D
	IP68 for elec. code M
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logorithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
Weight	approx. 100 grams (additional cable; 75 g/m)

* Standard ranges only

Individual Specifications

Voltage Output units	
Output	See ordering chart
Supply Voltage (Vs)	1.5 Vdc above FS output to 35 Vdc @ 6 mA
Supply Voltage Sensitivity	0.01% FS/Volt
Min. Load Resistance Current Consumption	(FS output / 2) Kohms approx 6 mA at 7.5V output
Current Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (7-35 Vdc) Above 100°C supply limited to 24Vdc
Supply Voltage Sensitivity	0.01% FS/Volt
Max. Loop Resistance	(Vs-7) x 50 ohms



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PRESSURE SENSORS

PRESSURE TRANSDUCERS

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Indicators and Accessories Pages 62-67





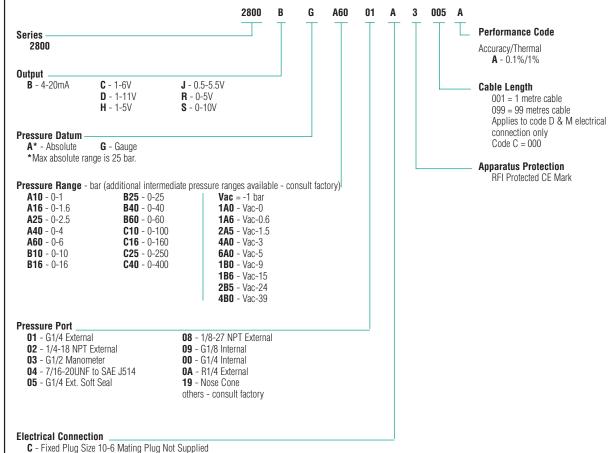
PRESSURE SENSORS CVD

TECHNOLOGY

Connection Code			Currer	nt units (s (4-20mA) Voltage units			Cable Legend:	R	$= \operatorname{Red}$		
			(+)	(-)	EARTH	IN+	COM	OUT+	EARTH		BL	= Blue
С	"10-6 Bayonet"	PIN	A	В	E	A	С	В	E		W	= White
D	"cable"		R	BL	DRAIN	R	W	Y	DRAIN		Υ	= Yellov
М	"Immersible		R	BL	DRAIN	R	W	Y	DRAIN			

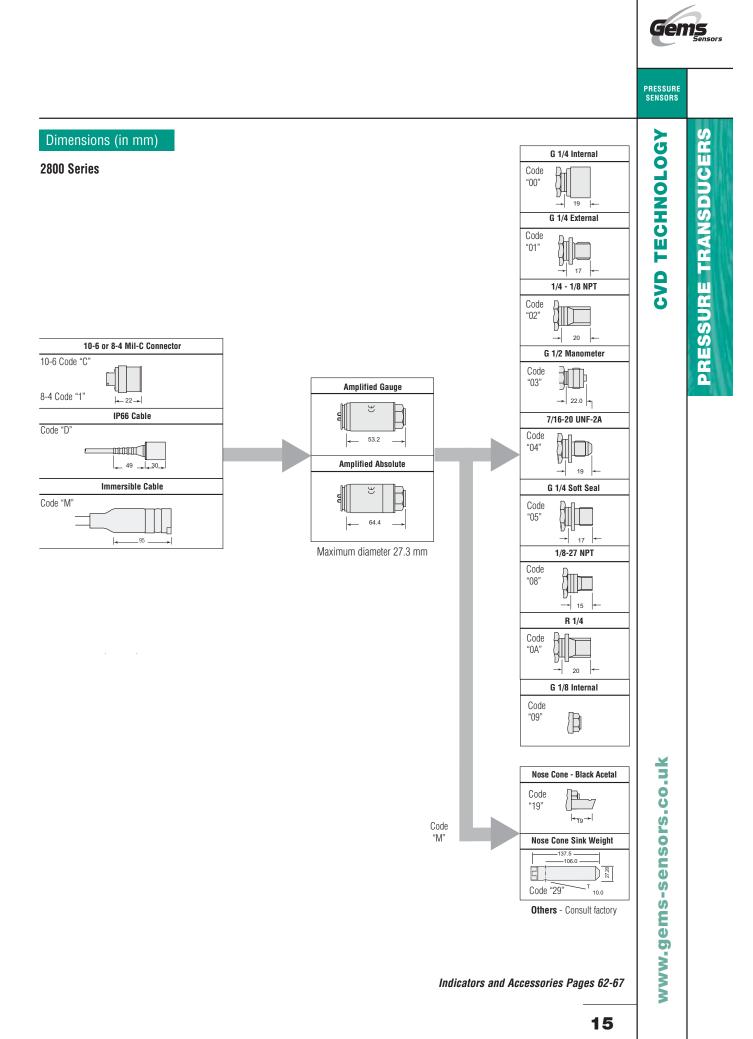
How to Order

Use the $\ensuremath{\textbf{bold}}$ characters from the chart below to construct a product code



D - Weatherproof cable IP66 M - Immersible Max depth 200 metres BL = Blue W = White Y = Yellow

x





28IC Series High Performance Intrinsically Safe Industrial Pressure Transmitters

▶ 1% Error band over -30° to 100°C

Ranges from 0.5 to 400 bar

All stainless steel wetted parts

Ex 11 1G: EEx ia IIC T4 (-20°C \leq 75°)

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PRESSURE SENSORS

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Specifications	
Input	
Pressure Range	Vacuum to 400 bar G (6000 psi) 0 - 25 bar Absolute
Proof Pressure	2 x Full Scale (FS) (1.5 x Fs for 400 bar, >= 5000 psi)
Burst Pressure	>35 x FS <= 6 bar (100 psi)
	>20 x FS >=60 bar (1000 psi)
	>5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.1% FS max.
Thermal Error	1% FS max.*
Compensated Temperature	s -30° to +100°C (-20° to +212° F)
Operating Temperatures	-40° to 125° C (-40° to 260° F) for elec. codes C and D
	-20° to 50° C (-5° to 125° F) for elec. code M
Zero Tolerance	1% of span
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	316 ss, 17-4 PH ss
	IP40 for elec. code C Gauge Datum
	IP65 for elec. code C Absolute Datum
	IP66 for elec. code D
	IP68 for elec. code M
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logorithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	Ex 11G 1G: EEx ia IIC T4
Weight	approx. 100 grams (additional cable; 75 g/m)

The Intrinsically Safe 28IC series offers high performance for critical measurements. Available in a choice of standard or custom designed packages, the 28IC utilises Gems CVD sensing technology with ASIC to provide optimum performance while the all stainless steel wetted parts ensure media compatibility.

* Standard ranges only

Individual Specifications

Voltage Output units	
Output	See ordering chart
Supply Voltage (Vs)	1.5 Vdc above FS output to 35 Vdc @ 6 mA
Supply Voltage Sensitivity	0.01% FS/Volt
Min. Load Resistance Current Consumption	(FS output / 2) Kohms approx 6 mA at 7.5V output
Current Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (7-25.5 V) Above 100°C supply limited to 24Vdc
Supply Voltage Sensitivity	0.01% FS/Volt
Max. Loop Resistance	(Vs-7) x 50 ohms



Conn	ection Code	Currer	nt units (4	l-20mA)	
			(+)	(-)	EARTH
С	"10-6 Bayonet"	PIN	A	В	E
D	"cable"		R	BL	DRAIN
М	"Immersible		R	BL	DRAIN

Conn	ection Code			Voltag	e units		
			IN+	COM	OUT+	EARTH	
С	"10-6 Bayonet"	PIN	Α	С	В	Е	
D	"cable"		R	W	Y	DRAIN	
Μ	"Immersible		R	W	Y	DRAIN	

Cable Legend: R = Red

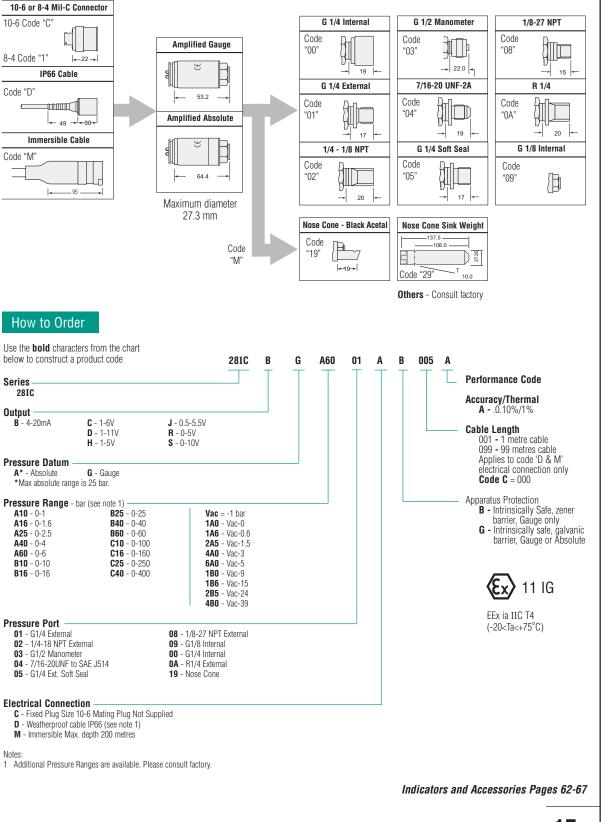
Y = Yellow

BL = Blue

W = White

Dimensions (in mm)

2800 Series



PRESSURE TRANSDUCERS

PRESSURE SENSORS

TECHNOLOGY

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PRESSURE SENSORS

CVD

TECHNOLOGY

6700 Series-Stable Industrial Transmitters with Turndown Capabilities

- Gauge and absolute pressure models
- > Submersible, general purpose and wash down enclosures
- High stability achieved by sputtered sensing element

The 6700 series features customer accessible 5:1 turndown from nominal range via a switch and potentiometer. Down ranging whether factory or user adjusted is ideal for applications requiring high overpressure. The 6700 are housed in a rugged enclosure for harsh conditions and features superb stability by incorporating Gems' CVD sensing element.

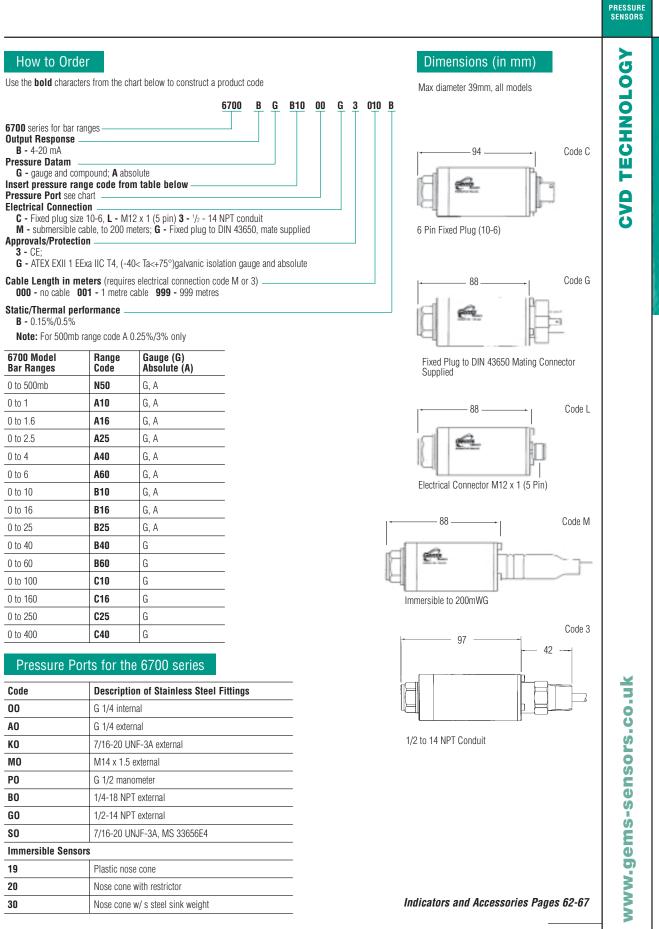
Specifications

nput	
Pressure Range	0.5 to 400 bar; (7.5 to 6,000 psi) Gauge and Absolute
Proof Pressure	2 x Full Scale (FS) (1.5 x FS for 400 bar, >= 5000 psi)
Burst Pressure	>35 x FS <= 6 bar (100 psi)
	>20 x FS >=60 bar (1000 psi)
	>5 x FS <= 400 bar (6000 psi)
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	9.5 to 40 Vdc
Supply Voltage Sensitivity	0.005% of max span/Volt
Long Term Drift	0.15% of max span/year (non-cumulative)
Accuracy	0.15 % FS typical
Thermal Error Typical	-10° to 50° C (15° to 120° F) 0.5% of max span
	-20° to 80° C (-4° to 176° F) 1% of max span
Operating Temperatures	-20° to 85° C (-4° to 185° F) elec. conn. code C G & L
	-20° to 50° C (-4° to 122° F) elec. conn. code M, 3
	-30° to 100° C (-22° to 212° F) process/media
Zero Tolerance	0.1 % span, typical
Span Tolerance	0.1% span, typical
Zero Adjustment	+/- 10% (100% at factory) by potentiometer
Span Adjustment	17% to 100 % of span by potentiometer/switches
Max. Loop Resistance	(Vs-9.5) x 50 ohms
Aechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See ordering chart
Enclosure	321 ss. 17-4 PH ss
	IP40 for gauge datum elec code C, L
	IP65 for absolute datum elec code C, L
	IP65 for elec. code G, 3
	IP68 for elec. code M
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.036% FS/g for 0.75 bar (10 psi) range decreasing logarthmicaly to 0.0007% FS/g fo 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE, Lloyds Register
	EXII 1G; E Exia II CT4 (-40°C < T amb <75°C) Cert BASEEFA 02ATEX00040X



Electrical connection		Wiring	Wiring		
		(+)	(-)	EARTH	
G	"DIN"	1	2	4	
С	"10-6 Bayonet"	A	В	E	
М	IP68 cable	R	BL	DRAIN	
L	M12	1	2	4	
3	Leads	R	BL	G	

Cable Legend: R = Red BL = Blue G = Green



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PRESSURE

TRANSDUCERS

PRESSURE 1000 Series Compact High Pressure OEM Pressure Transmitter 16 Bar to 2200 bar pressure ranges SPUT **Electrical Connectors** Less than 25mm long Þ Choice of outputs The 1000 Series high-pressure OEM product features a sputtered thin film sensor П to provide consistent high levels of performance and stability for large volume users. A wide choice of electrical outputs as well as both electrical and pressure R connections means the unit is suitable for most applications without modification. The compact construction of the 1000 series makes it ideal for installation where space is at a premium. AMP Superseal 1.5 -Ï Specifications Input П 0 to 6 bar to 0 to 2200 bar G (80 to 30,000 psi) **Pressure Range** F 2 x FS (Ranges 1600 & 2200 bar 1.25x) **Proof Pressure** < **Burst Pressure** Ranges ≤ 100 bar 10x 600 & 1000 bar 4x ≥ 1600 bar 1.25x Designed for more than 100,000,000 cycles **Fatigue Life** Performance Long Term Drift 0.1% FS/year non cumulative ±0.25% FS Mini 4 PIN CON Accuracy ±2% FS typical **Thermal Error Compensated Temperature** -40° to 120°C (-40° to 250°F) -40°to 125°C (-40° to 260°F) Operable Zero Tolerance 1% of span (mV unit ±10mV) **Span Tolerance** 1% of span (mV units contact Sales Office) **Mechanical Construction Pressure Port** See ordering chart 17-4 PH Stainless Steel Wetted Parts See ordering chart **Electrical Connection** Enclosure IP65 for electrical code A IP67 for electrical codes E. 6 DIN 72585 Bayonet IP69K for electrical code 7 Vibration 20G, 10-2000Hg sinusuidal Withstands free fall to IEC 68-2-32 procedure 1 Shock Approvals CE Weight 35 gms **Individual Specifications** M12 Ranges Voltage Output Units Output See ordering chart 2 Volts above Full Scale, to max 36 Volts **Supply Voltage Current Output Units** Output 4 to 20mA 10 to 36 Vdc (24 Vdc max for 110° and above) **Supply Voltage** Max. Loop Resistance (Vs-10) x 50 ohms **Ratiometric Output Units** Output 0.5 to 4.5 Vdc **Supply Voltage** 5 Vdc Millivolt Deutsch DTD4-4P Output 10-25mV range dependant **Supply Voltage** 10 Vdc **Connector Code MV Units** Current Voltage -VF Pressure + In + Out -IN + +Ve In Common Temp Out + VE Out + Ve Out A Industrial DIN PIN 1 3 2 4 2 4 1 3 2 4

N/A

N/A

N/A

N/A

Green

N/A

N/A

N/A

N/A

Red

N/A

N/A

N/A

N/A

Blue

N/A

N/A

N/A

N/A

Yellow

1

3

1

1

Red

3

2

2

2

Blue

1

3

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Red

3

2

2

1

Blue

2

1

3

4

Green

4

4

3

Yellow

N/A

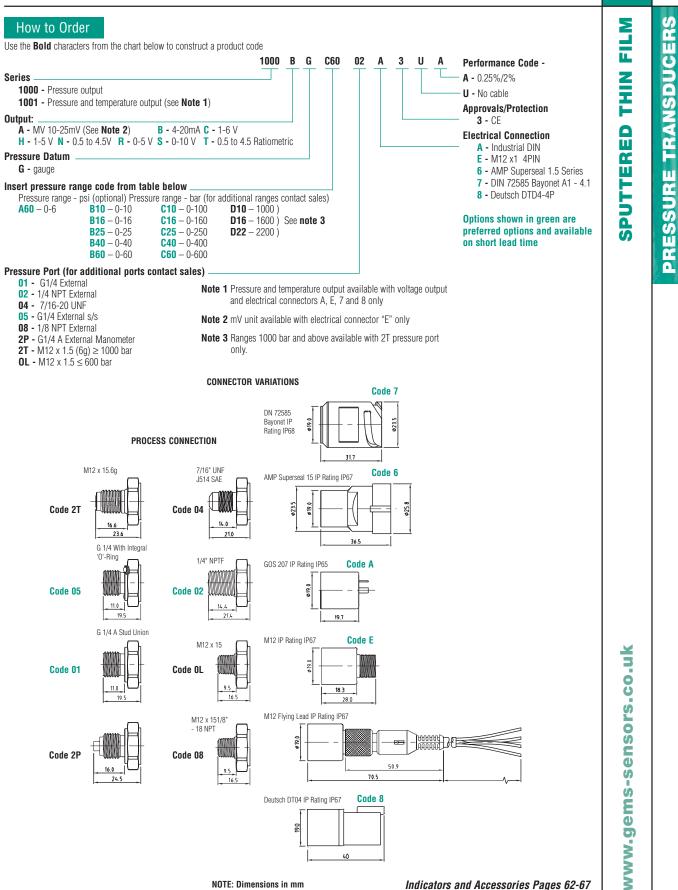
E M12 x 1.5

7 DIN 72585

8 Deutsch

Cable

6 Amp Superseal



Indicators and Accessories Pages 62-67

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PRESSURE SENSORS



3000 Series - Hymap Pressure Transmitter

PRESSURE TRANSDUCERS

SPUTT

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RED

THIN

FILM

- Zero potentiometer to allow correction for small process effects
 Performance reliability in application due to high shock and
- vibration resistanceHigh performance sputtered thin film
- Outstanding performance over temperature extremes
- ► RFI/EMC protection 30 V/m

Hymap has been designed to provide repeatable performance over millions of cycles under harsh operating and environmental conditions.

The sputtered Thin Film Sensor ensures excellent performance over wide operating temperatures and under extreme conditions of shock and vibration. Gems ASIC gives a wide choice of outputs, and optimises temperature performance, an onboard zero potentiometer allows correction of small system offsets in order to provide optimum accuracy. The stainless steel housing eliminates possible leak paths and affords a robust construction, with an integral viton seal to ensure sealing at high pressures.

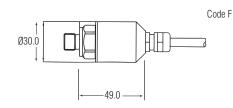
Specifications

Input	
Pressure Range	0 to 60, 100, 160, 250, 400, 600, 700 bar
Proof Pressure	2 x Full Scale
Burst Pressure	≤20 x FS @ 40 bar decreasing linearly until
	≥8 x FS @ 400 bar
	>5 x FS @ 700 bar
Fatigue Life	Projected for more than 100 million FS cycles
Performance	
Long Term Drift	0.05% FS/year
Accuracy	0.15 % FS typical
Repeatability	0.03% FS max
Thermal Error	1.5% FS typical
Compensated Temperature	s -40° to 120° C
Operating Temperatures	-40° to 120° C, cable limited to 0°C to 100° C
Zero Tolerance	0.5% FS Adjustable, ±1.5% by potentiometer
Span Tolerance	1% of span
Mechanical Configuration	
Pressure Port	G1/4 soft seal (supplied with viton seal -30°C) or 1/4 inch NPT minimum temp.
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	IP67 Cable Large Din 43650 with mate
Enclosure	IP65 Code G IP67 Code F
Vibration	35g peak sinusoidal, 5 to 5000 Hz
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logorithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
Weight	

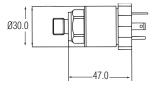
Co	nnection Code	Current	Unit 4-2	20mA	Voltage	Unit		
		(+)	(-)	EARTH	+IN	COM	OUT+	EARTH
G	Fixed plug to DIN 43650	1	2	4	1	2	3	4
F	Cable Gland	R	BL	DRAIN	R	W	Y	DRAIN



Dimensions (in mm)



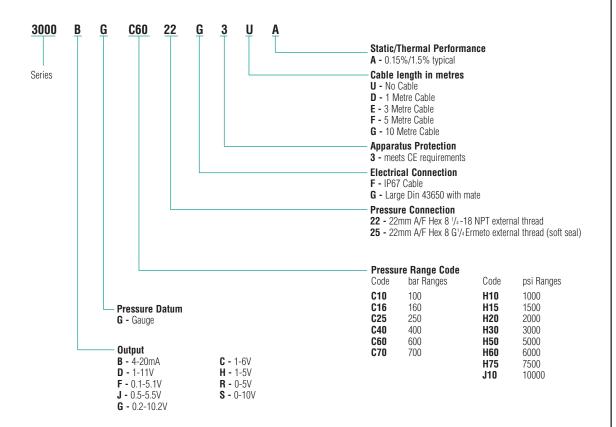
Code G



- R = Red
- BL = Blue W = White
- Y = Yellow



Individual Specification	ons
Voltage Output units	
Output	See ordering chart
Supply Voltage (Vs)	1.5 Vdc above span to 35 Vdc @ 6 mA
Supply Voltage Sensitivity	0.01% FS/Volt
Min. Load Resistance Current Consumption	(FS output / 2) Kohms Approx 6 mA at 7.5V output
Current Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (7-35 Vdc)
Supply Voltage Sensitivity	0.01% FS/Volt
Max. Loop Resistance	(Vs-7) 0 ohms
Ratiometric	
Output	0.5V to 4.5V
Supply Voltage (VS)	5V ±0.25V dc





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SPUTTERED

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4000 Series - High Performance, Long Term Stability Pressure Transducers

- Gauge, sealed, absolute, and differential pressure models
- Submersible, general purpose and weather proof enclosures
- High stability achieved by sputtered sensing element

The 4000 series provides exceptional levels of stability and other performance specifications in a wide variety of enclosures from submersible to differential styles. By using a sputtered sensing element, which achieves a molecular fusion of a strain gauge material, an insulating material, and the 17-4 PH ss sensing element, the 4000 series provides the most stable sensor construction possible. These sputtered sensors are packaged for harsh applications requiring long term service where precise laboratory type measurements are required.

Also in the 4000 series is a range of high performance amplified sensors with voltage and current outputs. These laboratory specification sensors utilise the same thin film sensor as 4000.



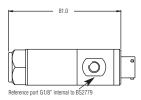
Specifications

opcontrations	
Input	
Pressure Range	0 to 1 - 0 to 690 bar
Proof Pressure	2 x Full Scale (FS) (1.5 x FS for Inconel ports)
Burst Pressure	>35 x Fs <= 10 bar (150 psi) ranges
	>15 x FS <= 100 bar (1500 psi) ranges
	>8 FS <= 690 bar (10,000 psi) ranges
Fatigue Life	3 million FS cycles
Common Line Pressure	Max. 60 bar absolute (850 psia) differential units only
Performance	
Output*	30mV +/- 1% (certificate supplied)
	(4010, 25 to 33 mV)
Supply Voltage (Vs)	10 Vdc Regulated (15 Vdc max)
Long Term Drift	0.06% per year non cumulative
Performance Code	Accuracy Thermal error over any 50°C band between -54°C to +120°C
	Typical Typical
J	0.1 % span 1.2 % span
К	0.1 % span 0.6 % span
L	0.08 % span 0.6 % span
M	0.08 % span 0.3 % span
Compensated Temperatures	-54° to 120 °C (-65° to 250° F)
Operating Temperatures	-54° to 135° C (-65° to 275° F) for twist lock conn. "C"
	-54° to 120° C (-65° to 250° F) for cable units "D"
	-20° to 50° C (-4° to 122° F) for submersible unit "M"
Zero Tolerance	0 mV +/- 1 mV for performance codes J & K
	0 mV +/- 0.6 mV for performance codes L & M
Bridge Resistance	2200 to 5250 ohms
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH ss (optional Inconel)
	[17-4 PH and 15-7 Mo Stainless Steel <= 1.6 bar (30 Psi)]
	Differential: dry non corrosive gas only on reference port
Electrical Connection	See ordering chart
Enclosure	321 ss case
	IP40 for elec. Code "C" gauge datum
	IP65 for elec. Code "C" Absolute or Sealed Datum
	IP66 (weatherproof) for elec. code "D"
	IP68 (submersible) for elec. code "M"
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Shock	Withstands free fall to EIC 68-2-32 proc 1
Approvals	CE
Weight	150 grams max (excluding cable)

Dimensions (in mm)

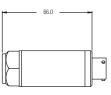


Code C



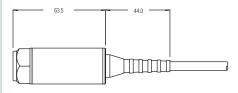
Absolute and Gauge

Code C



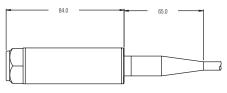
Absolute and Gauge

Code D









Maximum diameter 25.7 mm

Indicators and Accessories Pages 62-67

С

D

Electrical connection

Note: * Inconel 2.5bar (30 psi) range output is 25 mV +/- 1%

"10-6 Bayonet"

IP68 cable

Weatherproof cable

Voltage units

OUT+

Yellow

Yellow

В

OUT-

C/F

Blue

Blue

IN-

D/E

White

White

Case Earth

Screen

Screen

IN+

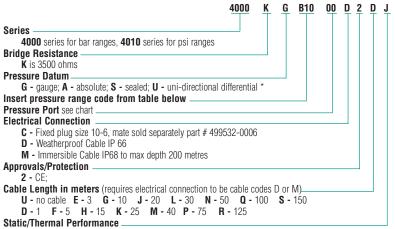
Red

Red

А

How to Order

Use the **bold** characters from the chart below to construct a product code



J - 0.1%/1.2%; K - 0.1%/0.6%; L - 0.08%/0.6%; M - 0.08%/0.3% typical over any 50°C band between -54°C to +120°C

*Differential datum units are available in electrical code "C" only and performance codes either "L" or "M".

4000 Model Bar Ranges	Range Code	Gauge (G) Absolute (A) Sealed (S) Differential (U)
0 to 1	A10	G, A, U
0 to 1.6	A16	G, A, U
0 to 2.5	A25	G, A, U
0 to 4	A40	G, A, U
0 to 6	A60	G, A, U
0 to 10	B10	G, A, U, S
0 to 16	B16	G, A, S
0 to 25	B25	G, A, S
0 to 40	B40	G, A, S
0 to 60	B60	G, A, S
0 to 100	C10	G, A, S
0 to 160	C16	G, A, S
0 to 250	C25	G, A, S
0 to 400	C40	G, A, S
0 to 600	C60	G, A, S
0 to 690	C69	G, A, S

Diaphragm and internal port Inconel, external adaptors are available in stainless steel or Inconel

Pressure Ports

	Codes	Description
SS	Inconel	
00	OK	G 1/4 internal
AO	AK	G 1/4 AT external
КО	KK	7/16-20 UNF-3A external
MO	МК	M14 x 1.5 external
P0	PK	G1/2 AT external
BO	BK	1/4-18 NPT external
GO	GK	1/2-14 NPT external
S0	SK	7/16-20 UNJF-3A, MS 33656F4
10	10	Plastic nosecone
20	20	Plastic nosecone with restrictor
30	30	Sink weight nose cone

Differential U	nits
OD	G1/4 internal ss, G1/8 internal ss
OL	G1/4 internal Inconnel, G1/8 intern

101 55	
3 internal ss	

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SPUTTERED THIN FILM PRESSURE TRANSDUCERS

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Indicators and Accessories Pages 62-67



4000 Series - High Temperature, High Performance, PRESSURE SENSORS Long Term Stability Pressure Transducers Sealed and absolute models SPUTT Suitable in temperatures up to 230°C (450°F) High stability achieved by sputtered sensing element The high temp 4000 series provides exceptional levels of stability and other performance specifications while under excessive temperatures in harsh П R environments. Using a sputtered sensing element, which achieves a molecular fusion of a strain gauge material, an insulating material, and the 17-4 PH ss sensing element, generates the most stable sensor construction possible. These sputtered sensors are packaged for harsh applications requiring long term service where precise laboratory type measurements are required. THIN Specifications Input 0 to 1 - 0 to 690 bar **Pressure Range** < **Proof Pressure** 2 x Full Scale (FS) **Burst Pressure** >35 x Fs <= 10 bar ranges Dimensions (in mm) >15 x FS <= 100 bar ranges >8 FS <= 690 bar ranges Fatigue Life 3 million FS cycles Performance 25 to 38mV (certificate supplied) Output Code N 10 Vdc Regulated (15 Vdc max) Supply Voltage (Vs) Long Term Drift 0.06% per year non-cumulative 0.1 % FS typical Accuracy **Thermal Zero Error** .01 %FS/C (.005%/F) typical .01 %FS/C (.005%/F) typical **Thermal Span Error** Compensated Temperatures -54° to 200° C (-65° to 390° F) -54° to 230° C (-65° to 450° F) Conn. Code N **Operating Temperatures** -54° to 195° C (-65° to 385° F) Conn. Code C Zero Tolerance 0 mV +/- 10% FS **Bridge Resistance** 590-1510 ohms **Mechanical Configuration Pressure Port** See ordering chart Wetted Parts 17-4 PH ss [17-4 PH and 15-7 Mo Stainless Steel <= 1.6 bar] Maximum diameter 25.7 mm **Electrical Connection** Code "N" 5 pins size 10 conn., Code "C" 6 pins size 10 conn. Enclosure 321 ss, IP65 35g peak sinusoidal, 5 to 2000 Hz Vibration Withstands free fall to EIC 68-2-32 proc. 1 Shock Weight Code C 130 grams max

Electrical connection		Voltage units				
		IN+	OUT+	OUT-	IN-	Case Earth
С	"10-6 Bayonet"	A	В	С	D	F
Ν	"10-5 Screw"	1	2	3	4	5

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PRESSURE TRANSDUCERS

How to Order

Use the **bold** characters from the chart below to construct a product code

Series	4000	Ļ	S	<u>B10</u>	00	N	0	U1
4000								
Bridge Resistance L is 1000 ohms								
Pressure Datum S - sealed gauge; A absolute								
Insert pressure range code from table below —								
Pressure Port see chart								

Electrical Connection (mating connector sold separately) N - Mil C-83723 size 10-5, screw lock connector; (Mating connector part # 499855-0001 and clamp # 499855-0011)

C - Mil C-26482 size 10-6, bayonet lock connector (Mating connector part # 166267-0006)

4000 Model Bar Ranges	Range Code	Absolute (A) Sealed (S)
0 to 1	A10	A
0 to 1.6	A16	Α
0 to 2.5	A25	А
0 to 4	A40	А
0 to 6	A60	Α
0 to 10	B10	S, A
0 to 16	B16	S, A
0 to 25	B25	S, A
0 to 40	B40	S, A
0 to 60	B60	S, A
0 to 100	C10	S, A
0 to 160	C16	S, A
0 to 250	C25	S, A
0 to 400	C40	S, A
0 to 600	C60	S, A
0 to 690	C69	S, A

Diaphragm and internal port Inconel, external adaptors are available in stainless steel or Inconel

Pressure Ports

	Code				
SS Inconel Description					
00	OK	G 1/4 internal			
AO	AK	G 1/4 AT external			
КО	КК	7/16-20 UNF-3A external			
MO	МК	M14 x 1.5 external			
PO	PK	i 1/2 AT external			
BO	BK	1/4-18 npt external			
GO	GK	1/2-14 npt external			
S0	SK	7/16-20 UNJF-3A, MS 33656E4			

SPUTTERED THIN FILM

PRESSURE TRANSDUCERS



27



PRESSURE SENSORS



4700 Series - High Performance, High Stability, with 5:1 Turndown Capability Industrial Transmitters

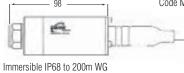
- Gauge, sealed and absolute models
 - Submersible, general purpose and wash down enclosures
- IS models

The 4700 series provides precise laboratory type measurements in a rugged industrial package complete with turndown capabilities. Exceptional levels of stability and other performance specifications are achieved by using a sputtered sensing element, which achieves a molecular fusion of a strain gauge material, an insulating material, and the 17-4 PH ss sensing element. Sputtered thin film technology provides years of worry free measurements under demanding environmental conditions.

Specifications

Input	
Pressure Range	1 bar to 690 bar; (10 to 10,000 psi)
Proof Pressure	2 x Full Scale (FS) for Stainless Steel Units
	1.5 x FS for Inconel Units
Burst Pressure	>35 x Fs <= 10 bar ranges
	>15 x FS <= 100 bar ranges
	>8 FS <= 690 bar ranges
Fatigue Life	3 million FS cycles
Performance	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	9.5 to 40 Vdc
Supply Voltage Sensitivity	0.005% of max. span/Volt
Long Term Drift	0.1% of max span per year non-cumulative
Accuracy	0.1 % FS typical
Thermal Error (typical)	0.8% of max span for performance code E
	0.5% of max span for performance code F
Compensated Temperatures	s -25° to 75° C (-13° to 167° F)
Operating Temperatures	-25° to 85° C (-13° to 185° F) elec. conn. code C G & L
	-20° to 50° C (-4° to 122° F) elec. conn. code M, 3
	-30° to 100° C (-22° to 212° F) process/media
Zero Tolerance	0.1% FS, typical
Span Tolerance	0.1% FS, typical
Zero Adjustment	+/- 10% (100% at factory) by potentiometer
Span Adjustment	17% to 130 % of span by potentiometer
Max. Loop Resistance	(Vs-9.5) x 50 ohms
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH ss (optional Inconel)
	[17-4 PH and 15-7 Mo Stainless Steel <= 1.6 bar (30 Psi)]
Electrical Connection	See ordering chart
Enclosure	321 ss, 17-4 PH ss
	IP40 for gauge datum & electrical conn. code C, L
	IP65 for absolute and sealed datum codes C, L
	IP65 for electrical connection code G, 3
	IP68 for electrical connection code M
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.05% FS/g for 1 bar (15 psi) range decreasing logarthmicaly to 0.0001% FS/g for 690 bar (10000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
	ExII 1G, E Exia II CT4 (-40°C < T amb <75°C) Cert BASEEFA 02ATEX0040X Lloyds Register
Weight	Approx. 305 g (additional; cable 75 grams/m)

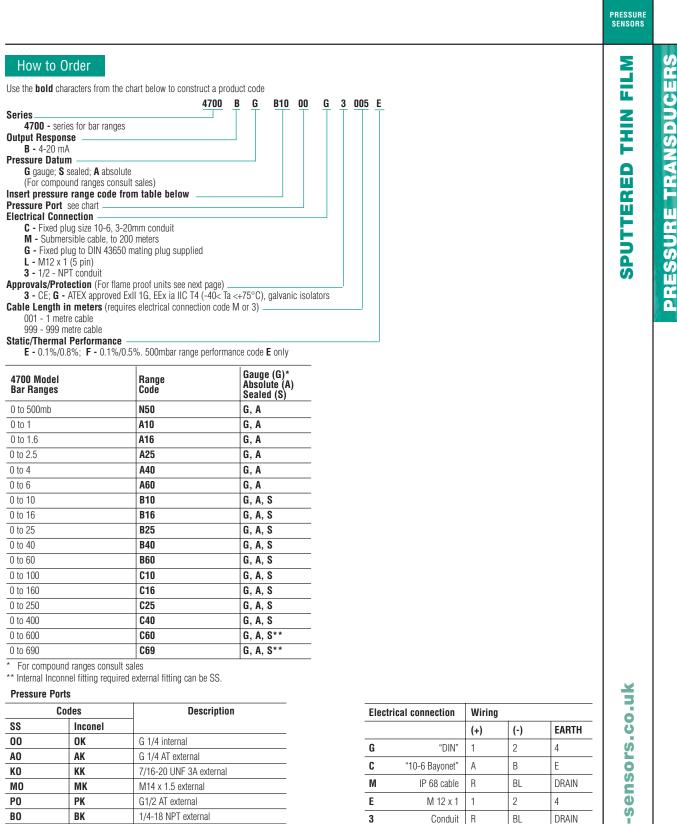
(Ex) CE Lloyds Register 107 42 Code 3 1/2 - 14 NPT conduit 103 e. Code C 6 pin fixed plug size (10-6) 98 Code G 15 e. Fixed plug to DIN 43650 mate supplied 98 Code L e 5 pin M12 x 1fixed plug Code M 98



Diameter 39



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GO

SO Immersible

19

20

30

GK

SK

Plastic nose cone

Nose cone with restrictor

Nose cone w/ss Sink Weight

1/2-14 NPT external

7/16-20 UNJF external, MS 33656E4

Indicators and Accessories Pages 62-67

www.gems-senso



SPUTTERED

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FILM

PRESSURE 4264 Series - High Performance, High Stability, with 5:1 factory Turndown Capability Flameproof Transmitters

- Gauge, sealed and absolute models
- Flameproof enclosure
- CE approved

The 4264 series provides precise repeatable measurements in a flameproof housing complete with turndown capabilities. Exceptional levels of stability and other performance specifications are achieved by using a sputtered sensing element, which achieves a molecular fusion of a strain gauge material, an insulating material, and the 17-4 PH ss sensing element.

Specifications

Input	
Pressure Range	4 bar to 690 bar
Proof Pressure	2 x Full Scale (FS) for Stainless Steel Units
	1.5 x FS for Inconel Units
Burst Pressure	>35 x Fs <= 10 bar ranges
	>15 x FS <= 100 bar ranges
	>8 FS <= 690 bar ranges
Fatigue Life	3 million FS cycles
Performance	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	8 to 40 Vdc
Supply Voltage Sensitivity	0.005% of max. span/Volt
Long Term Drift	0.1% of max span per year non-cumulative
Accuracy	0.1 % FS typical
Thermal Error (typical)	0.8% of max span for performance code E
	s -25° to 75° C (-13° to 167° F)
Operating Temperatures	-25° to 85° C (-13° to 185° F)
Zero Tolerance	0.1% FS, typical
Span Tolerance	0.1% FS, typical
Zero Adjustment	+/- 10% (100% at factory) by potentiometer
Span Adjustment	25% to 125 % of span by potentiometer
Max. Loop Resistance	(Vs-8) x 50 ohms
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH ss (optional Inconel)
	[17-4 PH and 15-7 Mo Stainless Steel <= 1.6 bar (30 Psi)]
Electrical Connection	M20 thread giving access to terminal blocks, optional flameproof cable assembly
Enclosure	321 ss, 17-4 PH ss
	IP50 when used with approved cable assembly
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Acceleration	100g steady acceleration in any direction 0.05% FS/g for 1 bar (15 psi) range decreasing logarthmicaly to 0.0001% FS/g for 690 bar (10000 psi) range.
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE, Flameproof EEx d IIC T4 per CENELEC Cert BASEEFA 03ATEX0426X
Weight	Approx. 1.5Kg



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Indicators and Accessories Pages 62-67

How to Order

Use the $\ensuremath{\textbf{bold}}$ characters from the chart below to construct a product code 4264 <u>B</u> <u>G</u> <u>B10</u> <u>00</u> <u>4</u> <u>F</u> <u>U</u> <u>E</u> Series 4264 Output **B** - 4-20mA Datum . G - Gauge A - Absolute S - Sealed gauge Insert pressure range code from table below Pressure Port, see chart _ **Electrical Connection** 4 - Terminal block via M20 threaded aperture Approvals/Protection F - Flameproof and CE Ex II2G EExd IIC T4 (-20<Ta<+85°C) Cable Length **U** - no cable fitted Static/Thermal performance

E - 0.1%/0.8%

4264 Model Bar Ranges	Range Code	Gauge (G) Absolute (A) Sealed (S)
0 to 6	A60	G, A
0 to 10	B10	G, A, S
0 to 16	B16	G, A, S
0 to 25	B25	G, A, S
0 to 40	B40	G, A, S
0 to 60	B60	G, A, S
0 to 100	C10	G, A, S
0 to 160	C16	G, A, S
0 to 250	C25	G, A, S
0 to 400	C40	G, A, S
0 to 600	C60	G, A, S**
0 to 690	C69	G, A, S**

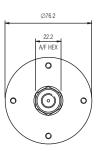
* For compound ranges, consult sales

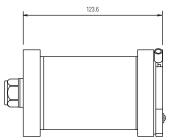
** Internal Inconel fitting required external fitting can be SS

Pressure Ports for the 4264 series

	Code				
SS Inconel Description					
00	OK	G 1/4 internal			
AO	AK	G 1/4 AT external			
KO	КК	7/16-20 UNF-3A external			
MO	МК	M14 x 1.5 external			
P0	PK	1/2 AT external			
BO	BK	1/4-18 npt external			
GO	GK	1/2-14 npt external			
S0	SK	7/16-20 UNJF-3A, MS 33656E4			







Indicators and Accessories Pages 62-67

PRESSURE SENSORS

FILM

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S-S

www.gem



PRESSURE SENSORS

HIGHLY

ACCURATE

9000 Series CANbus Digital Output Pressure Tranducer

- ► High accuracy over wide operating temperature range
 - T.E.B. ±0.2% Span, -40°C to +85°C
- Excellent long term stability <0.05% per year, non-cumulative
- Small size: 25mm diameter, 120mm length
- ► Isolated high speed CAN interface ISO11898
- Programmable update rate
- Standard application interface CANopen DS301 & DSP404
- ▶ In system programmable
- Self diagnostics bridge fault detection, hours in service, watchdog, last calibration date, next calibration date
- > Unsurpassed customer support Rapid Development Kit

The 9000 CANBUS pressure transducer meets the demands of the test and measurement industry, including automotive and marine applications, with high levels of accuracy over a wide temperature range. The digital output in engineering units eliminates the need for user system calibration.

Designed to have a wide input voltage range, input to output isolation, immunity to noise and self-diagnostics the 9000 is ideal for electrically noisy environments or applications where earthing or grounding can be a problem.

Through the standard CANopen protocol multiple devices can be used on a single bus reducing user cabling.



116.0

Dimensions (in mm)

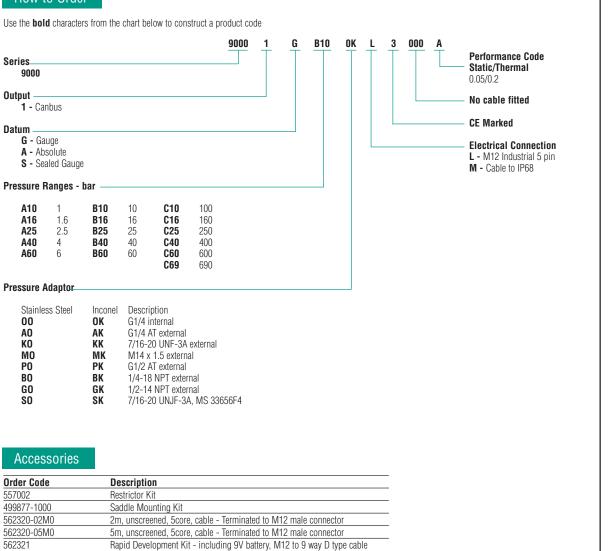
Specifications

Input	
Pressure Range	0 to 1 - 0 to 690 bar Gauge or Absolute
Proof Pressure	2 x FS (ranges <400b) 1.5 x FS (≥400b)
Burst Pressure	>35 x FS for ranges <= 6 bar
	>15 x FS for ranges >=100 bar
	>4 x FS for ranges <= 690 bar
Supply Voltage	7-30Vdc, 0.6W
Performance	
Long Term Stability	Zero drift <0.05% Full range out put non cumulative
Accuracy	± 0.1% Full Scale
Total Error Band	± 0.2% Full Scale
Compensated Temperature	-40° to 85°C
Operating Temperature	-40° to 85°C
Mechanical Configuration	
Pressure Port	(see table below)
Wetted Parts	17-4 PH or Inconel
Electrical Connection	5 pin M12 x 1, cable to IP68, others on request
Enclosure	SS
Vibration	<0.08%FRO/g 20Hz to 2000Hz, 35g
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE Emissions EN 61000-6-4, Immunity EN 61000-6-2
Weight	<180 grams

Connection Code

L	M12	(+)	(-)	Shield	CAN Hi	CAN Lo	
		2	3	1	4	5	

Indicators and Accessories Pages 62-67



How to Order

Order Code	Description		
557002	Restrictor Kit		
499877-1000	Saddle Mounting Kit		
562320-02M0	2m, unscreened, 5core, cable - Terminated to M12 male connector		
562320-05M0	5m, unscreened, 5core, cable - Terminated to M12 male connector		
562321	Rapid Development Kit - including 9V battery, M12 to 9 way D type cable		
	terminated assembly, USB to CAN Interface, Gems start up CD ROM		
562293	User manual		
557749	M12, 5 pole duo field wireable connector with screw terminals		

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PRESSURE SENSORS

HIGHLY ACCURATE

PRESSURE TRANSDUCERS

Indicators and Accessories Pages 62-67

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PRESSURE SENSORS

DIAPHRAGM

PRODUCTS

1700 Series -Hygienic Pressure Transmitters

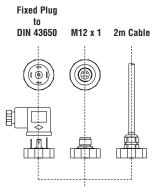
- Pressure ranges from 100 millibar to 40bar FLUSH Sanitary or G1 process vonnections
 - Voltage and current output models > Temperature cooling options Available for 150° or 300°C operation

The 1700 series features a stainless steel diaphragm with various process connections suitable for dairy and pharmaceutical applications. The 1700 is suitable for both static and dynamic pressure measurement in the ranges from 100millibar to 40bar and is available with a choice of electrical outputs and connections.

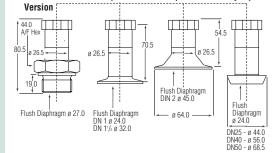
Specifications

Pressure range	0 to 40bar, Gauge & Absolute
Proof pressure	> 2 x full scale
Burst pressure	> 2 x full scale
Fatigue life	Designed for more than 100 million cycles
Performance	
Long term drift	± 0.2% span/annum
Accuracy	0.25%
Thermal error	1% (0° to 70°C), 2% for 100 and 250millibar ranges (0 to 50°C)
Compensated temperatures	
Operating temperatures	-25°C to 85°C (media -25°C to 125°C)
Zero tolerance	1% of span
Span tolerance	1% of span
Mechanical Configuration	
Pressure port	See ordering chart
Wetted parts	316 S/S: Seals Viton (G1 thread only)
Electrical connection	See ordering chart
Enclosure	304 S/S
Fill Fluid	Silicon oil or food grade
Vibration	10g rms, 20 - 2000Hz
Acceleration	10g
Shock	100g 11ms
Approvals	CE, Ex II 1G, EEx ia IIC T4
Weight	175gm
Voltage Output units	
Output	See ordering chart
Supply voltage (Vs)	12 to 36 Vdc
Supply voltage sensitivity	0.005% FS/Volt
Min. load resistance	10Kohm
Current consumption	15mA max
Current Output units	
Output	4-20mA 2 wire
Supply voltage (Vs)	12 to 36vdc (IS units 14-28 volts)
Supply voltage sensitivity	0.005% FS/Volt
Max. loop resistance	(Vs-12) x 50 ohms

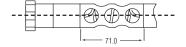




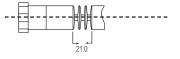
G1" Thread **Clamp Version Clamp Version Dairy Pipe Version**



Cooling Element 300°C



Cooling Element 150°C



Intrinsically Safe units length increased by 27mm

												PRESSURE SENSORS	
How to Order												CTS	ERS
	1700	B G	A10	C2	2 1	0	G	3	2	0		2	Š
Series 1700												PROD	INSD
Output B - 4-20mA S - 0-10V												GM	TRA
Datum G - Gauge A - Absolute												DIAPHRAGM	URE
	1.6 bar; A40	- 4 bar; A	60 - 0.60 bar 60 - 6 bar; 40 - 40 bar;	C,									PRESSURE TRANSDUCERS
Pressure Connection *F3 - G1" DIN 3852; ** *C3 - Clamp DN 2"; ** *D3 ¹ - Dairy Pipe DN 50	* C1 - Clamp [* D1¹ - Dairy Pi	DN1"; **(pe DN 25; **I	C2 - Clamp D D2¹ - Dairy Pip	N 1 1/2"; pe DN 40;								FLUSH	
Note ¹ = For Dairy Pipe Mat * Not available for range ** Not available for range *** Not available for range	s ≤250mb s ≤400mb												
Filling Fluid 1 - Silicon Oil 2 - Food compatible, Mobil C - Halocarbon	DTEFM32												
Seal 0 - No seal 1 - Viton (Supplied with G1	" Pressure Port	only)											
Diaphragm Material 0 - Stainless Steel													
Electrical Connection E - M12 x 1 (4 Pin) F - Cable Gland including 2 G - Fixed Plug to DIN 4365	-												
Approvals 3 - CE Mark G - Intrinsic Safety Ex II 1G	, EEx ia IIC T4 (-	-20 <ta<+60°c)< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></ta<+60°c)<>											
Accuracy 2 - ±0.25% (>0.4 bar)												×	
Special Versions 0 - Standard 1 - Cooling Element up to 2 - Cooling Element up to 3 ¹ - Dairy Pipe Mating Nut	300°C –	Please state n	nedia temperati	ure, ambie	nt tempera	ature (max	85°C) an	d mountinț	g orientation	n		rs.co.uk	
Pin Configuratio	n											osu	
	Ele	ctrical Conne	ction									Ser	
	DIN 43650	M12x1 (4-pin)	Cable									Ś	
2-wire-system Supply + Supply - Ground	1 2 Ground pin	1 2 4	White Brown Drain									-gem	
3-wire-system Supply + Supply - Signal + Ground	1 2 3 Ground pin	1 2 3 4	White Brown Green Drain				In	dicators	and Acc	essories	s Pages 62-67	www.	

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Gen



PRESSURE SENSORS

1701 Series -Flush Diaphragm Pressure Transmitters

The 1701 series features a stainless steel flush diaphragm on a threaded

process connection making it ideal for slurries, suspended solids in liquids and viscous liquids where recessed diaphragms could become blocked. The 1701 is suitable for both static and dynamic pressure measurement in the ranges from 1bar to 400bar and is available with a choice of electrical outputs

> Stainless steel wetted parts with flush diaphragm

▶ G1/2, G3/4 or G1 threads and sanitary Voltage and current output models

and connections.

Specifications

Weight

Voltage Output units Output

> Supply voltage (Vs) Supply voltage sensitivity

Min. load resistance

Current consumption

Supply voltage (Vs)

Supply voltage sensitivity Max. loop resistance

Table of Dimensions

Dim A

76.5

78.5

80.5

Current Output units

Output

G1/2" Thread

G3/4" Thread

G 1" Thread

PRESSURE TRANSDUCERS FLUSH DIAPHRAGM PRODUCTS

-
<
-
2
_
G
S
6
•••
0
6
0
0

opecifications	
Input	
Pressure range	0 to 400bar Gauge, 0 to 25bar Absolute
Proof pressure	>2 x full scale (1.5 x for 400 bar)
Burst pressure	>2 x full scale
Fatigue life	Designed for more than 100 million cycles
Performance	
Long term drift	±0.3% span/annum
Accuracy	±0.25%
Thermal error	2% max
Compensated temperatures	-20° to 80°C
Operating temperatures	-25°C to 85°C (media -25°C to 125°C)
Zero tolerance	1% of span
Span tolerance	1% of span
Mechanical Configuration	
Pressure port	See ordering chart
Wetted parts	316 S/S: Seals <100bar Viton >100bar Nitrite
Electrical connection	See ordering chart
Enclosure	304 S/S
Fill Fluid	Silicon oil or food grade
Vibration	10g rms, 20 - 2000Hz
Acceleration	10g
Shock	100g 11ms
Approvals	CE, Ex II 1G, Eex ia IIC T4

225gm

See ordering chart 12 to 36 Vdc

0.005% FS/Volt

4-20mA 2 wire

0.005% FS/Volt

(Vs-12) x 50 ohms

12 to 36vdc (IS units 14-28 volts)

Dim B

15.0

16.0

19.0

Dim C

27.0

34.0

44.0

Dim D

18.0

22.0

27.0

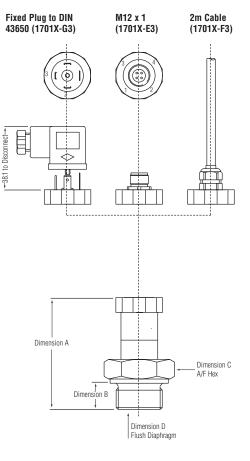
10Kohm

15mA max



Dimensions (in mm)

MECHANICAL CONNECTION Inch Thread



Intrinsically Safe units length increased by 27mm

Indicators and Accessories Pages 62-67

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										PRESSURE SENSORS	
How to Order										CTS	ERS
1701	B G	A10	F1 1	1	0	G	3 2	2 0	_	ň	0
Series										PRODUC	ngs
Output B - 4-20mA S - 0-10V											FRAN
Datum G - Gauge A - Absolute -1 to 25 bar										HRAC	JRE 1
A10 - 1 bar; A16 - 1.6 bar; A25 - 2.5 bar; A40 - B10 - 10 bar; B16 - 16 bar; B25 - 25 bar; B40 - C 10 - 100 bar; C16 - 160 bar; C25 - 250 bar; C40 -	40 bar; B6	10 - 6 bar; 10 - 60 bar; 10 - -1 to 0 bar								DIAPHRAGM	PRESSURE TRANSDUCERS
Pressure Connection *F1 - G1/2" DIN 3852; F2 - G3/4" DIN 3852; F3 - G1" *Not available with ranges ≤1.6 bar	' DIN 3852									FLUSH	ā
Filling Fluid 1 - Silicon Oil 2 - Food compatible, Mobil DTEFM32										đ	
Seal 1 - Viton <100 bar 5 - Nitrile ≥100 bar											
Diaphragm Material O - Stainless Steel											
Electrical Connection E - M12 x 1 (4 Pin) F - Cable Gland including 2m Cable G - Fixed Plug to DIN 43650											
Approvals 3 - CE Mark G - Intrinsic Safety Ex II 1G, EEx ia IIC T4 (-20 <ta<+60°< td=""><td>°C)</td><td></td><td></td><td></td><td></td><td></td><td>_</td><td></td><td></td><td></td><td></td></ta<+60°<>	°C)						_				
Accuracy 2 - ±0.25%								J			
Special Versions O - Standard											
Pin Configuration										.uk	
Electri	cal Connect	ion	_							0.	
DIN 43650	M12x1 (4-pin)	Cable								ors	
2-wire-system Supply + 1 Supply - 2 Ground Ground pin	1 2 4	White Brown Drain								ens	
3-wire-system Supply + 1 Supply - 2 Signal + 3 Ground Ground pin	1 2 3 4	White Brown Green Drain	_							jems-s	
				h	ndicators	and Acc	essories	Pages 6	2-67	www.gem	

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PRESSURE

TRANSDUCERS

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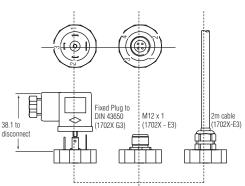
RANGE

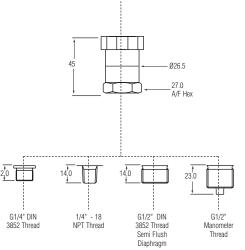
PRODUCT

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1702 Series -PRESSURE SENSORS Fixed Range Low Pressure Transmitters Pressure ranges from 40mb to 1 bar Þ 316 S/S Diaphragm Voltage and current output models Choice of enclosures and pressure fittings The Gems 1702 low range pressure transmitter is ideal for pneumatics, process control and chemical processes. Featuring a 316 S/S diaphragm and Viton '0' ring the 1702 is compatible with many corrosive medias. A choice of process connections makes the units suitable for direct pipe mounting whilst optional electrical outputs and connections allow interfacing with most systems. **Specifications** Input 40mbar to 1bG. 100mbar to 1bA Pressure range Proof pressure >2 x full scale **Burst pressure** >2 x full scale Designed for more than 100 million cycles Fatigue life Performance Long term drift ±0.1% span/annum ±0.25% Accuracy Thermal error 1% (0° to 70°C), 2% for 40 to 250millibar ranges (0° to 50°C) Compensated temperatures -20° to 80°C -25°C to 85°C (media -25°C to 125°C) **Operating temperatures** Zero tolerance 1% of span Span tolerance 1% of span **Mechanical Configuration** Pressure port See ordering chart Wetted parts 316 S/S, Viton Electrical connection See ordering chart Enclosure 304 S/S 10g rms, 20 - 2000Hz Vibration Acceleration 10g 100g 11ms Shock Weight 140gm **Voltage Output units** Output See ordering chart Supply voltage (Vs) 14 to 36 Vdc Supply voltage sensitivity 0.005% FS/Volt Min. load resistance 10Kohm 7mA max **Current consumption Current Output units** Output 4-20mA 2 wire Supply voltage (Vs) 12 to 36vdc Supply voltage sensitivity 0.005% FS/Volt Max. loop resistance (Vs-12) x 50 ohms









x

How to Order													STS	RS
	1702	В	G	A10	02	0	1	0	G	3	2	0	DNC	3
eries 1702														SDU
utput - 4-20mA - 0-10V													GE PR	RAN
atum - Gauge - Absolute ≥ 100mbar													RANGE	E E
ressure Range 04 - 40m bar; N06 - 60mbar; N10 - 7 25 - 250mbar; N40 - 400mbar; N60 -														PRESSURE TRANSDUCERS
essure Connection - G1/4 EXT - 1/4 - 18 NPT EXT - G1/2 Manometer - G1/2 Semi-Flush														PR
al Viton														
aphragm Material Stainless Steel														
ectrical Connection • M12 x 1 (4 Pin) • Cable Gland including 2m Cable • Fixed Plug to DIN 43650														
provals														
curacy														
pecial Versions														
- Standard												_		

Pin Configuration

		Electrical Connection					
		DIN 43650	M12x1 (4-pin)	Cable			
2-wire-system	Supply +	1	1	White			
	Supply -	2	2	Brown			
	Ground	Ground pin	4	Drain			
3-wire-system	Supply +	1	1	White			
	Supply -	2	2	Brown			
	Signal +	3	3	Green			
	Ground	Ground pin	4	Drain			

www.gems-sensors.co.uk

Gen

PRESSURE SENSORS



PRESSURE TRANSDUCERS LOW RANGE

5000 Series Low Range Pressure Transducer

PRESSURE SENSORS

- **Submersible and General Purpose Models**
- Open Faced for Viscous Liquids
- High Proof Pressures

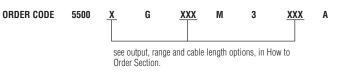
The 5000 Series features a sturdy ceramic diaphragm and precision capacitance technology to detect minute pressure variations, while withstanding large pressure spikes. The tough ceramic sensor is housed in a stainless steel case to ensure performance in the most demanding applications. Both voltage and 4-20mA outputs are available at time of order. A switch and potentiometer can be accessed for field adjustment of range with 3:1 ranging capability.

Specifications

peemeanons	
iput	
Pressure Range	0 to 25mb to 0 to 1 bar
Proof Pressure	2 bar for ranges 200mb and below 4 bar for ranges 201mb to 350mb 7 bar ranges 351mb to 1 bar
Burst Pressure	3 bar for 70mb and below 4 bar for 71mb to 200mb 6 bar for 201mb to 350mb 10 bar for bar ranges 351mb to 1 bar
Fatigue Life	10 million FS cycles
erformance	
Long Term Stability	.25% span/annum
Accuracy	.2% span max
Thermal Error	2% span max
Compensated Temperature	
Operating Temperatures	-25°C to +85°C (-15° to 185°F) Electrical Code G and L -20°C to +50°C (-5° to 120°F) Electrical Code M and 3 -40°C to +100°C (-40° to 212°F) Process media
Zero Tolerance	0.1% span
Span Tolerance	0.1% span
Mounting Effects	.25% span max
Response Time	5ms
Supply Voltage Sensitivity	.01% span/volt
Zero Adjustment	±10% (by potentiometer)
Span Adjustment	±10% (by potentiometer)
Aechanical Configuration	
Pressure Port	(See ordering guide)
*Wetted Parts	S/S to UNS 31803; Inconel 625, Ceramic & Nitrile
Electrical Connection	(See ordering guide)
Enclosure	Code M IP68 Submersible Code G IP65
Approvals	CE, Lloyds Register Exll 1G, EEx ia IIB T4 (-20 <ta<+75°c)< td=""></ta<+75°c)<>
Weight	330gms (excluding cable)
ndividual Specifications	
/oltage Output units	
Output	(See ordering guide)

guide)
re)
ims

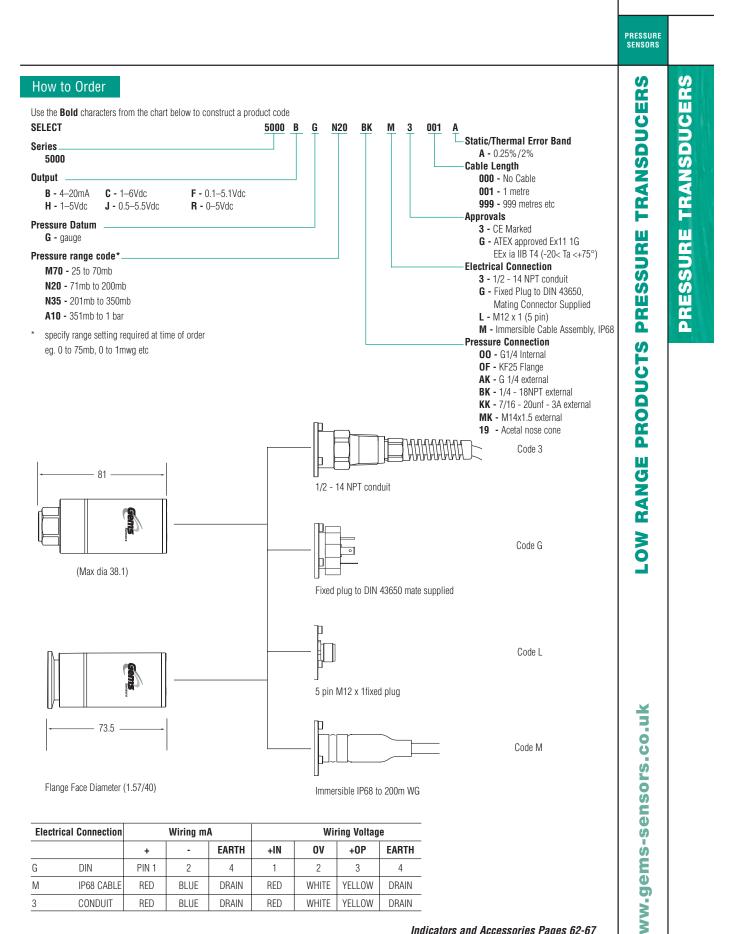
* A version with PVDF, Ceramic and Nitrile wetted parts is available.











Indicators and Accessories Pages 62-67

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CONOMICAL

5266 Very Low Range Differential Pressure Transmitter

> 24 VAC/DC Excitation

- Excellent long term stability
- Easy to install
- Voltage or 4-20mA two wire output

Gems 5266 low range pressure transmitter measures gauge or differential pressure by means of a stainless steel diaphragm, and capacitive sensor. The model 5266 incorporates an ASIC to provide a temperature compensated high level analogue out put over the temperature range -18 to +65°C. Mounted in a glass filled polyester case with pipe fittings the 5266 can measure pressures in the range 100 - 5000 pascals.

The 5266 untilises an all stainless steel microtig welded sensor. The tensioned stainless steel diaphragm and insulated stainless steel electrode, positioned close the diaphragm, form a variable capacitor. Positive pressure moves the diaphragm toward the electrode, increasing the capacitance.

A decrese in pressure moves the diaphragm away from the electrode, decreasing the capacitance. The change in capacitance is detected and converted to a linear DC electrical signal by Gems' unique electronic circuit.

The micro-tig welded tension sensor allows up to 69 kPa overpressure (in either direction) with no damage to the unit. In addition, the sensor parts have thermally matched coefficients, which promote improved temperature performance and excellent long-term stability

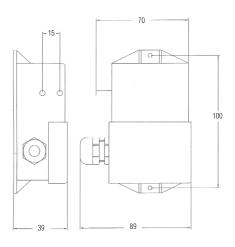
Specifications

Input	
Pressure Range	Unidirectional 0-1000 Pascals to 0 to 5000 Pascals Bi-directional ± 50 Pascals to ±2500 Pascals
Proof Pressure	100 and 250 kPa range 14 kPa 500 Pascal range 35kPa 1000 to 5000 Pascal range 69kPa
Line Pressure	69kPa max.
Performance	
Long Term Drift	0.5%/a
Accuracy	±1% F.S.
Thermal Error	±5% F.S.
Compensated Temperature	-18 to 65°C
Operable Temperature	-18 to 65°C
Zero Tolerance	±1% F.S. (10V output ±0.5%)
Span Tolerance	±1% F.S. (10V output ±0.5%)
Mechanical Construction	
Pressure Ports	6.2mm
Wetted Parts	Compatible with air or non-conductive gases
Electrical Connection	Via terminal strip
Enclosure	
Housing	Fire retardant glass filled polyester
Approvals	CE
Weight	150grams
Individual Specifications	
Voltage Output units	
Supply Voltage	5V output 9 to 30 Vdc/a.c 10V output 12 to 30 Vdc/a.c
Output	0 to 5Vdc, 0 to 10Vdc For bi-directional ranges output at zero pressure 2.5V and 5Vdc respectively
Output Impedance	1000 ohms
Current Output Unit	
Supply Voltage (Vs)	24Vdc
Output	4-20mA two wire for bi-directional ranges output at 0 pressure 12mA
Loop Resistance	(Vs-9) x 50 ohms



Applications

- ▶ Heating, Ventilating and Air Conditioning (HVAC)
- Energy Management Systems
- Variable Air Volumes and Fan Control (VAV)
- Environmental Pollution Control
- Static Duct and Clean Room Pressures
- Fume Hood Control
- > Oven Pressurisation and Furnace Draft Controls



How to Order

Use the ${\ensuremath{\textbf{Bold}}}$ characters from the chart below to construct a product code

SELECT Series		5266	500L	D	H TI C
Accuracy				T	
±1%					
Pressure Range (Pasc	als)				
Termination					
100L - 0 to 100	050L ±50				
250L - 0 to 250	100L ±100				
500L - 0 to 500	250L ±250				
10CL - 0 to 1000	500L ±500				
25CL - 0 to 2500	25CL ±2500				
50CL - 0 to 5000					
Datum					
D - Uni-directional					
B - Bi-directional					
Excitation - Output					
AC 24Vdc/a.c 0 to 1					
AB 24Vdc/a.c 0 to 5	δV				
H 24Vdc - 4-20mA					
Electrical					
TI Terminal Block					
C Series					
С					

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PRESSURE SENSORS

ECONOMICAL

PRESSURE TRANSDUCERS

Indicators and Accessories Pages 62-67

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PRESSURE TRANSDUCERS

PRESSURE SENSORS

SUBMERSIBLE

OVERVIE

5

Immersible Pressure Transducers

- Immersible to 200m (650')
- Millivolt and current outputs
- ► All welded stainless steel construction
- Factory set or customer adjustable ranges (mwg, in.w.c.)
- Lightning protected

These pages highlight Gems extensive range of lightning protected waterproof pressure transducers and transmitters for fluid pressure, level and depth measurement in Instrumentation Control and Automation systems.

Designed for easy care, low cost of ownership and virtually maintenance free operation, these products have been proven in numerous installations in the water and waste industry.

Various configurations and electrical outputs are available to meet particular operating requirements, providing outputs compatible with loggers, telemetry and controllers.

The stainless steel diaphragm used in the construction of Gems' immersible products is especially suitable for the vast majority of liquid level measurements. For salt water applications gems offers Inconel or Hastelloy C and Duplex designs.

The charts below outline the features of our range and list the locations of the appropriate specifications.



CE

	OUTPUT	Remote electronics	Integral electronics	Lowest Range	Customer Adjustable?	Diameter (mm)
4000K	0-30mV	when matched with our 1025-20, see page 63	No	0-2mwg	20% to 125% span	25.7
2400A	0-100mV	No	No	0-10mwg	No	19
2400B	4-20mA	Yes	No	0-4mwg	No	19
2600A	0-100mV	when matched with our 1025-20, see page 63	No	0-2mwg	17% to 100% span	27.3
2600B	4-20mA	No	Yes	0-5mwg	No	27.3
2600R	0 to 5V	No	Yes	0-5mwg	No	27.3
2600S	0 to 10V	No	Yes	0-5mwg	No	27.3
4700B	4-20mA	No	Yes	0-2mwg	25% - 125%	39
5000B	4-20mA	No	Yes	0-250mmwg	Yes	39
5000R	0-5V	No	Yes	0-250mmwg	Yes	39
9300	4-20mA	No	Yes	0-4mwg	Yes	20
9500	4-20mA/SDI12	No	Yes	0-4mwg	Yes	20

Static Error	Thermal Error 8-25°c	Specification page	Ordering info page
0.10%	0.20%	24	25
0.10%	0.15%	24	25
0.08%	0.15%	24	25
0.08%	0.05%	24	25
0.25%	0.25%	46	46
0.25%	0.25%	46	46
0.25%	0.25%	5	6
0.10%	0.15%	5	6
0.10%	0.15%	5	6
0.15%	0.25%	18	19
0.10%	0.15%	28	29
0.10%	0.10%	28	29
0.2%	0.5%	40	41
0.05%	0.1% (-5 to 45°C)	47	47
0.05%	0.1% (-5 to 45°C)	48	48
	0.10% 0.10% 0.08% 0.08% 0.25% 0.25% 0.25% 0.10% 0.10% 0.10% 0.10% 0.10% 0.2% 0.05%	0.10% 0.20% 0.10% 0.15% 0.08% 0.15% 0.08% 0.05% 0.25% 0.25% 0.25% 0.25% 0.25% 0.25% 0.10% 0.15% 0.10% 0.15% 0.15% 0.25% 0.10% 0.15% 0.10% 0.15% 0.10% 0.15% 0.10% 0.15% 0.25% 0.5% 0.10% 0.10% 0.10% 0.10% 0.25% 0.5%	0.10% 0.20% 24 0.10% 0.15% 24 0.08% 0.15% 24 0.08% 0.15% 24 0.08% 0.05% 24 0.25% 0.25% 46 0.25% 0.25% 46 0.25% 0.25% 5 0.10% 0.15% 5 0.10% 0.15% 5 0.10% 0.15% 28 0.10% 0.10% 28 0.2% 0.5% 40 0.05% 0.1% (-5 to 45°C) 47

Indicators and Accessories Page 49



6700 Series-Stable Immersible Transmitters with **Turndown Capabilities - see page 18** ▶ 5 : 1 customer adjustment Immersible to 200m 4000 Series-High Performance, **Immersible Pressure Transducers - see page 26** • High Accuracy with low thermal errors Ranges from 2 mwg 2400 Slimline Borehole, Transducers/Transmitters - see page 46 Triple sealed to ensure immersible integrity <10mseconds switch on/settling period</p> > 3/4 inch diameter 2600 Series-Immersible Pressure Transducers - see page 5 Immersible to 200m (650') Millivolt, Voltage and Current Outputs Available All Stainless Steel construction Factory set ranges (mwg, in.w.c.) 4700 Series-High Performance, High Stability Transmitters - see page 28 ▶ 5 : 1 Turndown IS Model Available 5000 Series-Low Pressure Transducer - see page 40 Low ranges from 0.25 mm wg Open Face option Sea-Water compatable 9300 Series - Slimline Groundwater Monitoring Transmitters - see page 47 Remote Ranging 20mm diameter DCL 9500 Series - Slimline Groundwater Monitoring **Transmitters - see page 48** Remote Ranging

- 20mm diameter
- SDI-12 Communications, RS485, 4 to 20mA
- ▶ 318 S/S wetted parts
- Total error band <±0.1% FS (-5 to +45°C)</p>



2400 Slimline Borehole Transducer/Transmitters

- Triple sealed to ensure immersible integrity
- <10ms switch on/settling period</p>
- ▶ 19mm diameter

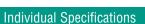
Gems Sensors 2400 Series immersible pressure transducer has been specifically designed to met the rigours of long term immersibility. A custom designed hermetic header guarantees that water cannot enter the transducer even if the cable sheath is damaged during use. The large bore vent tube is connected directly to the back of the sensor which provides rapid venting, even on the longest cable run. The sensor itself is impervious to the effects of water guaranteeing long service life even in areas of high humidity, which can cause condensation. The all welded electronics enclosure is completely segregated from all other areas with the electronics themselves designed to provide fast switch on and settling to ensure maximum battery life and ease of calibration.



Dimensions (in mm)

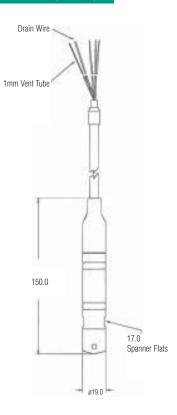
Specifications

Input	
Pressure Range	0 to 4 to 0 to 200mwg (mA & V)
	0 to 10, 20, 50,100, 200mwg (mV)
Proof Pressure	1.5 x Fs nominal range
Burst Pressure	3 x Fs
Fatigue Life	Designed for more than 100 million FS cycles
Performance	
Long Term Drift	0.2% FS/year (non-cumulative)
Accuracy	0.25% FS typical
Thermal Error	0.5% Typical 0-50°C
Compensated Temperature	s -10° to +50°C
Operating Temperatures	-40° to +80°C
Zero Tolerance	1% of span
Mechanical Configuration	
Pressure Port	G1/4" AT external fitted with nosecone
Wetted Parts	316 Stainless Steel, Polyurethane, Acetal
Electrical Connection	Polyurethane Cable
Enclosure	IP68 to 200mwg
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE
Weight	Approx. 100 grams (additional; cable 75 g/m)



Voltage Output units	
Output	0 to 10V
Supply Voltage (Vs)	13 to 28 Vdc
Supply Voltage Sensitivity	0.026% span/V
Min. Load Resistance	(FS output / 2) Kohms
Current Consumption	Approx 6 mA @ 8Vdc
Current Output units	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	24 Vdc, (8-28 Vdc)
Supply Voltage Sensitivity	0.026% span/V
Max. Loop Resistance	(Vs-7) x 50 ohms
Millivolt units	
Output	100mV ±1mV
Supply Voltage	10Vdc regulated (15Vdc max)
Bridge Resistance	3K5 ± 20% @ 25°C
Sink Weight	P/N 562266

Wiring Details	MV	MA	Voltage
Red	+Ve excitation	+Ve	+Ve in
Yellow	+Ve output	-	+Ve out
White	-Ve excitation	-	Common
Blue	-Ve output	-Ve	-
Drain	Earth	Earth	Earth



How to Order

2400 B 2 010 **Cable Length** 001 = 1 metre, 999 = 999 metres etc Series ____ Millivolt Code 10mWG 1 2 20mWG 3 50mWG 4 100mWG 5 200mWG (mA/V)* Code 4mWG to 10mWG 11mWG to 20mWG 1 2 21mWG to 40mWG 3 41mWG to 100mWG 4 5 101mWG to 200mWG Code **Electrical Output** 100mV Not Rangeable A B* 4-20mA S' 0-10Vdc

* For MA & Voltage units specify level range required at time of order.

SUMBERSIBLE

RANSDUCERS

DCL 9300 Series - Digitally Compensated Level Transmitter

► User Rangeable

- ▶ Total error band <±0.1% FS (-5 to +45°C)
- In-situ calibration
- Range 4mWG to 100mWG
- > 20mm diameter

The DCL 9300 Series Transmitter offers unprecedented levels of long term accuracy for level measurement. Using digital compensation techniques to correct for errors due to temperature, specific gravity and local altitude the DCL 9300 offers a version that can easily be adjusted on site and reverse acting options are also available. The DCL can be supplied in ranges from 4mWG to 100mWG and is operable over -5 to 45°C with a total error band of <±0.1%FS. The 20mm diameter makes it suitable for small bore installations.

Specifications

Input	
Pressure Ranges	0 to 4 to 0 to 100mwg 0.4 to 10 bar
Proof Pressure	1.5 x Fs nominal range
Burst Pressure	3 x Fs
Fatigue Life	Designed for more than 100 million FS cycles
Electrical	
Output	4-20mA
Supply Voltage	8 to 30Vdc
Warm Up Time	250ms
Surge Protection	EN61000-4-5 ±4kv
Performance	
Long Term Drift	±0.05% year
Accuracy	±0.05%
Total Error Band	<±0.1% FS (-5 to +45°C)
Compensated Temperature	s -5 to 45°C
Operating Temperatures	-25 to +70°C (non-freezing)
Mechanical Configuration	
Pressure Port	Nosecone (M16 x 1.5 for calibration)
Wetted Parts	318 Stainless Steel, Polyurethane, Acetal, Nitrile
Electrical Connection	Polyurethane Cable
Enclosure	IP68 to 200mwg
Vibration	35g peak sinusoidal, 5 to 2000 Hz
Shock	Withstands free fall to IEC 68-2-32 procedure 1
Approvals	CE EN61000-6-2, EN61000-6-3
Weight	Approx. 100 grams (additional, cable 75 g/m)



	9300	02	Р	01	075M	0100M
Series		Т	T	T		
Output 01 Factory set 4-20mA 02 Factory set reversed 20-4mA *03 Rangeable (set 4-20mA) *04 Rangeable (reversed set 20-4 *Via Interface module 563008						
Measurand L Level P Pressure						
Pressure Connection 00 Nosecone 01 G1/4" external 02 1/4" NPT external						
Calibrated Range XXXM MWG (004M to 100M) XXXF FtWG (012F to 330F) XXXP PSI (006P to 145P) XXBX Bar (00B4 to 10B0)						
Cable Length XXXXM Cable length in metres						



Dimensions (in mm)

141.5 (Ranges >40m 150.5 max)

ensors.co.uk

S-S

em

6-mmm



Wiring Details mΑ

+Ve

-Ve

Comms

Red

Blue

Green

PRESSURE SENSORS TRANSDUCERS

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PRESSURE TRANSDUCERS

SUBMERSIBLE



PRESSURE

TRANSDUCERS

PRESSURE DCL 9500 Series - Slimline Groundwater Monitoring Transmitters Remote ranging via pc interface SUBMERSIBLE 20mm diameter N SDI-12 communications 318 S/S wetted parts ▶ Total error band <±0.1% FS (-5 to +45°C) The 9500 series of pressure transducers from Gems Sensors has been designed specifically to meet the rigorous conditions for ground water monitoring while providing ultimate performance. The 9500 has built in specific gravity compensation, so gives a true level reading even when the media is subject to temperature changes over the ranges -5 to +45°C. Manufactured with 318 stainless steel wetted parts, which provide excellent corrosion resistance, the 9500 can be adjusted via the cable by means of a PC or hand-held interface which reduces the RANSDUCERS installation time and removes the need to withdraw the unit from the media for calibration. The SDI-12 communicating version offers minimal current draw for battery powered applications. Specifications Dimensions (in mm) Input **Pressure Ranges** 0 to 4 to 0 to 100mwg **Proof Pressure** 1.5 x Fs nominal range **Burst Pressure** 3 x Fs Designed for more than 100 million FS cycles Fatique Life Electrical SDI-12 (Temp output ± 0.5°C) or 4-20mA Output 8-30Vdc **Supply Voltage Current Consumption** Standby less than 450µA Active less than 4mA average 141.5 (Ranges >40m 150.5 max) **Surge Protection** 61000-4-5 ± 4kv Performance Long Term Drift ±0.05% year ±0.05% Accuracy <±0.1% FS (-5 to +45°C) **Total Error Band** Compensated Temperatures -5 to 45°C -25 to +70°C (non-freezing) **Operating Temperatures** Mechanical Configuration **Pressure Port** Nosecone (M16 x 1.5 for calibration) 318 Stainless Steel, Polyurethane, Acetal, Nitrile Wetted Parts **Electrical Connection** Polyurethane Cable Enclosure IP68 to 200mwg Withstands free fall to IEC 68-2-32 procedure 1 Shock CF **Approvals** Approx. 100 grams (additional, cable 75 g/m) Weight How to Order 9500 05 L 01 0100M 0060M www.ge Series Output 05 SDI 12 03 4-20mA Measurand L Level -SW P Pressure Wiring Details Pressure Connection Ū 00 Nosecone SDI-12 MA 01 G1/4" external Red Positive excitation +Ve 02 1/4" NPT external Blue Negative excitation -Ve

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Cable Length ______ XXXXM Cable length in metres (MAX 0060 for SDI-12) Comms

Green

SDI-12



Accessories for Immersible Products

Description	Order code	Used with	Description	Order code	Used with
Anti-Fouling Cover Kit	562923	4700-M 5000-M 6700-M	Junction Box with breather drain	557737	2400-M 2600-M 2800-M 4000-M 4700-M 5000-M 9500
G 1/2 gland plate cable mount adaptor	563195		Cable Support Straight cable suspension	557738	2400-M 2600-M 2800-M 4000-M 4700-M 5000-M 6700-M 9500
Dessicator	195316	2400-M 2600-M 2800-M 4000-M 4700-M 5000-M 6700-M 9500-M	Calibration Adaptor	563105	9300 9500
	Adaptor Code			Adaptor Code	
Plastic Nosecone Part No. 555825-0001	19	4000K	Nose cone with restrictor Part No. 555825-0003	20	4000K
Sink weight nose cone Part No. 555825-0003	30	4000K-M 4700-M 6700-M 5000-M	Sink weight nose cone Part No. 562685-02	562685	9500
Sink weight nose cone Part No. 560595-29	29	2600-M 2800-M	Rear mounted sink weight (5 required)	562685-01	2400-M 2600-M 2800-M 4000-M 4700-M 5000-M 9500

PRESSURE TRANSDUCERS



SETRA

PRESSURE TRANSDUCERS

209 Series - Industrial OEM Pressure Transducer

- Sensing ranges from vacuum
- ▶ Rugged stainless steel and Valox® housings
- Ideal for high shock and vibration applications

The 209 Series pressure transducers are designed specifically for industrial The 209 Series pressure transducers are designed specifically for industrial applications with demanding price and performance requirements. they offer exceptional reliability in typical industrial grade environments. 209 Series transducers operate on low-cost, unregulated DS power, and over a wide temperature band with both liquids and gases. Designed for harsh environments, they are suitable for use in high shock and vibration applications. Stainless steel and Valox® housings are small and lightweight for easy integration into compact systems. The standard feature set of the 209 Series delivers exceptional performance in extreme environmental conditions at a price that OEMs will appreciate will appreciate.

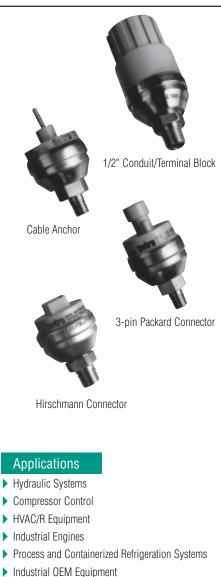
Specifications

Input	
Pressure Range	0 to 1 to 0 to 10,000psi
Proof Pressure	See ordering chart
Burst Pressure	See ordering chart
Fatigue Life	>1 million cycles
Performance	
Supply Voltage (Vs)	9-30 Vdc (5 Vdc on 0.5-4.5 Vdc units)
Long Term Drift	0.5% FS/year
Accuracy	±0.25% FS
Thermal Error Zero	±0.036% FS/°C (±0.2% FS/°F)
Thermal Error Span	±0.030% FS/°C (±0.015% FS/°F)
Compensated Temperatures	s -20°C to +80°C (-4° to 176°F)
Operating Temperatures	-40°C to +85°C (-40° to +185°F)
Storage Temperatures	-40°C to +85°C (-40° to +185°F)
Zero Tolerance	1% of span
Span Tolerance	1% of span
Response Time	5 ms
Mechanical Configuration	
Pressure Port	See ordering chart
Wetted Parts	17-4 PH Stainless Steel
Electrical Connection	See Dimensions chart
Enclosure	Weather resistant (Stainless Steel and Valox®)
Vibration	20g (MIL STD 202, Method 204, Condition C)
Shock	200g (MIL STD 202, Method 213B, Condition C)
Weight	65 gms

Individual Specifications

1	Voltage Output units	
	Output	3 Wire, see ordering chart
	Current Consumption	8 mA
	Min. Loop Resistance	5000 ohms
	Current Output units	
	Output	4-20 mA (2 wire)
	Max. Loop Resistance	(Vs-9) x 50 ohms

Connector	nnector Current units (4-20mA) Voltage units								
		+Ve	-Ve	Earth	+Ve in	Common	+Ve out	-V out	Earth
Cable		Red	Black	Shield	Red	Black	Green	White	Shield
Hirschmann	PIN	1	2		1	2	3		
3 Pin Packard	PIN	В	A		В	А	С		
4 Pin Packard	PIN	А	В		A	В	С		
Conduit	Terminal	+Ve	-Ve		Exc	Common	Out		GND



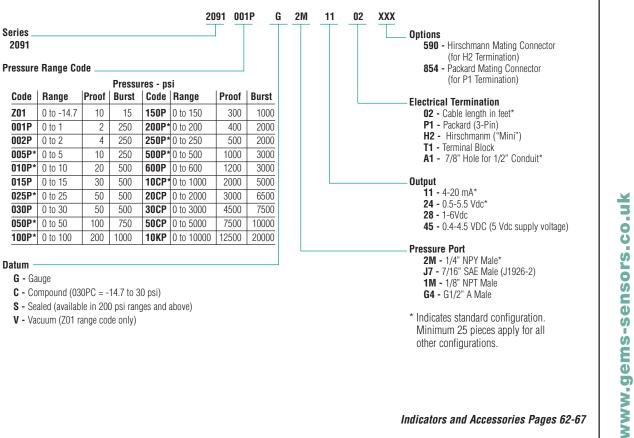
How They Operate

209 Series transducers utilise a proven centre mount electrode configuration combined with a durable 17-4 PH stainless steel pressure sensing element to form a variable capacitor. As pressure (or vacuum) increases or decreases, the capacitance changes. Self-contained high-level output IC-circuitry converts the change in capacitance to a fully conditioned linear voltage or current out put signal.

Electrical ermination Style	Cable Anchor	1/2" Conduit/Terminal Block	Hirschmann Connector	3-Pin Packard Connector
	60 51 51 13 DIA. 41 DIA. 51 19.05 HEX PRESSURE PORT	S2 40 DIA. 41 DIA. 43 PRESSURE PORT	19.05 HEX PRESSURE PORT	76 17 DIA 17 DIA 17 DIA 17 DIA 17 DIA 17 DIA 19 OS HEX PRESSURE PRESSURE PRESSURE
Terminal Specifications	Standard: 2ft. multiconductor cable. Longer lengths options. See ordering chart.	1/2" conduit connection with 3-screw terminal block. (T1 version is same without conduit connection.)	Mating connector is Hirschmann G4WIF. May be ordered separately from Gerns - Option 590.	Mating connector is comprised of Packard P/Ns 12065287 and 12103881. May be ordered separately from Gems - Option 854.
Ordering Code	02 (cable length in feet)	A1 Conduit / T1 - Terminal Block	H2	P1 (3-Pin)

How to Order

Use the **bold** characters from the chart below to construct a product code



PRESSURE SENSORS

Indicators and Accessories Pages 62-67

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SETRA

230 Series -Wet/Wet Differential Pressure Transducer

- ▶ Liquid media on both ports
- Bleed screws for accurate results
- Optional manifold for easy installation

The 230 Series is designed for wet-to-wet differential pressure measurements of liquids or gases. They feature fast-response capacitance sensors that respond approximately 20x faster than conventional fluid-filled transducers! Sensors are coupled to signal conditioned electronic circuitry for highly accurate, linear analogue output proportional to pressure. Both unidirectional and bidirectional models are available for line pressures up to 250 psi. These units feature bleed ports that allow for total elimination of air in the line and pressure cavities.

Common Specifications

Pressure Range 1 to 100 psid Proof Pressure see ordering chart	
Dreaf Dreasure and ordering short	
Proof Pressure see ordering chart	
Burst Pressure see ordering chart	
Common Line Pressure <250 psia	
Fatigue Life >1 Million Cycles	
Performance	
Supply Voltage (Vs) 9-30 Vdc (13-30 Vdc for 10 Vdc output	:)
Long Term Drift 0.5% FS/year	
Accuracy 0.25% FS	
Thermal Error Zero.02% FS/°F (.036% FS/°C)	
Thermal Error Span.02% FS/°F (.036% FS/°C)	
Compensated Temperatures -1°C to +65°C (30° to 150°F)	
Operating Temperatures -18°C to +80°C (0° to 175°F)	
Storage Temperatures -54°C to +121°C (-65° to +250°F)	
Zero Tolerance .5% FS	
Span Tolerance .5% FS	
Mechanical Configuration	
Pressure Port see ordering chart	
Wetted Parts 17-4 PH Stainless Steel, 300 Series SS	, Viton and Silicone
Electrical Connection 7/8" Knock Out for 1/2" Conduit, Screw	<i>i</i> Terminal Strip
Enclosure Stainless Steel, Aluminum	
Vibration 5g Peak Sinusoidal, 5 to 500 Hz	
Acceleration 10g	
Shock 50g	
Approvals CE	

Individual Specifications

Voltage Output Units	
Output	0-5 Vdc or 0-10 Vdc (3 wire)
Min. Load Resistance	5000K ohms
Current Output Units	
Output	4-20 mA (2 wire)
Max. Loop Resistance	(Vs-9) x 50 ohms





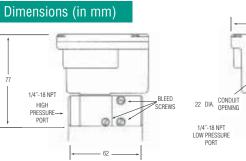
Gems optional 3-valve manifold assembly eases installation and maintenance

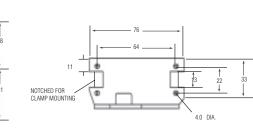
Applications

- Energy Management Systems
- Process Control Systems
- Liquid & Gas Flow Measurement
- Filter Monitoring
- Liquid Level Measurement

How They Operate

A unique isolation system transmits the motion of the differential pressure sensing diaphragm from the high line pressure environment to the dry enclosure where it moves one of a pair of capacitance plates proportionally to the diaphragm movement. Electronic circuitry linearises output vs. pressure and compensates for thermal effects of the sensor.



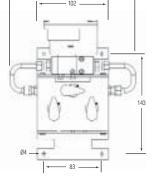


3-Valve Manifold

Gems optional 3-valve manifold assembly eases installation and maintenance. Machined of Brass, it eliminates internal pipe connections and the associated chance of internal leaks. When manifold and 830 Series transducer are ordered together, they are assembled at the factory and shipped ready for mounting. Specify the **3V** Pressure Port code when ordering.

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Wetted Parts	360 Brass, Copper 122, Acetal plug valves, and Nitrile O-rings
Valve Type	90-degree on/off
Process Connections	1/4" NPTF
Dimensions	7.05″ x 6.25″ x 2.16″ D
Weight	2.5 lbs

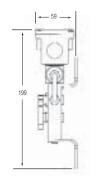


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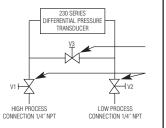
How to Order

Use the **bold** characters from the chart below to construct a product code

SELECT						230	. 020	PD	Τ	11	B	
Series												
2301 - 830 S	eries											
Pressure Rang	e Code											
	Proc	of Pressur	e - psi		Proc	of Pressur	e - psi					
Unidirectional		Low		Bidirectional	High	Low						
psid Ranges	Side	Side	Burst	psid Ranges	Side	Side	Burst					
001PD-0-1	20	2.5	200	0R5PB -±0.5	20	1.25	200					
002PD-0-2	40	5.0	200	001PB-±1	40	2.50	200					
005PD-0-5	100	12.5	600	2R5PB -±2.5	100	6.25	600					
010PD -0-10	100	52.5	1000	005PB -±5	100	12.50	1000					
025PD -0-25	250	62.5	1000	010PB -±10	200	25.00	1000					
030PD -0-30	250	62.5	1000	025PB -±25	250	62.50	1000					
050PD -0-50	250	125.0	1000	050PB -±50	250	125.00	1000					
100PD -0-100	250	250.0	1000									
Pressure Port 2F - 1/4" NP												
3V - 3-Valve		d Assemb	ly Installe	d								
Output												
11 - 4-20 mA												
2D - 0-5 Vdc 2E - 0-10 Vd												
2E - 0-10 Vu	i i											
Bleed Screw S	eals _											
B - Viton/Silio	con Star	Idard										
A - Buna-N O	ptional											
Duna IV O												



Valve Schematic



Indicators and Accessories Pages 62-67

SETRA

Gems

PRESSURE SENSORS

PRESSURE TRANSDUCERS

www.gems-sensors.co.uk



SETRA

PRESSURE TRANSDUCERS

265 Series -Low Differential Pressure Transducers

- For Air or Non-Conductive Gas
- 0.25 to 100 Inches in W.C.(differential)/±0.1 to ±50 Inches in W.C. (bi-directional)
- ► High Proof Pressure

The 265 Series are low-pressure transducers for ranges as low 0.25" W.C. and feature $\pm 1\%$ full scale static accuracy. Primarily used in Building Energy Management, these transducers are capable of measuring pressures and flows with the accuracy necessary for proper building pressurisation and air flow control. 265 Series transducers utilise an all-stainless steel micro-tig welded sensor that allows up to 10 psi overpressure (in either direction) with no damage to the unit. All sensor components have thermally matched coefficients, which promote improved temperature performance and excellent long-term stability.

Specifications

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Input	
Pressure Range	See ordering chart
Proof Pressure	700mbar
Fatigue Life	7 million cycles
Performance	
Supply Voltage (Vs)	9-30 Vdc
Accuracy	±1.0% FS (Standard); .4% & .25% versions available
Thermal Error Zero	±0.06% FS/°C (±0.033% FS/°F)
Thermal Error Span	±0.06% FS/°C (±0.033% FS/°F)
Compensated Temperature	PS -18°C to +65°C (0° to +150°F)
Operating Temperatures	-18°C to +65°C (0° to +150°F)
Storage Temperatures	-40°C to +85°C (-40° to +185°F)
Zero Tolerance	1% (.5% for high accuracy option)
Span Tolerance	1% (.5% for high accuracy option)
Mechanical Configuration	
Pressure Port	1/4" Fitting
Wetted Parts	Stainless Steel and Glass-Filled Polyester
Electrical Connection	Screw Terminal Strip
Enclosure	Fire Retardant Glass-Filled Polyester; Option A1 Conduit Enclosure Available
Approvals	CE
Weight	85 gms

Individual Specifications

Voltage Output Units	
Output	0-5 Vdc or 0-10 Vdc (3 wire) (see ordering chart)
Min. Load Resistance	5000 kohms
Current Output Units	
Output	4-20 mA (2 wire)
Max. Loop Resistance	(Vs-9) x 50 ohms



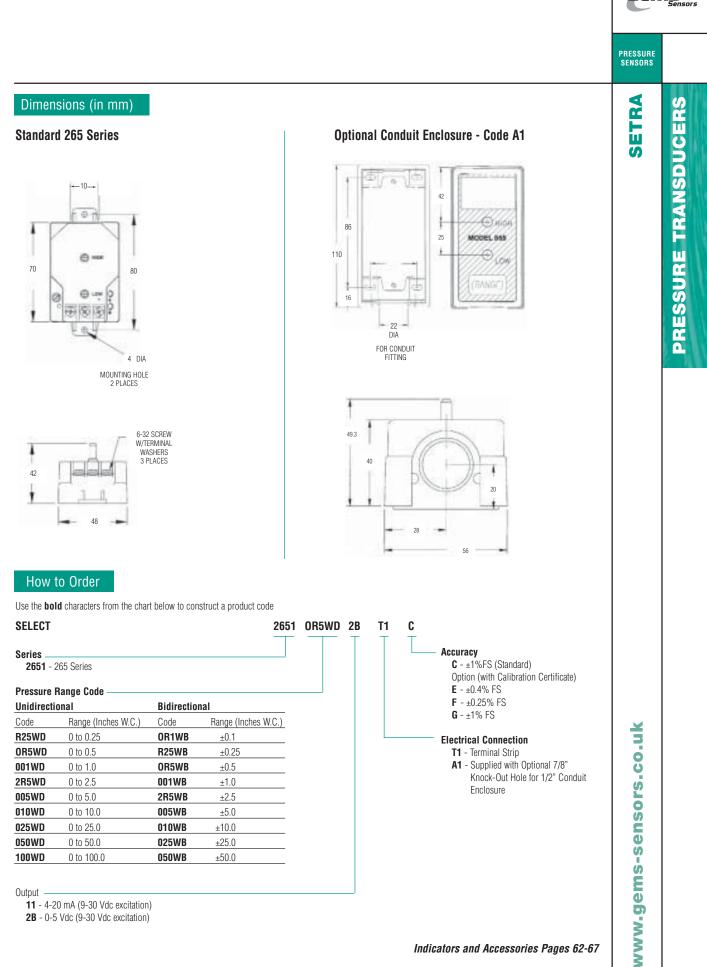
Applications

► HVAC

- Energy Management Systems
- ▶ Variable Air Volume and Fan Control (VAV)
- Environmental Pollution Control
- Static Duct and Clean Room Pressures
- Oven Pressurization and Furnace Draft Controls

How They Operate

A tensioned stainless steel diaphragm and insulated stainless steel electrode, positioned close to the diaphragm, form a variable capacitor. Positive pressure moves the diaphragm toward the electrode, increasing the capacitance. A decrease in pressure moves the diaphragm away from the electrode, decreasing the capacitance. The change in capacitance is detected and converted to a linear DC electrical signal by Gems' unique electronic circuitry.



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SETRA

PRESSURE TRANSDUCERS

267 Series -Very Low Differential Pressure Transducers

- Multi-range capability
- ▶ 0.1 to 100" WG (differential ±0.05 to ±50" WG)
- ▶ 31/2 digit display

The models 267 and 267MR are very low range transmitters for ranges as low as 0.1" WC with high overload capability of up to 700mb in either direction without damage. Both units offer a field configurable high level voltage or 4-20mA current output with the 267 offering the options of a 31/2 digit LCD display and static probe making it ideal for Building Energy Management Systems with quick and easy installation directly on a duct, as well as a multi-range capability of six selectable ranges. ranges via D.I.P. switches.

The 267MR has D.I.P. switches which gives a multi range capability allowing up to six selectable ranges.



Specifications

n	n		
	IJ	ut	

Input	
Pressure Range	See ordering chart
Proof Pressure	700mbar
Fatigue Life	7 million cycles
Performance	
Supply Voltage (Vs)	9-30 Vdc (9-30 Vdc optional on Vdc outputs)
Accuracy	±1.0% FS (Standard); .4% & .25% versions available
Thermal Error Zero	±0.06% FS/°C (±0.033% FS/°F)
Thermal Error Span	±0.06% FS/°C (±0.033% FS/°F)
Compensated Temperatures	s 5°C to 65°C (40° to 150°F)
Operating Temperatures	-18°C to +65°C (0° to +150°F)
Storage Temperatures	-40°C to +85°C (-40° to +185°F)
Zero Tolerance	1% (.5% for high accuracy option)
Span Tolerance	1% (.5% for high accuracy option)
Mechanical Configuration	
Pressure Port	1/4" Fitting
Wetted Parts	Stainless Steel and Glass-Filled Polyester
Electrical Connection	Screw Terminal Strip
Enclosure	Fire Retardant Glass-Filled Polyester; Option A1 Conduit Enclosure Available
Approvals	CE
Weight	255 gms

Individual Specifications

Voltage Output Units	
Output	0-5 Vdc or 0-10 Vdc (3 wire) (see ordering chart)
Min. Load Resistance	5000 kohms
Current Output Units	
Output	4-20 mA (2 wire)
Max. Loop Resistance	(Vs-9) x 50 ohms

Applications

► HVAC

- Energy Management Systems
- Variable Air Volume and Fan Control (VAV)
- Static Duct Pressure
- Clean Room Pressures
- > Oven Pressurisation and Furnace Draft Controls

How They Operate

A tensioned stainless steel diaphragm and insulated stainless steel electrode, positioned close to the diaphragm, form a variable capacitor. Positive pressure moves the diaphragm toward the electrode, increasing the capacitance. A decrease in pressure moves the diaphragm away from the electrode, decreasing the capacitance. The change in capacitance is detected and converted to a linear DC electrical signal by unique electronic circuitry.

PRESSURE SENSORS How to Order PRESSURE TRANSDUCERS ETR Use the **bold** characters from the chart below to construct a product code SELECT: 2671 OR1 W D 11 G1 C D ົດ Display Series **D** - LCD Display (see note 1) 2671 - 267 Series N - No Display **Pressure Range Code** Accuracy Code Range (inches W.C.) Code Pascals **C** - ±1.0%FS **0R1** 025 0 to 0.1 0 to 25 +0.1+25 Optional (w/Cal.Cert.) R25 0 to 0.25 ±0.25 050 0 to 50 ±50 **E** - ±0.4%FS **0R5** 0 to 0.5 ±0.5 100 0 to 100 ±100 F - ±0.25%FS **G** - ±1%FS 001 0 to 1 ±1 250 0 to 250 ±250 **H** - ±0.5%FS 500 2R5 0 to 2.5 ±2.5 0 to 500 ±500 **Pressure Fitting/Electrical Termination** 005 0 to 5 ±5 10C 0 to 1000 ±1000 (Choose the proper electrical termination code under the 010 25C 0 to 2500 0 to 10 ±10 ±2500 pressure fitting ordered) 025 0 to 25 40C 0 to 4000 +25 1/4" NPT F, Brass Optional Fitting 050 70C 0 to 7000 0 to 50 ±50 1K - PG-9 Strain Relief 2K - PG-13.5 Strain Relief 100 0 to 100 9K - 9 pin D-sub Connector Units AK - 1/2" Conduit Opening W - in W.C. 3/16" Barbed Brass Standard Fitting L - Pascal G1 - PG-13.5 Strain Relief Type G2 - PG-9 Strain Relief Differential D9 - 9 pin D-sub Connector D - Unidirectional A1 - 1/2" Conduit Opening B - Bidirectional Static Duct Probe Optional Fitting 1P - PG-9 Strain Relief Output 11 - 4-20mA 2P - PG-13.5 Strain Relief 2D - 0-5 Vdc 9P - 9 pin D-sub Connector AP - 1/2" Conduit Opening 2E - 0-10 Vdc Note 1. ±0.5%FS (Code H) accuracy is standard when ordered with the LCD display (Code: D). SELECT: 2671 OR1 W D 11 G1 C D Series Display 2671 - 267 Multi Range Series N - No Display Pressure Range Code Code Range (inches W.C.) Code Pascals MR1 0 to 0.1 ±0.05 MR5 0 to 25 ±12.5 MR2 0 to 0.25 ±0.125 MR6 0 to 50 ±25 Accuracy 0 to 0.5 ±0.25 0 to 100 ±50 **C** - ±1.0%FS ±0.5 0 to 1 0 to 200 ±100 Optional (w/Cal.Cert.) MR3 0 to 1.25 MR7 ±0.625 0 to 250 ±125 G - ±1.0%FS 0 to 2.5 ±1.25 0 to 500 ±250 co.uk Pressure Fitting/Electrical Termination 0 to 5.0 +250 to 1000 ±500 MR4 0 to 7.5 ±3.75 MR8 0 to 625 ±312 (Choose the proper electrical termination code under the pressure fitting ordered) 0 to 15 ±7.5 0 to 1250 ±625 1/4" NPT F, Brass Optional Fitting 0 to 30 ±15 0 to 2500 ±1250 1 1K - PG-9 Strain Relief Ś MR9 0 to 1875 ±937 2K - PG-13.5 Strain Relief 0 to 3750 ±1875 ō 9K - 9 pin D-sub Connector 0 to 7500 ±3750 5 AK - 1/2" Conduit Opening 3/16" Barbed Brass Standard Fitting Φ Units G1 - PG-13.5 Strain Relief 5 W - in W.C. G2 - PG-9 Strain Relief L - Pascal ເງ D9 - 9 pin D-sub Connector em Туре A1 - 1/2" Conduit Opening Differential Static Duct Probe Optional Fitting ō Output 1P - PG-9 Strain Relief <u>N</u> 11 - 4-20mA 2P - PG-13.5 Strain Relief

2D - 0-5 Vdc

2E - 0-10 Vdc

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9P - 9 pin D-sub Connector

AP - 1/2" Conduit Opening



SETRA

290 Series -3A Sanitary Pressure Transducer

PRESSURE TRANSDUCERS

► For Clean-In-Place (CIP) and Sterilise-In-Place (SIP)

- ► 0.20% full scale accuracy
- No liquid fill diaphragms

The 290 Series meets 3A sanitary design standards and is fully sealed to withstand external high pressure washdowns. These units are packaged in rugged welded stainless steel housings and are exceptionally insensitive to vibration, shock and environmental extremes. A small size and tri-clover sanitary pressure fitting allow direct mounting in most CIP and SIP installations. Other features include IC-based circuitry, a 1/2" NPT conduit fitting and shielded cable with vent tube. Sealed screws provide access to zero and span adjustments.

Specifications

ıput	
Pressure Range	1 to 1000 psig
Proof Pressure	See ordering chart
Burst Pressure	See ordering chart
Fatigue Life	>1 million cycles
erformance	
Output	4-20 mA (2 Wire)
Supply Voltage (Vs)	18-38 Vdc
Accuracy	0.20% FS
Thermal Error Zero	.036%FS/°C (.02% FS/°F)
Thermal Error Span	.036%FS/°C (.02% FS/°F)
Compensated Temperature	s -7°C to +80°C (20° to 180°F)
Operating Temperatures	-40°C to +125°C (-40° to +260°F)
Storage Temperatures	-54°C to +127°C (-65° to +260°F)
Zero Tolerance	1% FS (±0.5 mA adjustable)
Span Tolerance	1% FS (±0.5 mA adjustable)
Maximum Loop Resistance	(Vs-18) x 50
Response Time	10 ms
Mounting Effects	.15% FS (.25% FS for 1.5" Tri-Clover)
lechanical Configuration	
Pressure Port	1.5" or 2" Tri-Clover Sanitary Fitting
Wetted Parts	316 Stainless Steel, 20 Rc finish
Electrical Connection	1/2" NPT Conduit Fitting and Strain Relief with 15 ft. Cable
Enclosure Stainless	Steel
Vibration	10g Peak Sinusoidal, 50 to 1000 Hz
Acceleration	10g
Shock	50g
Approvals	Meets 3-A Sanitary Standards





Applications

- Food Processing
- Dairy & Beverage Processing
- Pharmaceutical Processing
- Sanitary Pipelines

How They Operate

A stainless steel diaphragm and an insulated electrode form a variable capacitor. Pressure on the diaphragm alters the sensor's capacitance, which is then detected and converted to a highly accurate linear 4-20 mA signal by electronic circuitry featuring Gems' patented charge-balance principle. Low hysteresis, very stable operation and negligible clamping effect are inherent.



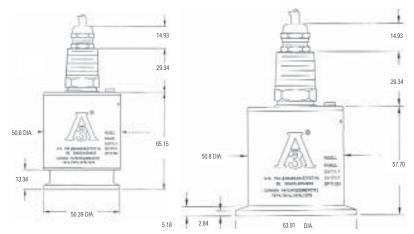
SETRA

PRESSURE TRANSDUCERS

Dimensions (in mm)

1.5" Fitting

2" Fitting



Gems adheres to strict quality standards including MIL-1-45208A and ANSI-2540-1. MODEL

How to Order

Order as 290 Series Sanitary Pressure Transmitters. Specify Pressure Range (tablulated below), Fitting Size and any Options. Use bold characters to construct a product code.

SELECT		C290	10	100mb 2 IN	715	822
OLLEOT			Ť			
1. Series						
C290 - 290 Series						
2. Pressure Ranges_						
2" Tri-Clover Sani	tary Fittings	1.5" Tri-Clover Sanitary Fittings	_			
C290	, ,	C290				
PSI	Millibar	PSI	-			
1 psig	100mbar	30 psig	-			
2 psig	160mbar	60 psig	-			
5 psig	400mbar	100 psig	-			
10 psig	600mbar	300 psig	_			
15 psig	1000mbar	500 psig	_			
30 psig		1000 psig	_			
60 psig		-14.7 to 15 psig	-			
100 psig		-14.7 to 45 psig	-			
150 psig						
-14.7 to 15 psig						
3. Pressure Port						
1.5IN - 1.5" Tri-Clov						
2IN - 2" Tri-Clover	r Sanitary Fitting					
4. Optional						
715 - ±0.1% FS (RS	S) accuracy					
5. Cable Length	lengths of 16 to 25 f	eet (15 ft. is standard).				
		code (e.g., 820 for 20 ft. cable).				
	actory for cable longe					
					Ind	dicators and Accessories Pages 62-6

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OEM Pressure Capsules

Small Profile

- ▶ '0' Ring flush mount or threaded port
- Stable piezoresistive sensors
- ▶ 316L wetted parts

Gems Sensors offer a range of micro machined piezoresistive silicon pressure sensors designed specifically for volume OEM applications where compatibility with corrosive media is essential, the sensor is mounted in a 316L stainless steel package with a small volume of oil between the diaphragm and sensor. The pressure housing uses the oil to transmit the pressure from the diaphragm to the sensor.

A ceramic compensation board with laser trimmed resistors provides temperature compensation and an additional gain resistor can be utilised for rationalisation or an ASIC to provide 0.5 to 4.5V ratiometric output.

A range of threaded pressure ports are offered in addition to the '0' ring mount alternative diaphragm materials and voltage excitation units are available.

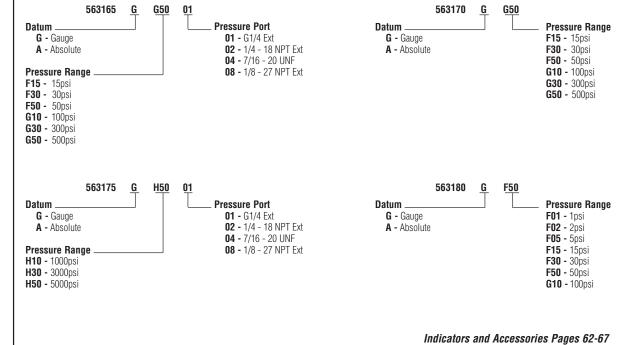


Specifications

	500405	50470	500475	500400
	563165	563170	563175	563180
Pressure	0 to 5 to	0 to 5 to	0 to 100 to	0 to 1 to
Range	0 to 500	0 to 500	5000	0 to 150
	PSIG&A	PSIG&A	0 to 5000	PSI G
			PSIG&A	
Proof Pressure	3 x	3X	3X	3X
Zero	±1mV	±1mV	±1mV	0.5V
Output	100mV (+50 -25)	100mV (+50 -25)	100mV (+50 -25)	4.5V
Supply	0 .5 to 2mA	0.5 to 2mA	0.5 to 2mA	$5V \pm 025$
Accuracy	±0.1%	±0.1%	±0.25%	±0.25%
Thermal Error	±1%	±1%	±1%	±3%
Compensated Temperature	-20 to +85°C	-20 to +85°C	-20 to +85°C	0 to +40°C
Operable Temperature	-40 to +125°C	-40 to 125°C	-40 to 125°C	-20 to 85°C
Wetted Parts	316L	316L	316L	316L
Mounting	External Thread	'O' Ring Seal	External Thread	'0' Ring Seal

How To Order

Use the **Bold** characters from the chart below to construct a product code.



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GBD Series - Heavy Duty Differential Industrial Pressure Transmitter Individual Specifications

- Suitable for Liquid, Gas and Vapour Media
- ► High Static Line Pressure
- ▶ 4:1 Span Turndown Capability

The GBD series incorporates an LVDT sensor in a robust differential pressure enclosure, which is ideal for industrial process applications. An isolated stainless steel diaphragm uses one of two fluid fills available to transfer its movement to the LVDT sensor. A choice of silicone or flurolube fluid fills are available. These transmitters' turndown capabilities coupled with their rugged design make them very well suited for harsh and demanding applications.

Specifications

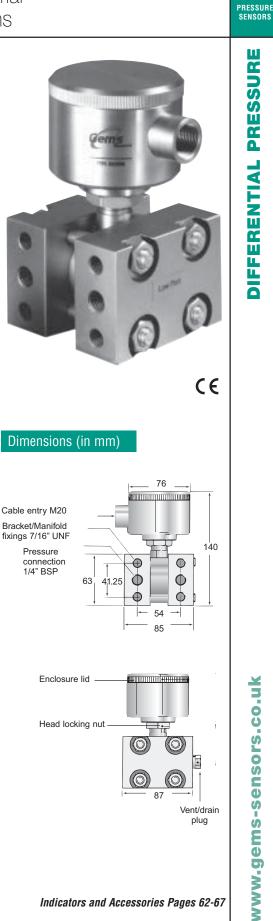
opeenieanene	
Input	
Pressure Range	40 mbar to 6 bar (0.6-87psi)
Proof Pressure*	35 bar for 40mbar range
	50 bar for 160 mbar range
	100 bar all other ranges
Static Pressure	100 bar (1500 psi)
Performance	
Output	4-20-mA (2 wire)
Supply Voltage (Vs)	8 to 30 Vdc (8-38 Vdc for IS units)
Supply Voltage Sensitivity	0.01% of max span/Volt
Zero Stability	0.2% of max span per year non cumulative
Accuracy	0.2% of max span (typical)
Thermal Error	1.5% of max span (typical)
Compensated Temperature	s -20° to 100° C (-4° to 212° F) process
Operating Temperatures	-20° to 100° C (14° to 158° F) ambient
	-10° to 70° C (14° to 158° F) ambient
Response Time	0.1 seconds
Span Adjustment	25% to 100% of max span
Max Loop Resistance	(Vs-8) to 50 ohms
Mechanical Configuration	
Pressure Port	Two G1/4 internal
Wetted Parts	Diaphragm 17-7PH SS (optional 316 ss)
	Flanges carbon steel or 316SS
	O-ring Nitrile or Viton
Electrical Connection	M20 x 1.5mm, screw terminals
Enclosure	IP65 (Nema 4) Aluminium alloy with anodized finish or stainless steel, rotates 360 $^{\circ}$
Approvals	CE
Weight	4kg

* These pressures do not cause a zero shift greater than 5% of the max span.

How to Order

Use the **bold** characters from the chart below to construct a product code

	GBD	D	0	Т	HS	860	Α	ΕI	V /op	tions
Series		Т		Т	Т	Т	Т	т-	г [.]	Т
GBD										
Agency Approvals										
D Non certified, supply 8-30 Vdc										
S IS certified IIC T6, supply 8-28 Vdc										
Transmitter Head										
T Aluminium alloy head; H Stainless Stee	l head									
Oil Fill HS Silicone Oil; HF Fluorolube Oil										
Pressure Range										
840 0-40 mb (0-16"wg) 870 0-1	bar	(0-14	,5 p	osi)						
851 0-160 mb (0-2.3 psi) 872 0-2.4	4 bar	(0-35	psi	i)						
860 0-400 mb (0-5.8 psi) 881 0-6	bar	(0-87	psi	i)						
Flange Material A Carbon Steel; B 316SS				-						
Diaphragm Material										
E Heat treated 15-7 Mo or 17-7PH ss; B 3	16ss (opt	ional)								
O-Ring Material N Nitrile; V Viton										
Options /WDP Fixed wall bracket; /PDP 2" pi	pe clamp									



Indicators and Accessories Pages 62-67

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ACCESSORIE

S

DM28 - Economical Digital Process and Strain Gauge Panel Meters

- Easily scaled in any engineering units from -19999 to 99999
- Large 18 mm (.71") high red orgreen display
- Front panel MIN, MAX and alarm reset functions
- High or low alarms
- > Process meters for amplified transducers
- Strain gauge meters for millivolt transducers

The DM28 meter line is easily programmed to read out in any engineering units (psi, bar, Kg/cm2) and can be retro fitted in the field with plug in boards. Units can be scaled by applying known loads to the sensors or purely by software keystrokes without requiring any electronic instrumentation. Scaling the meter using up to 10 points can compensate for non-linear signals and profiling curved tanks in level applications. The display colour (red or green), latching or non-latching alarms and the optional analog outputs are all programmable. The meter also features a help character that indicates max, min and normal operation, it also gives additional help when programming. The DM28 meter line is available in 5 different models, the specifications below are for the process and strain gauge meter lines only.

Specifications

Accuracy	.01% Process, .03% Strain
Resolution	14 bits
Display	5 digits, red or green LED
Display Height	18 mm (.71")
Operating Temp.	0 to 55 C (32 to 130 F)
Relative Humidity	20% to 95% non-condensing
Span Temp. Coefficient	25 ppm/C
Storage Temp	-20° to 80° C (-4° to 176° F)
Approvals	CE
Display Filter	100 ms to 100 seconds programmable
Output #1	5 Amp @ 120 Vac SPDT & NPN collector 30 Vdc @ 100 mA max.
Output #2	NPN collector (SPDT relay optional)
Remote Features	Optional Tare or Security lockout
Analog Output	Scalable 4-20 mA or 0-10 V (8 bit)
Meter Supply	90-264 Vac @ 50/60 Hz, 4 Watts (optional 20-50 Vdc/Vac)
Sensor Supply	24 Vdc @ 30 mA process meter
	5 or 10 Vdc @ 60 mA strain meter
Physical	
Front Bezel	96 mm x 48 mm x 10 mm
Depth Behind Panel	100 mm
Panel Cut-out	1/8 DIN 92 mm x 45mm (3.622" x 1.772")
Front Panel Rating	IP65 (Nema 4X)
Terminals	Screw type
Weight	250 g (.56 lbs)



CE

How To Order

Use the **Bold** characters from the chart below to construct a product code.

Use the bulu characters	from the chart below to construct a product code.				
	DI	M28	2 (0 0	0
Series					
DM28					
Meter Input (*for addit	ional information contact sales)				
	er input: 4-20mA, 0-20mA, 10-50mA				
(24 Vdc excitatio	n) 0-5V, 1-5V, 0-10V, 2-10V				
6 Strain Meter inpu	ut: 100mV (5 or 10 Vdc excitation)				
1* Temperature inpu	It: Thermocouples J, T, K, B, S, R, N & RTD 3 & 4 wire				
3* AC Volts/Amps i	nput: 1V, 10V, 100V, 600V, 1mA, 10mA, 100mA, 1A				
5* DC Volts/Amps i	nput: 100mV, 1V, 10V, 100V, 600V, 1mA, 10mA, 100mA, 1A, 2A				
Relay Output					
0 One SPDT, one N	JPN				
1 Two SPDT					
nalog Output					
0 Standard none					
3 Programmable a	nalog output				
external Digital Input					
0 Standard none					
6 Digital input for t	tare or security lockout				
Vieter Power Supply					
0 Standard 90-264	Vac				
2 20-50 Vac or Vd	3				

DM430 - In Line DIN Indicator

- Direct mounting on pressure transmitters
- > Push button programmable
- ▶ No additional wiring

The DM430 plug in display unit is a universal local display suitable for use with Gems Sensors two wire pressure transmitters with a DIN 43650 (large DIN) electrical connection.

The display is powered by the existing 2 wire loop so no additional power supply is necessary.

Fully programmable the DM430 has a measuring range of -1999 to +9999 and can be easily set to display in Engineering unit's, %, current, etc, by means of 2 push buttons, accessible on the front panel the unit can be password protected. The programmed parameters are stored in an EEPROM so they are not lost after

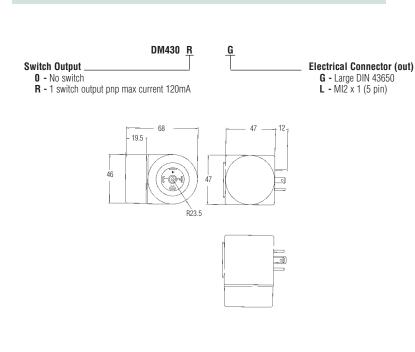
power failure, with over or under range displays on the indicator in text format.

Specifications

Display	Four segment red LED display. Digit height 7mm Programmable decimal point setting
Measuring range	-1999 to +1999
Accuracy	0.1% of span \pm 1 digit
Electrical connection	To transmitters with 4-20 mA output and right angle plug DIN 43650 (4 pin) polarised.
Allowed current load	Max 60 mA
Voltage drop	≤6V
Data back-up	Non-voltaic EEPROM
Programming	With two keys, menu-assisted, scaling of scale range, decimal point, damping, error message, switch point (optional).
Case Material	Polycarbonate PA 6.6
Protection type	IP65
Temperature error	.01%/°C
Ambient temperature	-20 to 80°C
Storage temperature	-40 to 80°C
Dimensions	W 68mm, H 47mm
Weight	Approx 100gms

Order Code

DM430





CE



PRESSURE SENSORS

ACCESSORIES

PRESSURE TRANSDUCERS

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PRESSURE

ACCESSORIE

S

1025 Remote signal conditioning Process Transmitter

- For use with all Gems mV transducers
 - Operates from supply voltages of 9-48V
- > 5:1 Turn down

- Easy customer adjustment of 4-20mA output
- > 0.25 second damping for improved static measurements

The CE marked BHL-1025-20 is a competitively priced signal conditioning process transmitter for the remote operation of any Gems pressure transducers. Integral electronic damping reduces output variations caused by fast fluctuating pressures, such as in some liquid level measurements. If not required this may be removed, just specify at time of order. Fully adjustable zero and span controls can vary the output signal or extend the standard pressure range of transducer being used. Gain adjustment allows a simple output span change to the measurements required i.e. psi, liquid level in inches, feet or metres, providing rangeability from 20% to 125% of the transducer full range. The BHL-1025-20 is designed for surface mounting from the detachable pre-drilled plate. The emc protection to EN50081-2 and EN50082-2 includes lightning protection against all except direct strikes. Reverse polarity protection is included as standard. The 1025-20 can also be supplied set up with zero offset, provided the measurement range is within specification.



CE

Specifications

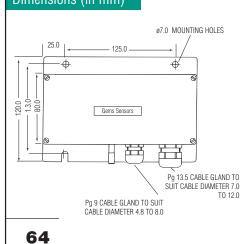
Input	All Gems mV transducers
Performance	
Output	4-20 mA (2 wire)
Supply Voltage (Vs)	8 to 48 Vdc
Supply Voltage Sensitivity	0.005% of max span/Volt
Zero Adjustment	+/- 10% of max span customer adjustable
Zero Setting	100% span, factory set
Span Adjustment	Thin film 4000K, 20% to 125% transducer nominal pressure. CVD, 2200, 2600 17% to 100% transducer nominal pressure
Max Loop Resistance	8-48V supply, (Vs-8) x 50Ω
Min Loop Resistance	8 to 40V: 0Ω
	40-48V supply, (Vs-40) x 250Ω
Response Time	Damped to 250 milliseconds
Mechanical Configuration	
Electrical Connection	Cable gland for 5.5mm (0.22") diameter cable (standard immersible)
Enclosure	IP65
Approvals	CE
Operating Temperatures	-25 to 75°C (-13 to 170°F)
Weight	700 gramms.

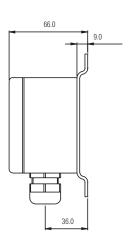
How To Order

Order Part Number 1025-20



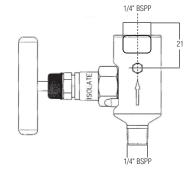






Isolating Needle Valve

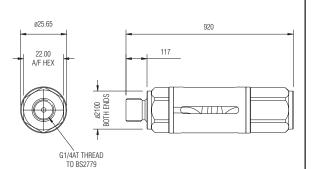
Part No. 557740



Cable ar	nd Cable Asser	mblies	
Part No.	Sheath	Operating Temperature	
	Polyurethane	-20 to +50°C	
557725	Hytrel	-40 to +100°C	
496687	Polyolofit	-54 to 120°C	



Pigtail, siphon tubes and other forms of temperature isolation are used to reduce media temperature at the transducer. This self-contained 316 SS temperature isolator is packaged in a small housing 92 mm long, and reduces the media temperature at the transducer, to about a fifth (transducer temp = media temp/5 + ambient temp). Max. temp. 400°C, max. pressure 400bar.



Cable Assembles: MiniMap 1000 Series page 20

557703 - 01M0	12mm x 1 4pin electrical connector with 1metre cable
557703 - 02M0	12mm x 1 4pin electrical connector with 2metre cable
557703 - 03M0	12mm x 1 4pin electrical connector with 3metre cable
557703 - 04M0	12mm x 1 4pin electrical connector with 4metre cable
557703 - 05M0	12mm x 1 4pin electrical connector with 5metre cable



PRESSURE TRANSDUCERS



ACCESSORIES

Accessories

Mounting Clamps

to, however when thin tubing, vibrations or large transducers are present then a mounting clamp is required. These clamps utilise a plastic-mounting bracket to

Generally our pressure transducers are supported by the piping they are mounted secure the transducer's outer case and a metal base strip to firmly attach the clamp to a surface.

Polypropylene -30 to 90°C	Polyamide -40 to 120°C	For Pressure Transducers	C	
499877-1000	499877-1001	4000 series (25 mm dia.)	64	2-80LTS
499877-1120	499877-1121	1200, 1600, 2200, 2600, 2800 series (28 mm dia.)	73	
499877-1500	499877-1501	4700, 5000 & 6700 series (38 mm dia.)	86	C

Cylindrical Connectors

Part Number	Size	Temperature	For Use With	
166267-0006	10-6 Bayonet	-70 to 195ºC	4000-C	
499532-0006	10-6 Bayonet	-54 to 120°C	4000-C 5000-C 1600-C 2600-C 2800-C 4700-C 6700-C	
499855-0001* Requires strain relief clamp 499855-0011	10-5 twist	-54 to 230ºC	4000-N	
557702	DIN 72585	-40 to 140ºC	1000-7	Drawing not available
557703-0000	12mm x 1 4pin	-20 to 120ºC	1000-E	Drawing not available
557704-0000	12mm x 1 5pin	-20 to 120ºC	4700-L, 5000-L 6700-L, 9000-L	Drawing not available

Square/Rectangular Connectors

Part Number	Туре	Temperature	For Use With	40	
557254	DIN 43650A	-20 to 120ºC	1600-G, 2600-G, 4700-G 5000-G, 6700-G, 1700-G, 1701-G		
557230	Industrial DIN connector	-20 to 120ºC	1200-A, 2200-A	5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	
557701	Amp Superseal	-40 to 125ºC	1000-6	Drawing not ava	ilable

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Restrictors

In most applications quasi static pressure measurement is all that is required. Often, transient pressure pulses are present in the system and it is recommended that a rapid acting pressure snubber or a restrictor is fitted to protect the transmitter or transducer. These pulses are often classified as water or pipe hammer.

Pressure snubbers are widely available and generally employ a moving element to isolate the sensor from a pressure pulse. A high volume displacement is usually necessary for satisfactory operation.

Since our pressure sensors require only a low volume displacement to actuate, these snubbers may not provide adequate protection. Our restrictors on the other hand attenuate high frequency pulses and only allow steady state or slow changes to pass through. These thread directly into 4000, 4700 and 6700 series, and also 22/2600 and 2800 with G1/4 threads. Available in stainless steel these are designed for hydraulic applications.

Description	Part Number	
Integral capillary 0.5mm diameter, 13.5mm long plus a bleed screw all in stainless steel	466175-0000	1/4 BSP 1/4 BSP
This restrictor has a helical groove, approximately 0.5mm diameter and 56 mm long. Made in japanned steel.	557002	
As above but in stainless steel	557000-0002	1/4 BSP 1/4 BSP

Industrial Bonded Seals

Description	Part Number	
Sealing for G1/4 thread. Nitrile in zinc plated steel, emperature range -40 to 100 C.	232646-0002	Π
ealing for G1/4 thread. Viton in cadmium plated steel, emperature range -26 to 200 C.	499207-0002	
Sealing for G 1/8 thread. Nitrile in zinc plated steel, emperature range -40 to 100 C.	232646-0006	

PRESSURE SENSORS

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PRESSURE TRANSDUCERS

PRESSURE SENSORS

Ingress Protection (IP) Codes

			SECOND NUME	RAL Protection against liquid
	Example: IP65 - equipme water jets	nt is dust-tight and protected against	0 🔘	NO PROTECTION
_	FIRST NUMERA	L Protection against solid bodies	1	VERTICALLY DRIPPING WATER
-			2	ANGLED DRIPPING WATER -75 TO 90°
-	1	OBJECTS GREATER THAN 50mm	3	SPRAYED WATER
-	2	OBJECTS GREATER THAN 12mm		SPLASHED WATER
-	3	OBJECTS GREATER THAN 2.5mm	5	WATER JETS
-	4	OBJECTS GREATER THAN 1.0mm	6	HEAVY SEAS (HOSE PROOF)
-	5	DUST-PROTECTED	7	EFFECTS OF IMMERSION TO 1 METER
	6	DUST-TIGHT		INDEFINITE IMMERSION TO SPECIFIED DEPTH
-	6K	DUST TIGHT	9к	JET WASH PROOF

Meets the requirements for CE marketing of EN50081-2 for emissions and EN50082-2 for susceptibility. TEST DATA:

- ▶ EN6100-4-2 Electrostatic Discharge. 8kV air discharge. 4kV contact discharge. Unit survived.
- ▶ ENV50140 Radiated RF Susceptibility. 10V/m, 80MHz-1GHz, 1kHz mod. Maximum recorded output error was <±1%.
- ENV50204 Radiated RF Susceptibility to Mobile Telephones. 10V/m, 900MHz Maximum recorded output error was <±1%.
- EN61000-4-4 Fast Burst Transient. 2kV. 5/50ns, 5kHz for 1 minute. Unit survived.
- ENV50141 Conducted RF Susceptibility. 10Vms. 1kHz mod. 150kHz 80MHz. Maximum recorded output error was <±1%.

CE MARKING

The CE mark shows that a product complies with the requirements of all European Community Directives relevant to that product.

Also available from Gems

Electro Optic Level sensors

ELS-1100 ELS-1200

- Compact size
- Integral electronics
- No moving parts
- Simple installation

These level sensors use an infrared LED and receiver. When media is in contact with the prism the light is reflected onto the receiver. Manufactured in Polysulphone, the ELS is available in a variety of mountings, power requirements and electrical terminations.

Single Point Level Switches

- Simple working princple
- Precise repeatability
- Cost effective

Gems has a large choice of single float level switches with designs for horizontal or vertical mounting. The wide variety of materials available mean compatibility with most media.

Multiple Point Level Switches

- Robust design
- High vibration and shock resistance
- Customer defined solutions available

Available with flanged or threaded mountings, the Gems multi level switches use the same durable technology as single point switches. With up to 7 switch points per unit and a choice of plastics, brass and stainless steel construction it is possible to configure a solution to almost any application.

Flow Indicators

- Bright visual indication
- Pulse, switch or voltage output options

Today's Rotorflow sensors combine the visual indication of flow with electronic outputs.

Flow Switches

- Rugged, low maintenance design
- Flow rates from 0.005 to 380 l/min

Flow switches are available in paddle, piston and shuttle types with a large choice of connections. Typical applications include machine tool flow monitoring, air conditioning, plastic moulding and laser cooling.

Pressure Switches

- Field-Adjustable or Factory Set Switches
- High Proof Pressure
- Rugged and Dependable

Gems offers a choice of pressure switches, from compact cylindrical models for OEM use, to larger, enclosed units for rugged process applications.





PRESSURE SENSORS

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PRESSURE SENSORS	Notes
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	VWW.gems-sensors.co.uk

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ISales Hotline: +39 02Fax Hotline: +39 02		Sales Hotline: + 33 1 4 Fax Hotline: + 33 1 48		
A HR SLO	Lico Industrievertretungen GmbH	Sales Hotline: + 43 1 7 Fax Hotline: + 43 1 7		REPRESENTATIVE
B	Doedijns PMC NV	Sales Hotline:+ 32 3 5Fax Hotline:+ 32 3 5		RESE
S	Beving Elektronik	Sales Hotline:+ 46 8 6Fax Hotline:+ 46 8 6		REPI
DK	Eltech Components AS	Sales Hotline: + 45 701 Fax Hotline: + 45 432		_
FIN	Stig Wahlstrom OY		502 4400 452 2735	
GR	Tesima SA		492 2238 492 2245	
NL	Doedijns PMC BV		30 2888 30 2777	
H	Lico Hungaria GmbH	Sales Hotline: + 43 1 7 Fax Hotline: + 43 1 7		
L	United Instruments Ltd		688 3244 537 6157	
N	Hyptech	Sales Hotline:+ 47 32Fax Hotline:+ 47 32		
N	Parks Automation	Sales Hotline: +28 907 Fax Hotline: +28 907		
P	Contimetra Instrumentos		386 0500 386 1686	
E	Sistec S L		573 0950 573 0995	
CH	Bachofen AG	Sales Hotline: + 41 1 9 Fax Hotline: + 41 1 9		.co.uk
TR	Elimko Electronics Imalet Ve		212 6450 212 4143	Ors.c
RSA	Transducer Technology		425 2248 425 2294	ens
CZ EST LV LT	Amtest		2 572 358 2 572 358	S-SW

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Gems

Issue 9

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Pressure Switches

Gem



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PRESSURE SWITCHES



RESSURE Cross Reference Chart

PDI Series	Gems Original Part No.	Gem New Part No.	Comments
PMLF	PS-JL	PS 31/2	Low Pressure - Factory Set
PMLA	PS-JL	PS 31/2	Low Pressure - Field Adjustable
PDA	PS-E	PS 41	Low Pressure - Field Adjustable
PDF	PS-E	PS 41	Low Pressure - Factory Set
PNAP		PS 97	Low Pressure - Manifold
PIAP		PS 96	Low Pressure - Inline
PDPA		PS 11	Low Pressure - Adjustable
PDN		PS 41	Low Pressure - Field Adjustable
PDPF		PS 11	Low Pressure - Factory Set
PMMA		PS 51/2	Low Pressure - Field Adjustable
PMMF		PS 51/2	Low Pressure - Field Adjustable
PMHF	PS-J	PS 61	High Pressure - Factory Set
PMHA	PS-J	PS 61	High Pressure - Field Adjustable
PDAH	PS-EH	PS 71	High Pressure - Field Adjustable
PDFH	PS-EH	PS 71	High Pressure - Factory Set
PDCA	PS-FA	PS 75	High Pressure - Single set point
PFCA	PS-FB	PS 75	High Pressure - Factory Set
PACA	PS-FB	PS 75	High Pressure - Adjustable
CFIS	PS-K	PS 77	High Pressure
PDCM		PS 75	High Pressure - Manifold Mount
PHDA		PS 71	High Pressure - Field Adjustable
PFCM		PS 75	High Pressure - Manifold Mount
PFNM		PS 75	High Pressure - Manifold Mount
PDNM		PS 75	High Pressure - Manifold Mount
VDMF	PS-EV	PS 82	Vacuum - Factory Set
VDMA	PS-EV	PS 82	Vacuum - Field Adjustable
PDVF		PS 81	New name given to redesigned PVPF
PDVA		PS 81	New name given to redesigned PVPA
PMVF		PS 83	Vacuum - Factory Set
PMVA		PS 83	Vacuum - Field Adjustable
PJDA	PS-D	PS 93	Differential - Field Adjustable
PJDF	PS-D	PS 93	Differential - Factory Set
PDAM		PS 91	Differential - Manifold, Field Adjustable
PDDA		PS 91	Differential - Field Adjustable
		PS-98	Solid State Pressure Switch
	PS-B	PS-B	Industrial Switch
	PS-C	PS-C	Industrial Switch

The above table shows the old PDI part numbers converted to the new part numbering scheme. If there are any conversion queries, refer to www.gemssensors.com or email sales@gems-sensors.co.uk

From 2 to 6000 PSI, GEMS Pressure Switches Cover A Wide Range of Applications

- General, vacuum, differential, specialty
- Field-adjustable or factory set switches
- ▶ High proof pressure
- Rugged and dependable

GEMS offers a choice of pressure switches, from compact cylindrical models for OEM use, to larger, enclosed units for rugged process applications. These switches are ideal for the filtering process of coolants in the machine tool industry, use in transmissions of off-highway vehicles and as redundant systems with existing monitors such as transducers.

Unique Piston/Diaphragm Design

A piston/diaphragm design, incorporating the high proof pressure of piston technology allows these switches to operate with the sensitivity and accuracy of a diaphragm design. Repeatability ranges from 2 percent to 5 percent of the highest set point.

Many Materials To Choose From

Enclosures include aluminum, stainless steel, brass, reinforced plastic and zinc-plated steel. Most models are NEMA 4 or NEMA 4X certified. Wetted parts include a diaphragm available in buna-n, Teflon® coated Kapton®, stainless steel, PTFE, EPDM or Viton® and a pressure port available in stainless steel, brass, zinc or aluminum.





Pressure Switch Option Descriptions

- **G:** Gold contacts are usually required for low DC current loads (<12 VDC @ 12 mA) associated with TTL input devices. They provide decreased contact resistance, which results in more reliable switching especially in the presence of an oxidizing atmosphere.
- **OXY:** Wetted Materials are ultrasonically cleaned per the Compressed Gas Association's Method G-4.1.
- **10A:** 10A option is provided by a microswitch rated 10 Amperes at 250 VAC. This microswitch has a wide movement differential, which results in a larger deadband than listed in the standard catalogue pages.
- IP: Ingress Protection is provided by either an epoxy sealed cap (IP66) or silicon wire seals (IP67). On some models, this option is only available with FS option.

- **RB:** Rubber Boot is designed to be cut out for the proper wire or cable size by the customer and sealed with an appropriate sealant in the field.
- WF: Weatherpack female termination consists of the following Delphi P/N's:(12045793 Conn "C" Circuit), 12089188 Female Pins and 12015323 Wire Seals.
- WM: Weatherpack male termination consists of the following Delphi P/N's: 12010973 Connector, (12010717 Conn "C" Circuit), 12089040 Male Pins and 12015323 Wire Seals.
- DE: Deutsch male termination consists of the following Deutsch P/Ns: DT04-2P Connector, (DT04-3P "C" Circuit) 1060-16-0122 Male Pins and W(2 or 3)P Wedgelok.

- **FS:** Gems will preset switches to the indicated setpoint within repeatability limits listed on the specific product catalogue page.
- R: The restrictor option is recommended for hydraulic systems that need a small reduction in pressure pulsations to increase pressure switch life. It is a pressed in part that has an orifice size of 0.045[°]
- **SR:** The spiral restrictor option heavily dampens pressure pulsations in any hydraulic system, which prevents false signaling and premature wear. It is not recommended for pressure settings below 1500 psig because it slows the response time of the pressure switch.



PRESSURE SWITCHES





Selection Guide

Pressure Switches

	Pressure Range	Proof Pressure	Switch	Repeatability	Notes	Series	Page
Pressure Switches	40 to 800 mbar (0.55 to 12 psi)	10 bar (150 psi)	SPST, SPDT DPST, DPDT	±2%	-	P\$11	7
	0.14 to 10 bar (2 to 150 psi)	35 bar (500 psi)	SPST	±5%	Kapton® Diaphragm Elastomer Diaphragm	PS31 PS32	8
	0.2 to 7 bar (3 to 100 psi)	25 bar (350 psi)	SPST, SPDT	±2%	-	PS41	10
	1 to 20 bar (15 to 300 psi)	35 bar (500 psi)	SPST	±5%	Kapton® Diaphragm Elastomer Diaphragm	P\$51 P\$52	11 12
	0.35 to 207 bar (5 to 3000 psi)	600 bar (9000 psi)	SPST	±3%	-	PS61	13
	0.7 to 344 bar (10 to 5000 psi)	600 bar (9000 psi)	SPST, SPDT	±2%	-	P\$71	14
	0.35 to 414 bar (5 to 6000 psi)	600 bar (9000 psi)	SPST, SPDT DPST, DPDT	±2%	- 20 Amp Switching	P\$75 P\$77	16 18
	25 to 508 mbar (0.75" to 15" Hg)	10 bar (150 psi)	SPST, SPDT DPST, DPDT	±2%	-	PS81	20
Vacuum Switches	169 to 1016 mbar (5" to 30" Hg)	35 bar (500 psi)	SPST, SPDT	±2%	-	P\$82	21
	169 to 1016 mbar (5' to 30" Hg)	10 bar (150 psi)	SPST	±3%	-	P\$83	22
Differential	0.3 to 1.7 bar (5 to 25 psi)	100 bar (1500 psi)	SPDT	±2%	-	PS91	23
Switches	0.7 to 3 bar (10 to 45 psi)	35 bar (500 psi)	SPDT	±2%	-	PS93	24
Speciality	2 to 10 bar (30 to 150 psi)	100 bar (1500 psi)		±2%	-	PS96 PS97	25 25
Switches	0 to 400 bar (0 to 6000 psi)	See Specs	Relay or Transistor	.25%	Solid State	PS98	26
Industrial Switches	-1 to 540 bar (30" Hg to 7500 psi)	600 bar	SPDT	±0.5%	-	PS-B	27
	-1 to 540 bar (30" Hg to 7500 psi)	See Specs	SPDT	±0.2%	-	PS-C	28

Plastic Diaphragms

Option K or Standard Teflon® Coated Kapton® (Polyimide) Diaphragm

Teflon ${\ensuremath{\mathbb B}}$ is compatible with almost every liquid and gaseous media. Kapton ${\ensuremath{\mathbb B}}$ has very stable

physical properties over a wide temperature range -73°C to 200°C (-100°F to 400°F). This results in pressure switches that exhibit very little setpoint shift due to temperature extremes. Kapton possesses exceptional fatigue strength but is very stiff which results in wider but more stable deadbands than most elastomers.

Elastomer Diaphragms

Elastomers offer incredible sensitivity coupled with extremely long life. This results in stable setpoints over the life of the pressure switch as well as tight deadbands. Their biggest weakness is the increase in modulus (stiffening) that occurs at lower temperatures. This results in pressure switch setpoints to shift higher and deadbands to increase with decreasing temperature. They also exhibit more hysteresis than Kapton diaphragms.

Standard: Nitrile (Buna-N). Typically specified on water and petroleum based hydraulic oils. Temperature range: 0°C to 121°C (32°F to 250°F) **Option V:** Viton® (Flourinated Hydrocarbon) Diaphragm. Typically used with alcohols, diesters, solvents, acids and synthetic oils. Also used for high vacuum service.

Temperature range: 0°C to 200°C (32°F to 400°F)

Option E: EPDM (Ethylene Propylene) Diaphragm. Typically used with phosphate ester based hydraulic fluids, brake fluids, ketones, steam and hot water. Temperature range: -53°C to 100°C (-65°F to 212°F) **Option N:** Neoprene (Chloroprene) Diaphragm. Typically specified for refrigerant systems. Temperature range: -53°C to 135°C (-65°F to 275°F)

Option H: ECOH (Epichlorohydrin) Diaphragm. Typically specified for petroleum based fuels and lubricants.

Temperature range: -40°C to 121°C (-40°F to 250°F)

PS11 – Ultra-Long Life OEM Pressure Switches

- ▶ 40 to 800 mbar (0.55 to 12 psi)
- ▶ 1,000,000 cycle life
- Factory fixed or adjustable set points

For low pressure applications, the longevity of our PS11 Series is hard to beat. A life expectancy of 1 million cycles means long-term reliability. Their snap-action microswitch resets automatically and meets or exceeds industry standards. The brass housing offers chemical resistance at an affordable price.

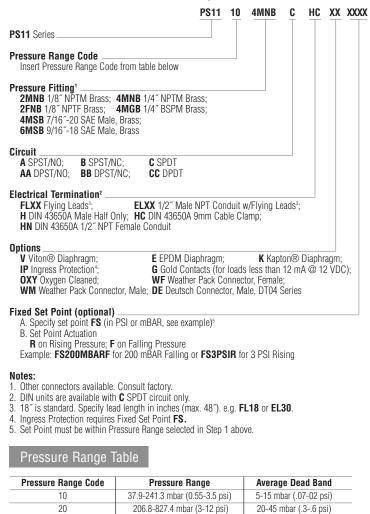
Specifications

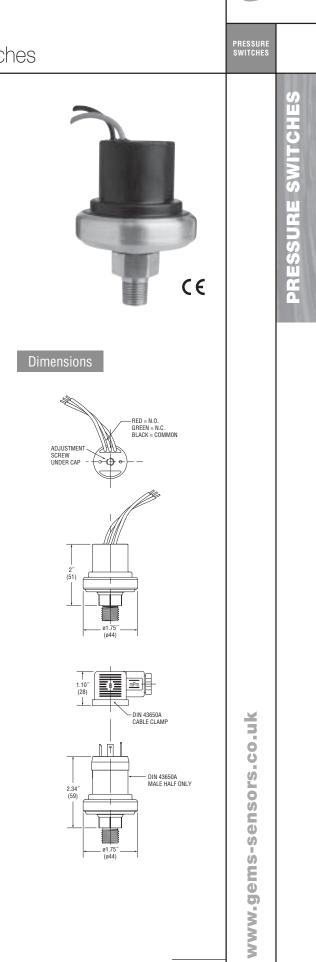
-40°C to +80°C (-40°F to +180°F)
5 Amp at 24 VDC and 250 VAC; 0.5 Amp @ 24 VDC (-G option)
±2% of Full Set Point Range at 20°C (70°F) ambient temp.
Nitrile (optional Viton®, EPDM or Kapton®)
Brass
Brass
DIN 43650A IP65; Terminals IP00; Flying Leads IP65
10 bar (150 psi)
CE, UL Approved units available
0.14 kg (0.31 lbs.)

*Gold contacts (option G) may be required for less than 12 VDC and 20 mA

How to Order

Use the **bold** characters from the chart below to construct a product code.

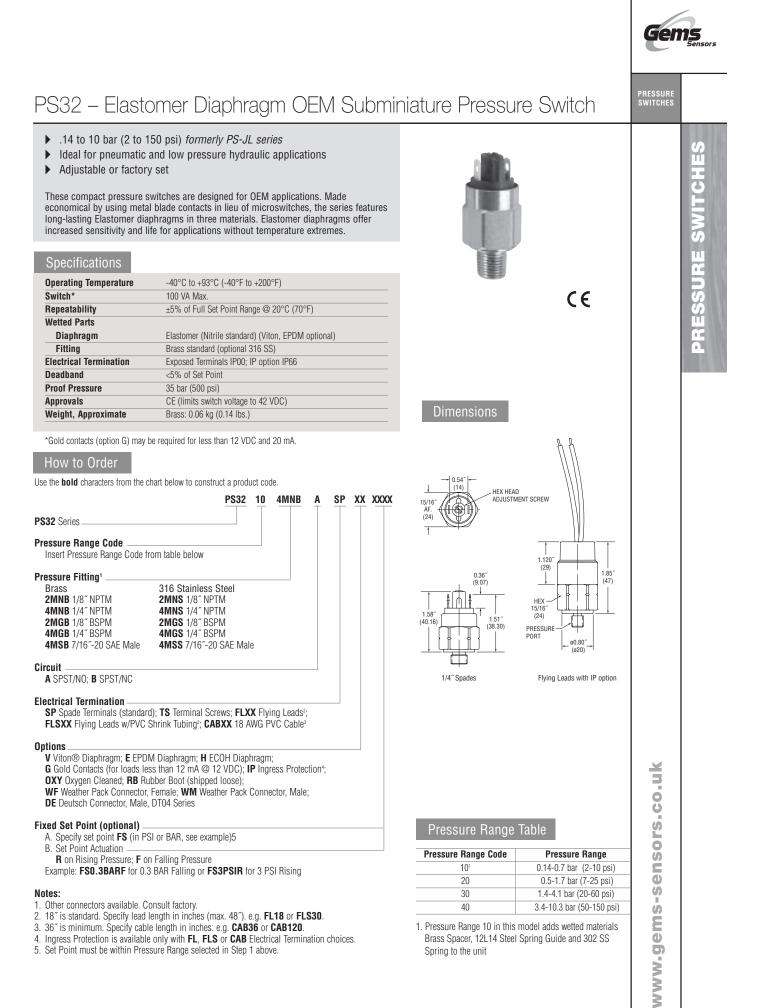






PI S'

RESSURE	PS31 – Kapte	on® Diaphragm OE	EM Subr	miniature Pressu	ıre Switch
	 Ideal for pneumatic at Adjustable or factory These compact pressure sw economical with metal blade features Kapton® diaphragr 	itches are designed for OEM applications e contacts in lieu of microswitches, the P3 ns. Kapton® polyimide maintains excelle erature range. It also offers superb chem	. Made S31 series nt physical		C E
	Specifications				
	Operating Temperature	-40°C to +93°C (-40°F to +200°F)		_	
	Switch* Repeatability	100 VA Max. ±5% of Full Set Point Range @ 20°C (70°F)		-	
	Wetted Parts			-	
	Diaphragm	Teflon® Coated Kapton®		_	
	Fitting Electrical Termination	Brass (optional 316 Stainless Steel) Exposed Terminals IP00; IP option IP66		-	
	Deadband	<5% of Set Point		-	
	Proof Pressure	35 bar (500 psi)		-	
	Approvals Weight, Approximate	CE (limits switch voltage to 42 VDC) Brass: 0.06 kg (0.14 lbs.)		-	
				-	
	*Gold contacts (option G) may I Kapton® is a registered tradem	be required for less than 12 VDC and 20 mA. ark of Dupont.			
	How to Order				
	Use the bold characters from the	chart below to construct a product code.			
		PS31 10 4MNB	A SP XX X	XXX	
	PS31 Series Pressure Range Code Insert Pressure Range Code Pressure Fitting1 Brass 2MNB 1/8" NPTM 4MNB 1/4" NPTM 2MGB 1/8" BSPM 4MGB 1/4" BSPM 8MGB 1/2" BSPM M10B M10 x 1.0, Straight M12B M12 x 1.5, Straight 4MSB 7/16"-20 SAE Male 6MSB 9/16"-18 SAE Male Circuit A SPST/N0; B SPST/NC	from table below 316 Stainless Steel 2MNS 1/8" NPTM 4MNS 1/4" NPTM 2MGS 1/4" BSPM 4MGS 1/4" BSPM 4MSS 7/16"-20 SAE Male 6MSS 9/16"-18 SAE Male			
-	Electrical Termination	rd); TS Terminal Screws; FLXX Flying Leads ² ;			
NWN	FLSXX Flying Leads w/PVC	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³			
www.gems-	OXY Oxygen Cleaned; RB R	r, Female; WM Weather Pack Connector, Male;			
S-Se	Fixed Set Point (optional)_ A. Specify set point FS (in B B. Set Point Actuation	AR or PSI, see example) ⁵		Pressure Range	Table
	R on Rising Pressure; F o			Pressure Range Code	Pressure Range
SU	Example: FS0.3BARF for 0.	3 BAR Falling or FS3PSIR for 3 PSI Rising		10 ¹ 20	0.14-0.7 bar (2-10 psi) 0.5-1.7 bar (7-25 psi)
q	Notes:			30	1.4-4.1 bar (20-60 psi)
ors.c	1. Other connectors available. C 2 18" is standard. Specify lead	consult factory. length in inches (max. 48″). e.g. FL18 or FLS	30	40	3.4-10.3 bar (50-150 psi)
.co.uk	 3. 36^r is minimum. Specify cab Ingress Protection is availabl 	le length in inches. e.g. CAB36 or CAB120 . e only with FL , FLS or CAB Electrical Termina ssure Range selected in Step 1 above.		1. Pressure Range 10 in this Brass Spacer, 12L14 Steel Spring to the unit	





PRESSURE SWITCHES PS41 – Economical Miniature Pressure Switches 0.2 to 7 bar (3 to 100 psi) – formerly PS-E series These miniature pressure switches are designed for demanding applications where space and/or price are strong concerns. The switches utilize a piston/diaphragm design, which incorporates the high proof pressure of piston technology with the sensitivity of diaphragm designs. Switches are field adjustable via an Allen head screw that is hidden to protect against unauthorized tampering. CE **Specifications Operating Temperature** -40°C to +80°C (-40°F to +180°F) Switch* 5 Amp at 12/24 VDC and 125/250 VAC (optional 10 Amp or 1 Amp Gold Contacts) Repeatability ±2% of Full Set Point Range @ 20°C (70°F) Wetted Parts Dimensions Nitrile (optional EPDM and Viton®) **Diaphragm Material** Fitting Brass (optional 316 Stainless Steel) FLYING LEAD 3/32 0 DIN 43650A IP65; Terminals IP00; Flying Leads IP65; **Electrical Termination** 3/32 of 1/8" ALLEN ~ WRENCH ADJUSTMENT SCREW Option 20/20A IP67 Proof Pressure 25 bar (350 psi) **Approvals** CE, UL Approved units available PRESSURE 1.58 Weight, Approximate 0.14 kg (0.3 lbs.) (40) RED. NO POR1 GREEN, NC BLACK, COM *Gold contacts (option G) may be required for less than 12 VDC and 20 mA. Viton® is a registered trademark of Dupont. INGRESS PROTECTION OPTION (IP66) WITH FLYING LEADS FACTORY SET ONLY How to Order Use the **bold** characters from the chart below to construct a product code. PS41 10 4MNB C H XX XXXX 2.20 PS41 Series **Pressure Range Code** Insert Pressure Range Code from table below DIN 43650A - MALE HALE ONLY Pressure Fitting¹ Brass 316 Stainless Steel 2MNB 1/8" NPTM 2MNS 1/8" NPTM 4MNB 1/4" NPTM 4MNS 1/4" NPTM 2MGB 1/8" BSPM 4MGS 1/4" BSPM DIN 4MGB 1/4" BSPM 1.95 43650A 4MSB 7/16″-20 SAE Male 6MSB 9/16″-18 SAE Male (50)Circuit A SPST/NO2; B SPST/NC2; C SPDT ADJUSTMENT SCREW LINDER CAP **Electrical Termination** SP Spade Terminals3; FLXX Flying Leads4; FLSXX 1/2[°] NPT Male Conduit w/Flying Leads^{*}; CABXX 18 AWG PVC Cable⁶; H DIN 43650A Male Half Only; HR Right Angle DIN 43650A Male Half Only; HC DIN 43650A 9mm Cable Clamp; Ð PRESSURE DIN 43650-HNR HCR Right Angle DIN 43650A 9mm Cable Clamp; HN DIN 43650A with 1/2" Female NPT Conduit; HNR Right Angle DIN 43650A with 1/2" Female NPT Conduit; HM Micro (9.4mm Spacing) DIN Style Male Half Only 2.80 (71) Options⁷ V Vition Diaphragm; N Neoprene Diaphragm; E EPDM Diaphragm; 10A 10A @ 125/250 VAC Max. Rating; G Gold Contacts (for loads less than 12 mA @ 12 VDC); **BD** Reduced Differential (50% reduction typical); **IP** Ingress Protection²; **OXY** Oxygen Cleaned; **WF** Weather Pack Connector, Female; 2.14 (54) (28) WM Weather Pack Connector, Male; DE Deutsch Connector, Male, DT04 Series Fixed Set Point (optional) Specify set point FS (in BAR or PSI, see example)[®] Set Point Actuation В **R** on Rising Pressure; **F** on Falling Pressure Example: FS0.5BARF for 0.5 BAR Falling or FS5PSIR for 5 PSI Rising Pressure Range Table Notes: Other connectors available. Consult factory. Requires FL, FLS or CAB electrical termination. Ingress Protection requires Fixed Set Point FS. Pressure Requires 10A or G option. 3 Average Dead Band Range Pressure Range 18° is standard. Specify lead length in inches (max. 48°). e.g. FL18 or FLS30 18° is standard. Specify lead length in inches (max. 48°). e.g. FL18 or FLS30. 36° is minimum. Specify cable length in inches. e.g. CAB36 or CAB120. Options 10A, G and RD cannot be combined. Code 5 10 0.2-0.5 bar (0.3-7 psi) 0.07-0.14 bar (1-2 psi) 6. 20 0.35-2.1 bar (5-30 psi) 0.14-0.28 bar (2-4 psi) C 7 Set Point must be within Pressure Range selected in Step 1 above. -30 1.7-6.9 bar (25-100 psi) 0.21-0.85 bar (3-12 psi)

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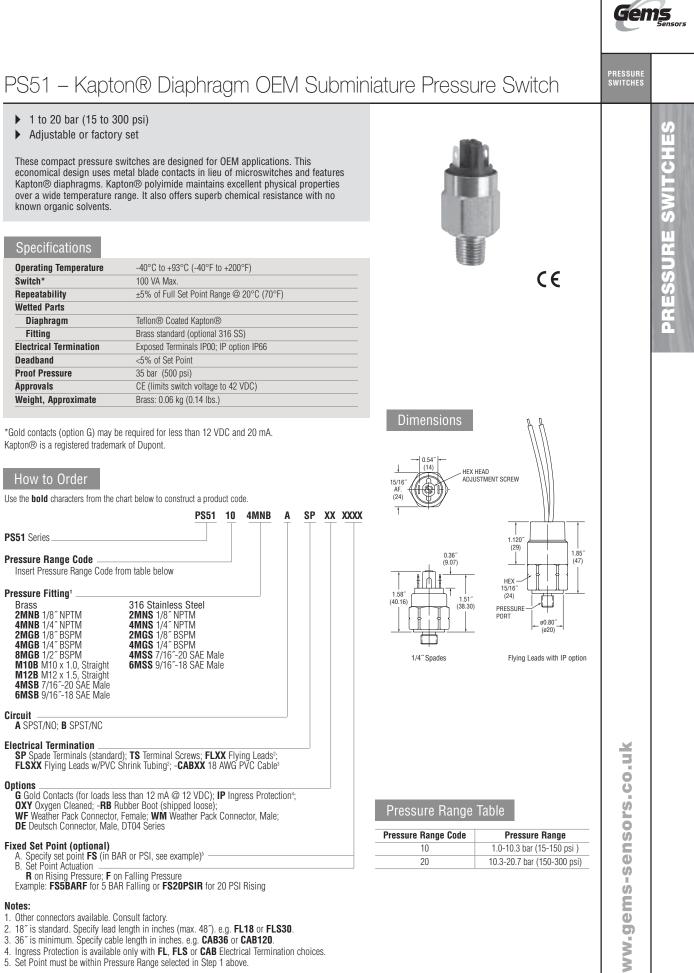
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U RESSURE SWITCHE



5. Set Point must be within Pressure Range selected in Step 1 above.

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PS52 – Elastomer Diaphragm OEM Subminiature Pressure Switch

1 to 20 bar (15 to 300 psi)

Adjustable or factory set

These compact pressure switches are designed for OEM applications. Designed to be economical by using metal blade contacts in lieu of microswitches they feature long-lasting Elastomer diaphragms. Elastomer diaphragms offer increased sensitivity and life for applications without temperature extremes.

Specifications

Operating Temperature	-40°C to +93°C (-40°F to +200°F)
Switch*	100 VA Max.
Repeatability	±5% of Full Set Point Range @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile (optional EPDM and Viton®)
Fitting	Brass (optional 316 Stainless Steel)
Electrical Termination	Exposed Terminals IP00; IP option IP66
Deadband	<5% of Set Point
Proof Pressure	35 bar (500 psi)
Approvals	CE (limits switch voltage to 42 VDC)
Weight, Approximate	Brass: 0.06 kg (0.14 lbs.)



CE

*Gold contacts (option G) may be required for less than 12 VDC and 20 mA.
Kapton® is a registered trademark of Dupont.

How to Order

Pressure Range Code Insert Pressure Range Code :	from table below right	
Pressure Fitting ¹		
Brass	316 Stainless Steel	
2MNB 1/8″ NPTM	2MNS 1/8" NPTM	
4MNB 1/4″ NPTM	4MNS 1/4″ NPTM	
2MGB 1/8" BSPM	2MGS 1/8" BSPM	
4MGB 1/4″ BSPM	4MGS 1/4" BSPM	
4MSB 7/16~-20 SAE Male	4MSS 7/16~-20 SAE Male	
ircuit		
A SPST/NO; B SPST/NC		
lectrical Termination ——		
SP Spade Terminals (standar	rd): TS Terminal Screws: FLYY Flying Leads2.	
	IU), IO ICITITIAI OCIEWS, ILAA I IYIIIY LEAUS,	
FLSXX Flying Leads w/PVC	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³	
FLSXX Flying Leads w/PVC ptions	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPD	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ M Diaphragm; H ECOH Diaphragm;	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ;	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPD G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose);	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male;	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male;	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male ixed Set Point (optional)	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DT04 Series	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male ixed Set Point (optional) A. Specify set point FS (in	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male;	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male ixed Set Point (optional) A. Specify set point FS (in B. Set Point Actuation	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DTO4 Series BAR or PSI, see example) ⁵	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male ixed Set Point (optional) A. Specify set point FS (in B. Set Point Actuation R on Rising Pressure; F	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DT04 Series BAR or PSI, see example) ^s on Falling Pressure	
FLSXX Flying Leads w/PVC ptions V Viton® Diaphragm; E EPE G Gold Contacts (for loads le OXY Oxygen Cleaned; RB R WF Weather Pack Connector DE Deutsch Connector, Male ixed Set Point (optional) A. Specify set point FS (in B. Set Point Actuation R on Rising Pressure; F	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DTO4 Series BAR or PSI, see example) ⁵	
FLSXX Flying Leads w/PVC ptions	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ess than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DT04 Series BAR or PSI, see example) ^s on Falling Pressure	
FLSXX Flying Leads w/PVC ptions	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ass than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DT04 Series BAR or PSI, see example) ⁵ on Falling Pressure AR Falling or FS20PSIR for 20 PSI Rising	
FLSXX Flying Leads w/PVC ptions	Shrink Tubing ² ; CABXX 18 AWG PVC Cable ³ DM Diaphragm; H ECOH Diaphragm; ass than 12 mA @ 12 VDC); IP Ingress Protection ⁴ ; ubber Boot (shipped loose); r, Female; WM Weather Pack Connector, Male; e, DT04 Series BAR or PSI, see example) ⁵ on Falling Pressure AR Falling or FS20PSIR for 20 PSI Rising	

- 4. Ingress Protection is available only with FL, FLS or CAB Electrical Termination choices.
- 5. Set Point must be within Pressure Range selected in Step 1 above.

Pressure Range Table

J.54 (14)

1/4″ Spades

0.36″ (9.07)

1.51" (38.30)

15/16 AF. (24)

1.58" (40.16 HEX HEAD ADJUSTMENT SCREW

> 1.120 (29)

HEX -15/16 (24)

PRESSURE PORT 1.85[°] (47)

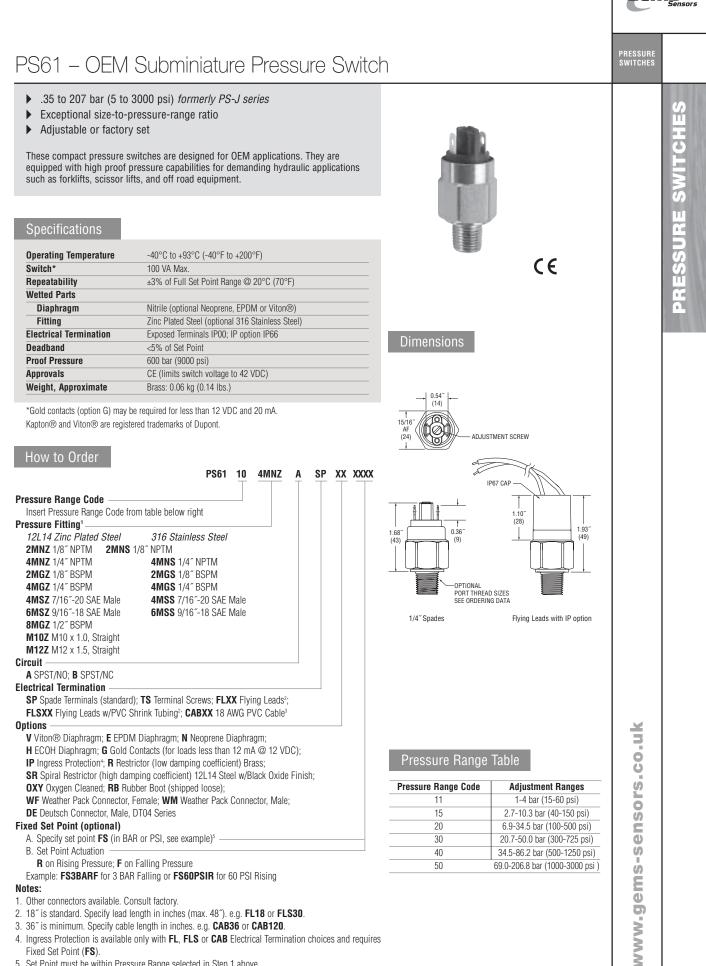
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ø0.80° (ø20)

Flying Leads with IP option

Pressure Range Code	Pressure Range
10	1.0-10.3 bar (15-150 psi)
20	10.3-20.7 bar (150-300 psi)

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5. Set Point must be within Pressure Range selected in Step 1 above.



PRESSURE SWITCHES

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PS71 – General Purpose Mini Pressure Switches

> .7 to 344 bar (10 to 5000 psi) formerly PS-EH series

These versatile general purpose switches with snap action microswitches can be used in a wide range of hydraulic and pneumatic applications. Their proven piston/ diaphragm design offers outstanding accuracy over a very wide pressure range with an outstanding 9000 psi proof pressure. Their modular construction allows Gems to offer a large number of standard pressure fittings in two materials as well as numerous electrical ratings and terminations. Users can easily configure this model to meet their needs.

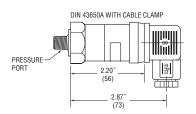
Specifications

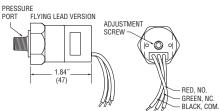
Operating Temperature	-40°C to +80°C (-40°F to +180°F)
Switch*	5 Amp at 12/24 VDC and 125/250 VAC (Optional 10 Amp or 1 Amp with Gold contacts)
Repeatability	±2% of Full Set Point Range @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile (optional EPDM, Viton® or Neoprene)
Fitting	Zinc Plated Steel (Optional 316 SS)
Electrical Termination	DIN 43650A IP65; Spade Terminals IP00; Flying Leads IP65; Conduit with Flying Leads IP00; IP option IP66
Proof Pressure	600 bar (9000 psi)
Approvals	CE, UL Approved units available
Weight, Approximate	0.15 kg (0.4 lbs.)

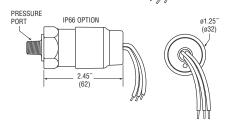
*Gold contacts (option G) may be required for less than 12 VDC and 20 mA. Viton \circledast is a registered trademark of Dupont.



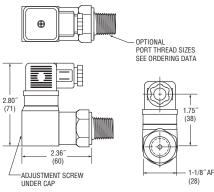
Dimensions







RIGHT ANGLE DIN 43650A WITH CABLE CLAMP



- Requires stainless steel housing.
 Set Point must be within Pressure Range selected in Step 1 above.

Pressure Range Table

Pressure Range Code	Adjustment Ranges	Average Dead Band
10	0.7-2.1 bar (10-30 psi)	0.25-0.40 bar (4-6 psi)
20	1.7-5.2 bar (25-75 psi)	0.35-0.65 bar (5-10 psi)
30	4.5-20.7 bar (65-300 psi)	1.3-2.6 bar (20-40 psi)
40	17.2-69 bar (250-1000 psi)	2.6-5.7 bar (40-85 psi)
50	69-206.8 bar (1000-3000 psi)	8-15 bar (120-220 psi)
60	172.4-344.7 bar (2500-5000 psi)	21-35 bar (300-500 psi)

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Gem



PRESSURE SWITCHES

PS75 – Rugged Cylindrical Pressure Switch

- Side mounted DIN connection formerly PS-FA series
- ▶ Top mounted electrical connection formerly PS-FB series
- 0.35 to 414 bar (5 to 6000 psi)
- Wear disc design for longer life
- ► DPDT models available

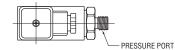
Gems PS75 Series have all metal surfaces for overload stops and deliver reliable operation under extremely high pressure surges. They are designed with a wear disc and cushioning ring for increased life. The switches use a piston/diaphragm design, which combine the high proof pressure of piston technology with the sensitivity of a diaphragm design. They can be field or factory adjusted.

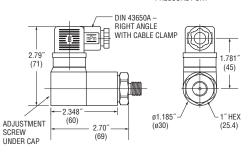
Specifications

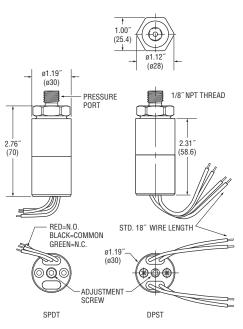
Operating Temperature	-40°C to +82°C (-40°F to +180°F)
Switch	5 Amp SPDT @ 120/240 VAC and 12/24 VDC; 1 Amp with Gold Contacts (-G option)
Repeatability	2% of full set point @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile (optional Viton®, Neoprene or EPDM)
Fitting	Zinc-Plated Steel (optional 316 Stainless Steel)
Housing	Zinc-Plated Steel (optional 316 Stainless Steel)
Electrical Termination	DIN 43650A IP65; Conduit with Flying Leads IP00; Flying Leads IP65
Proof Pressure	600 bar (9000 psi)
Approvals	CE, UL Approved units available
Weight, Approximate	0.23 kg (0.5 lbs.)



Dimensions







		Gems
		PRESSURE SWITCHES
How to Order		S
Use the Bold characters from the cl	chart below to construct a product code.	Ш
		PRESSURE SWITCHES
	PS75 <u>10 4MNZ C H XX XXXX</u>	E
Pressure Range Code		
Insert Pressure Range Code from	m table below	5
Pressure Fitting ¹ 12L14 Zinc Plated Steel	316 Stainless Steel (housing also 316SS)	111
2MNZ 1/8″ NPTM	4MNS 1/4 [°] NPTM	C .
4MNZ 1/4″ NPTM	4MGS 1/4" BSPM	5
4FNZ 1/4" NPTF	4FGS 1/4" BSPF	S I
4MGZ 1/4″ BSPM	6MSS 9/16~-18 SAE Male	() ()
4FGZ 1/4″ BSPF 4MSZ 7/16″-20 SAE Male		
6MSZ 9/16 [~] -18 SAE Male		
4SSZ 7/16 ^{~-} 20 SAE Male Swive	vel	
A SPST/NO; B SPST/NC; C SPC AA DPST/NO2; BB DPST/NC2;		
Electrical Termination		
	9mm Cable Clamp ⁶ ; iale NPT Conduit ⁶ ;	
Options		
G Gold Contacts (for loads less l RD Reduced Differential (50% re R Restrictor (low damping coeffi SR Spiral Restrictor (high damp WF Weather Pack Connector, Fe DE Deutsch Connector, Male, DT	reduction typical); OXY Oxygen Cleaned [®] ; fficient) Brass; ping coefficient) 12L14 Steel w/Black Oxide Finish; Female; WM Weather Pack Connector, Male;	
Fixed Set Point (optional)		
A. Specify set point FS (in BA B. Set Point Actuation	AK OF PSI, see example)'	
R on Rising Pressure; F on		
Example: F\$1BARF for 1 BAR F	Falling or FS20PSIR for 20 PSI Rising	
 4. 18" is standard. Specify cable 5. DIN connectors require C SPD 6. Requires stainless steel pressu 	termination. Iength in inches (max. 48"). e.g. FL18 or FL30 . e length in inches (max. 48"). e.g. EL18 or EL30 . DT circuit.	nk
Pressure Range Table	le	.co.uk

Draccura	Danga	Table
Pressure	nariye	Table

Pressure			
Range Code	Pressure Range	Average Dead Band	Proof Pressure
10	0.35-1.7 bar (5-25 psi)	0.25-0.40 bar (2-4 psi)	35 bar (500 psi)
20	1.0-5.2 bar (15-75 psi)	0.35-0.65 bar (5-10 psi)	600 bar (9000 psi)
30	3.5-10.3 bar (50-150 psi)	1.3-2.6 bar (20-40 psi)	600 bar (9000 psi)
40	10.3-44.8 bar (150-650 psi)	2.6-5.7 bar (40-85 psi)	600 bar (9000 psi)
50	34.5-120.7 bar (500-1750 psi)	8-15 bar (120-220 psi)	600 bar (9000 psi)
60	69.0-241.3 bar (1000-3500 psi)	21-35 bar (300-500 psi)	600 bar (9000 psi)
70	172.4-413.7 bar (2500-6000 psi)	21-35 bar (300-500 psi)	600 bar (9000 psi)

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PS77 – Economical Industrial Pressure Switch

- 0.35 to 413 bar (5 to 6000 psi) formerly PS-K series
- Up to 20 amp switching capabilities
- Wear disc design for longer life
- Adjustable deadband on 20 amp models

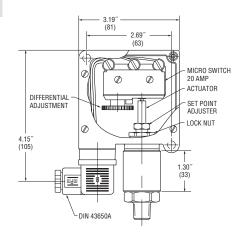
Gems PS77 Series pressure switches incorporate a wear disc and cushioning ring that provide resistance to pressure surges. The industrial enclosure houses either an SPDT 20 Amp switch featuring a dead band adjustment or a DPDT 10 amp switch. The switches use a piston/diaphragm design, which combines the high proof pressure of piston technology with the sensitivity of diaphragm designs. The switches can be field or factory adjusted.

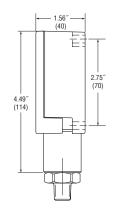
Specifications

Operating Temperature	-40°C to +80°C (-40°F to +180°F)
Switch	20 Amp @ 240 VAC (-C circuit)
	10 Amp @ 250 VAC (-CC, -Z, -ZZ circuits)
Repeatability	2% of Highest Set Point @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile (Optional Viton®, Neoprene or EPDM)
Fitting	Zinc Plated Steel (Optional 316 SS)
Electrical Termination	DIN 43650A or 1/2" NPTF Conduit; Plastic Case IP65
Proof Pressure	600 bar (9000 psi)
Approvals	CE
Weight, Approximate	0.45 kg (1.0 lbs.)



Dimensions





Wiring

	DIN
Common	#1
N.C.	#2
N.O.	#3

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How to Order

Use the **Bold** characters from the chart below to construct a product code.

	P\$77 1	10	4MNZ	C	Н	XX	хххх
Pressure Range Code							
Insert Pressure Range Code from table	below						
Pressure Fitting							
12L14 Zinc Plated Steel	316 Stainless Steel (housing	also	316SS)			
2MNZ 1/8" NPTM	4MNS 1/4" NPTM						
4MNZ 1/4" NPTM	4MGS 1/4″ BSPM						
4FNZ 1/4" NPTF	4FGS 1/4" BSPF						
4MGZ 1/4" BSPM	6MSS 9/16~-18 SAE Male						
4FGZ 1/4" BSPF							
4MSZ 7/16"-20 SAE Male							
6MSZ 9/16~-18 SAE Male							
4SSZ 7/16 ^{~-20} SAE Male Swivel							
Circuit							
C SPDT; CC DPDT; Z SPDT-DB; ZZ DF	DT-DB						
Electrical Termination							
ELXX 1/2" NPT Male Conduit w/Flying							
H DIN 43650A Male Half Only ² ; HC DI	1.7						
HN DIN 43650A with 1/2" Female NPT	Conduit ² ;						
Options							
V Viton® Diaphragm; N Neoprene Dia							
G Gold Contacts (for loads less than 12		ned³;					
R Restrictor (low damping coefficient)							
SR Spiral Restrictor (high damping coe	fficient) 12L14 Steel w/Black Oxide F	Finish	I				
Fixed Set Point (optional)							
A. Specify set point FS (in BAR or PS	SI, see example)⁴						
B. Set Point Actuation	2						
R on Rising Pressure; F on Falling							
Example: FS1BARF for 1 BAR Falling	or FSZUPSIR for 20 PSI Rising						

Notes:

18" is standard. Specify lead length in inches (max. 48"). e.g. EL18 or EL30.
 DIN connectors require C SPDT circuit.

Requires stainless steel pressure fitting.
 Set Point must be within Pressure Range selected in Step 1 above.

Pressure Range Table

Pressure Range Code	Pressure Range	Adjustable Dead Band	Proof Pressure
10	0.35-1.7 bar (5-25 psi)	0.17-0.43 bar (3-6 psi)	35 bar (500 psi)
20	1.0-5.2 bar (15-75 psi)	0.5-1.25 bar (8-19 psi)	600 bar (9000 psi)
30	3.5-10.3 bar (50-150 psi)	1.0-2.5 bar (15-37 psi)	600 bar (9000 psi)
40	10.3-44.8 bar (150-650 psi)	4.5-11 bar (65-160 psi)	600 bar (9000 psi)
50	34.5-120.7 bar (500-1750 psi)	12-30 bar (175-430 psi)	600 bar (9000 psi)
60	69.0-241.3 bar (1000-3500 psi)	24-60 bar (300-875 psi)	600 bar (9000 psi)
70	172.4-413.7 bar (2500-6000 psi)	42-105 bar (600-1500 psi)	600 bar (9000 psi)

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PRESSURE SWITCHES

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RESSURE SWITCHES

PRESSURE SWITCHES PS81 – Ultra-Long Life Vacuum Switches 25 to 508 mbar (0.75" to 15" Hg) ▶ Sensitive diaphragm for lower set points Factory fixed or adjustable set points DPDT versions available For low vacuum applications, the longevity of our PS81 Series is hard to beat. A life expectancy of 1 million cycles means long-term reliability. Their brass housing and choice of four diaphragm materials ensures chemical compatibility with your system. PS81 series switches have a field adjustable set point or can be factory set. CE **Specifications Operating Temperature** -40°C to +80°C (-40°F to +180°F) Dimensions 5 Amp @ 24 VDC and 250 VAC Switch* 1 Amp @ 24 VDC (-G option) Repeatability ±2% of Full Set Point Range at 20°C (70°F) Wetted Parts RED = N.O. GREEN = N.C. BLACK = COMMON Diaphragm Nitrile standard (optional EPDM, Viton® or Kapton®) Fitting Brass Housing Brass ADJUSTMENT Spring Stainless Steel SCREW LINDER CAP **Spring Guide** Dolrin DIN 43650A IP65; Terminals IP00; Flying Leads IP65; **Electrical Termination** IP option IP66 **Proof Pressure** 10 bar (150 psi) Approvals CE, UL Approved units available Weight, Approximate 0.14 kg (0.31 lbs.) *Gold contacts (option G) may be required for less than 12 VDC and 20 mA. How to Order (51) Use the **Bold** characters from the chart below right to construct a product code. 10 4MNB C XXXX PS81 ΧХ Н a1 75 **Pressure Range Code** (ø44) Insert Pressure Range Code from table below Pressure Fitting 2MNB 1/8" NPTM Brass; 4MNB 1/4" NPTM Brass; 2FNB 1/8" NPTF Brass; 4MGB 1/4" BSPM Brass; Ξ 1 10' 4MSB 7/16 ~- 20 SAE Male, Brass; (28) 6MSB 9/16"-18 SAE Male, Brass Circuit DIN 43650A CABLE CLAMP A SPST/NO: B SPST/NC: C SPDT: (at zero pressure (gauge)) AA DPST/NO; BB DPST/NC; CC DPDT **Electrical Termination** Ŷ ĥ FLXX Flying Leads1; ELXX 1/2" NPT Male Conduit w/Flying Leads2; H DIN 43650A Male Half Only³; HC DIN 43650A 9mm Cable Clamp³; www.gems-HN DIN 43650A with 1/2" Female NPT Conduit³ DIN 43650A MALE HALF ONLY Options 2.34 V Viton® Diaphragm: E EPDM Diaphragm: K Kapton® Diaphragm: (59) G Gold Contacts (for loads less than 12 mA @ 12 VDC); OXY Oxygen Cleaned; IP Ingress Protection4 Fixed Set Point (optional) A. Specify set point FS (in Inches Hg or mBAR, see example)⁵ В. Set Point Actuation ø1.75 (ø44) **R** on Rising Vacuum; **F** on Falling Vacuum Ō Example: FS100MBARF for 100 mBAR Falling or FS2INHGR for 2" Hg Rising **iens** Notes: Pressure Range Table 1. 18" is standard. Specify lead length in inches (max. 48"). e.g. FL18 or FL30. 18" is standard. Specify cable length in inches (max. 48"). e.g. EL18 or EL30. 2 Pressure Average DIN connectors require **C** SPDT circuit. 3.

Range Code

10

20

Pressure Range

25.4 - 169.3 mbar

(0.75-5"Hg)

135.5-508 mbar

(4-15"Hg)

Dead Band

6 - 17 mbar

(0.2-0.5"Hg)

10 - 24 mbar

(0.3-0.7"Hg)

4.

5.

Fixed Set Point FS.

Ingress Protection is available only with FL Electrical Termination and requires

Set Point must be within Pressure Range selected in Step 1 above.

PS82 – Economical Miniature Vacuum Switches

▶ 169 to 1016 mbar (5" to 30" Hg) formerly PS-EV series

These miniature vacuum switches, based on our proven PS71 series, are designed for demanding applications where space and/or price are strong concerns.

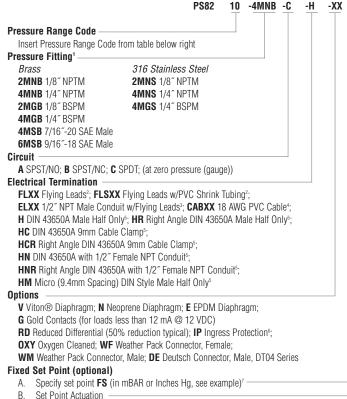
Specifications

Operating Temperature	-40°C to +80°C (-40°F to +180°F)
Switch*	5 Amp at 12/24 VDC and 125/250 VAC; 1 Amp with gold contacts (option G)
Repeatability	±2% of Full Set Point Range @ 20°C (70°F)
Wetted Parts	
Diaphragm Material	Nitrile standard (optional EPDM, Viton® and Neoprene)
Fitting	Brass (optional 316 Stainless Steel)
Spring	316 Stainless Steel
Electrical Termination	DIN 43650A IP65; Male Conduit with Flying Leads IP00; Flying Leads IP65; IP option IP66
Proof Pressure	35 bar (500 psi)
Approvals	CE
Weight, Approximate	0.25 kg (0.5 lbs.)

*Gold contacts (option G) may be required for less than 12 VDC and 20 mA. Viton® is a registered trademark of Dupont.

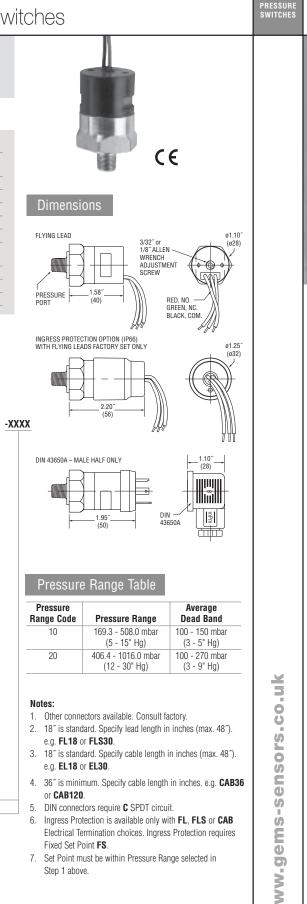
How to Order

Use the **Bold** characters from the chart below to construct a product code.



R on Rising Vacuum; **F** on Falling Vacuum

Example: FS300MBARF for 300 mBAR Falling or FS10INHGR for 10" Hg Rising



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PRESSURE SWIT

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PS83 – OEM Subminiature Vacuum Switch

▶ 169 to 1016 mbar (5" to 30" Hg) formerly PS-J series

This compact vacuum switch is designed for OEM applications. Metal blade contacts in lieu of microswitches make this a very economical switch. The PS83 series features Teflon®-coated Kapton® diaphragms. Kapton® polyimide maintains excellent physical properties over a wide temperature range, while the Teflon® coating offers superb chemical resistance.

Specifications

Operating Temperature	-40°C to +93°C (-40°F to +200°F)
Switch*	100 VA Max.; 42 V Maximum Voltage
Repeatability	±5% of Full Set Point Range @ 20°C (70°F) ambient temp.
Wetted Parts	
Diaphragm	Teflon®-coated Kapton®
Housing	Brass (optional 316 SS)
Electrical Termination	Exposed Terminals IP00; Flying Leads IP00; IP option IP65
Proof Pressure	10 bar (150 psi)
Approvals	CE (UL Approved units available)
Weight, Approximate	0.06 kg (0.14 lbs.)

*Gold contacts (option G) may be required for less than 12 VDC and 20 mA. Teflon® and Kapton® are registered trademarks of Dupont.

How to Order

Use the **Bold** characters from the chart below to construct a product code.

	PS83	10	4MNB	A	SP	XX	хххх
Pressure Range Code							
Insert Pressure Range Code f							
Pressure Fitting ¹							
Brass	316 Stainless Steel						
2MNB 1/8″ NPTM	2MNS 1/8″ NPTM						
4MNB 1/4″ NPTM	4MNS 1/4″ NPTM						
2MGB 1/8" BSPM	2MGS 1/8" BSPM						
4MGB 1/4" BSPM	4MGS 1/4″ BSPM						
8MGB 1/2" BSPM	4MSS 7/16~-20 SAE Male						
M10B M10 x 1.0 Straight	6MSS 9/16~-18 SAE Male						
M12B M12 x 1.5 Straight							
4MSB 7/16"-20 SAE Male							
6MSB 9/16"-18 SAE Male							
Circuit							
A SPST/NO; B SPST/NC (at a	zero pressure (gauge))						
SP Spade Terminals (standar	// ·						
, ,	Flying Leads w/PVC Shrink 1	ubing	2				
Options							
	ss than 12 mA @ 12 VDC); IF	' Ingre	ss Proteo	ction ³			
OXY Oxygen Cleaned; RB Ri	(11 //						
	Female; WM Weather Pack C	onnec	tor, Male	;			
DE Deutsch Connector, Male	DT04 Series						
Fixed Set Point (optional)							
	mBAR or Inches Hg, see exam	iple)4 -					
B. Set Point Actuation —							
R on Rising Vacuum; F			(10".				
Example: FS300WBARF for	300 mBAR Falling or FS10IN	HGR	tor 10" F	ig Kis	sing		
Notos:							-

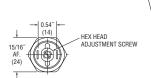
Notes:

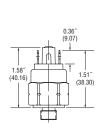
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- 1. Other connectors available. Consult factory.
- 2. 18" is standard. Specify lead length in inches (max. 48"). e.g. FL18 or FLS30.
- 3. Ingress Protection is available only with $\ensuremath{\text{FL}}$ or $\ensuremath{\text{FLS}}$ Electrical Termination.
- 4. Set Point must be within Pressure Range selected in Step 1 above.

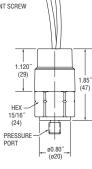


Dimensions





1/4" Spades



Flying Leads with IP option

Pressure F	Range	Table
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Pressure Range Code	Pressure Range	Average Dead Band
10	169.3-508.0 mbar	
10	(5 - 15" Hg)	Less than 10%
20	406.4-1016.0 mbar	of full set point range
20	(12 - 30" Hg)	

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PS91 - Compact Differential Switch

- .3 to 1.7 bar (5 to 25 psi)
- Unaffected by static pressure
- Robust packaging for harsh applications

The PS91 is a differential pressure switch that is not affected by changes in static pressure (common line pressure). The PS91 is designed for a unique manifold, or supplied with two "NPT female ports for more general purpose applications. The switch can be adjusted via a central screw on top of the unit. The unit is supplied with a mini-DIN connector in keeping with the compact packaging.

Specifications

Operating Temperature	-40°C to +80°C (-40°F to +180°F)
Switch*	5 Amp @ 24 VDC and 250 VAC; 0.5 Amp @ 24 VDC
Repeatability	±2% of Full Set Point Range @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile standard (optional EPDM and Viton®)
Fitting	Black Anodized Aluminum
Housing	30% Glass Filled Nylon; Buna-N O-rings
Electrical Termination	DIN 43650C IP65; Terminals IP00
Proof Pressure	100 bar (1500 psi)
Approvals	CE
Weight, Approximate	0.045 kg (0.10 lbs.)

*Gold contacts (option G) may be required for less than 12 VDC and 20 mA.

How to Order

Use the **Bold** characters from the chart below to construct a product code.

Р	S91	10	4FSA	C	НМ	XX
Pressure Range Code						
Insert Pressure Range Code from table below						
Pressure Fitting						
2FNA 1/8" NPTF Aluminum;						
4FSA 7/16 ^{~-20} SAE Female, Aluminum;						
30MA Manifold Mount, (2) 4.3 mm Dia. Holes,						
30.2 mm Dia. B.C., Anodized Black Alumin	um					
Circuit						
C SPDT						
Electrical Termination						
HM DIN 43650C Male Half Only (standard);						
HCM DIN 43650C 7 mm Cable Clamp						
Options						
V Viton® Diaphragm; E EPDM Diaphragm						
Fixed Set Point (optional)						
A. Specify set point FS (in BAR or PSI, see exam	nple)1 –					
B. Set Point Actuation	. /					
R on Rising Pressure; F on Falling Pressure						

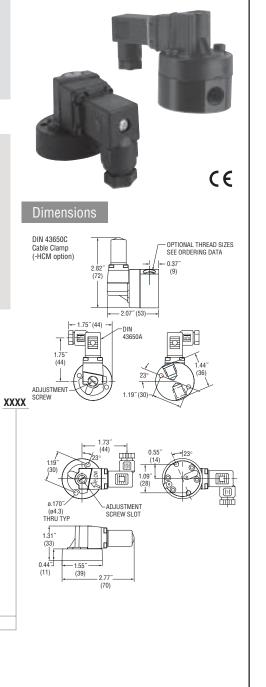
Example: **FS1BARF** for 1 BAR Falling or **FS10PSIR** for 10 PSI Rising

Note:

1. Set Point must be within Pressure Range selected in Step 1 above.

Pressure Range Table

Pressure Range Code	Pressure Range	Average Dead Band
10	0.35 - 1.0 bar (5 - 15 psid)	0.15-0.3 bar (2-5 psi)
20	0.8 - 1.7 bar (12 - 25 psid)	0.25-0.5 bar (4-7 psi)



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PRESSURE SWITCHES





PS93 – General Purpose Differential Pressure Switch

- ▶ .7 to 3 bar (10 to 45 psi) formerly PS-D series
- Compact construction
- Can be mounted in tight spaces
- Rugged housing

The PS93 Series compact design enables them to be mounted in tight spaces. The switches use a piston/diaphragm design which incorporates the high proof pressure of piston technology with the sensitivity of a diaphragm design. The PS93 series switches may be field or factory adjusted via a hex screw inside the low port, protecting them against unauthorized tampering.

Specifications

.	novotina	Temperature	
	IFLATION	rennerante	

oporating romporation	
Buna-N	-20°C to +80°C (-4°F to +176°F)
EPDM1	-40°C to +80°C (-40°F to +176°F)
Viton®1	+0°C to +80°C (+32°F to +176°F)
Switch ²	5 Amp SPDT @ 240 VAC and 24 VDC; 0.5 Amp @ 24 VDC (-G option)
Repeatability	±2% of highest set point @ 20°C (68°F)
Wetted Parts	
Diaphragm	Buna-N (optional EPDM, Viton® and Neoprene)
Fitting	Zinc-plated steel (optional Brass or 316 Stainless Steel)
Electrical Termination	DIN 43650A (IP65)
Proof Pressure	35 bar (500 psi)
Approvals	CE
Weight, Approximate	0.35 kg (0.75 lbs.)

Notes:

- 1. Optional
- 2. Gold contacts (option G) may be required for less than 12 VDC and 20 mA.

How to Order

Use the **Bold** characters from the chart below to construct a product code.

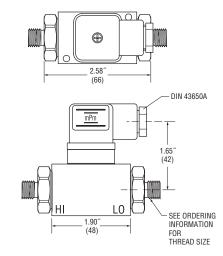
	PS93 10	4MNS/4MNS	C	НМ	X
Pressure Range Code					
Insert Pressure Range Code f	from table below ri	ght			
Pressure Fitting					
High PortLow Port					
12L14 Zinc Plated Steel	Brass				
2MNZ 1/8" NPTM;	4MNB 1/4″ NF	PTM;			
2MGZ 1/8" BSPM;	4MGB 1/4″ BS	SPM			
4MNZ 1/4" NPTM;					
4MGZ 1/4" BSPM;					
4FNZ 1/4" NPTF;					
4MSZ 7/16~-20 SAE Male					
316 Stainless Steel	316 Stainless	Steel			
4MNS 1/4" NPTM	4MNS 1/4″ NF	PTM			
Circuit					
C SPDT					
Electrical Termination —					
H DIN 43650A Male Half On	ly (standard); HC E	0IN 43650A 9mm Cat	ole Clan	np;	
HN DIN 43650A with 1/2" Fe	emale NPT Conduit				
Options					
V Viton® Diaphragm; E EPD	M Diaphragm; N M	Veoprene Diaphragm;			
G Gold Contacts (for loads le	ess than 12 mA @	12 VDC)			
Fixed Set Point (optional)					
A. Specify set point FS (in	BAR or PSI, see ex	xample)1 ———			
B. Set Point Actuation —	-				
R on Rising Pressure; F	on Falling Pressu	re			
Example: FS1BARF for 1 BA	0		nq		
Note:	0		0		

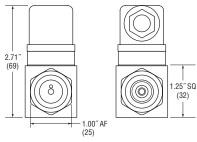
1. Set Point must be within Pressure Range selected in Step 1 above.



Dimensions

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Pressure Range Table

Pressure Range Code	Pressure Range	Average Dead Band
10	0.7 - 1.7 bar (10 - 25 psi)	0.2 - 0.4 bar (3 - 8 psi)
20	1.4 - 3.1 bar (20 - 45 psi)	0.35 - 1 bar (5 - 15 psi)

PS96/97 - Inline Pressure Switch

- 2 to 10 bar (30 to 150 psi)
- Visual adjustment
- Robust packaging for harsh applications
- PS97 Unique Manifold Mount

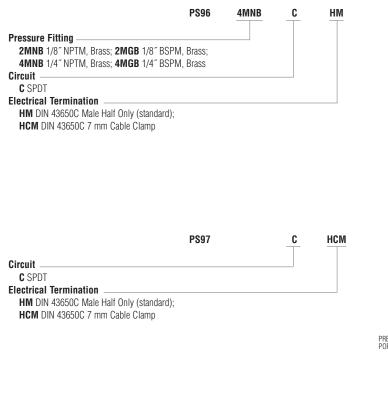
The PS96 is a compact switch featuring a simple field adjustment. The PS97 has a unique 2 bolt manifold mount. The mating flat surface only needs to accept 2 mounting screws to secure the pressure fitting in place. The single turn adjustment has an indicating scale on it for quick adjustments in the field. The miniature DIN standard "C" utilizes 8 mm spacing between contact pins. Its all-metal enclosure and small size make it an ideal choice for mounting in tight areas.

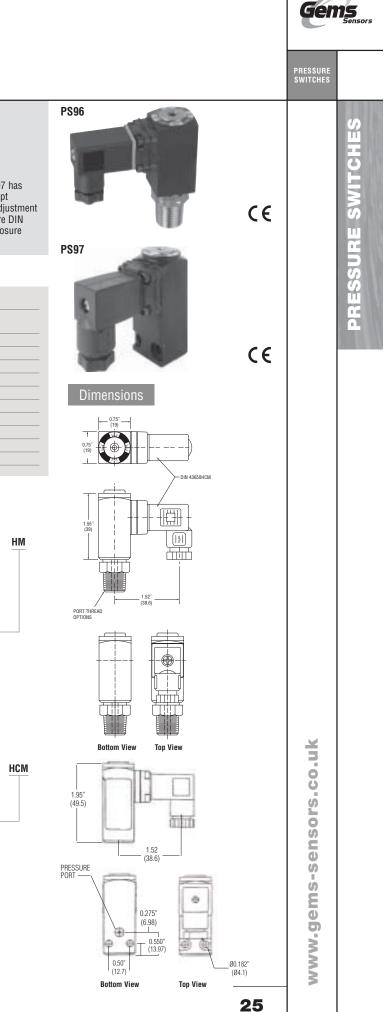
Specifications

Operating Temperature	-40°C to +80°C (-40°F to +180°F)
Switch*	5 Amp @ 24 VDC and 250 VAC; 0.5 Amp @ 24 VDC
Adjustment Range	2-10 bar (30-150 psi)
Repeatability	±2% of Full Set Point Range @ 20°C (70°F)
Wetted Parts	
Diaphragm	Nitrile
Fitting	Brass (PS97 Aluminium, Anodized Black, 'O' Ring)
Electrical Termination	DIN 43650C IP65
Average Deadband	.8-1.70 bar (12-25 psi)
Proof Pressure	100 bar (1500 psi)
Approvals	CE
Weight, Approximate	0.06 kg (0.13 lbs.)

How to Order

Use the **Bold** characters from the chart below to construct a product code.







PS98 - Solid State Pressure Switch

- 0 to 400 bar and 0 to 6000 psi
 - Highly resistant to shock and vibration
- Ideal for off-highway, mobile, demanding applications
- No moving parts

▶

Long cycle life

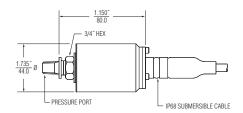
Answering the demand for solid-state switches, Gems proudly offers the PS98. Built from our proven CVD and ASIC design, the PS98 Solid State pressure switch offers greater accuracy in rough environments. This switch is an ideal alternative to electromechanical types when cycles exceed 50 cycles/minute and broad frequency response is needed. In addition to a modular design, a host of pressure ports and electrical connections are available. Switch and switch-back points are factory set per customer specification.

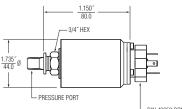
Specifications

Operating Temperature	-40°C to 125°C (-40°F to 260°F)
Switch	Relay or Transistor
Repeatability	.25% of Full Set point range @ 20°C (70°F)
Wetted Parts	
Diaphragm	17-4PH Stainless Steel
Fitting	316 Stainless Steel
Electrical Termination	DIN "G" IP65 10-6 MIL CONN "C" IP65 Submersible Cable "M" IP68
Supply Voltage (Vs)	12 to 32Vdc
Vibration	70g, peak to peak sinusoidal, 5 to 2000 Hz (Random Vibration: 20 to 2000 Hz @ appx. 20g Peak per MIL-STD-810E Method 514.4)
Acceleration	100g steady acceleration in any direction 0.032% FS/g for 1 bar (15 psi) range decreasing logarithmically to 0.0007% FS/g for 400 bar (6000 psi) range.
Shock	20g, 11 ms, per MIL-STD-810E
Method 516.4 Procedure 1	
Deadband	See How to Order
Proof Pressure	2X Full Scale
Approvals	CE (limits switch voltage to 42 VDC)
Weight, Approx.	0.45 kg (1.0 lbs)



Dimensions





L DIN 43650 CONNECTION

How to Order

PS98	R G	G G	15	02	G	A	150	125
Output								
R Relay; T Transistor								
Pressure Datum								
A Absolute (up to 25 bar) G Gauge								
Pressure Range								
Insert Pressure Range Code from table below righ	t							
Pressure Port								
08 1/8-27 NPT External; 02 1/4-18 NPT External;								
OJ 1/4 NPT External w/snubber; OE 1/4 NPT Inter	nal;							
OH 1/2-14 NPT External; O4 7/16-20 External (SA	E #4, J	J514);						
1P 9/16-18 External (SAE #6, J1926-2);								
IJ 7/16-20 External (SAE #4, J1926-2);								
09 G1/8 Internal; 01 G1/4 External; 0A R1/4 Exte	rnal							
Electrical Termination								
G Large DIN (only with Transistor);								
MXXX IP68 Cable (Specify length in meters; e.g.	M012);						
C 6-Pin Connector								
Circuit								
A N.O.; B N.C.; C SPDT (only with Relay)								
Factory Set Point ¹								
Re-Set Point ¹								

Pressure Range Table

Pressure Range Code	Pressure Range (bar)	Pressure Range Code	Pressure Range (psi)
A10	0-1	F15	0-15
A16	0-1.6	F30	0-30
A25	0-2.5	F60	0-60
A40	0-4	G10	0-100
A60	0-6	G15	0-150
B10	0-10	G20	0-200
B16	0-16	G30	0-300
B25	0-25	G50	0-500
B40	0-40	G60	0-600
B60	0-60	H10	0-1000
C10	0-100	H15	0-1500
C16	0-160	H20	0-2000
C25	0-250	H30	0-3000
C40	0-400	H40	0-4000
		H50	0-5000
		H60	0-6000

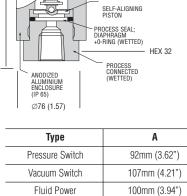
Note: 1. Set Points must be within Pressure Range selected in Step 3 above.

PRESSUR SWITCHES PS-B Series - High Performance Pressure Switch Vacuum and Pressure Ranges 0.5% Repeatability Compact Design Gems PS-B Series are economically designed pressure switches that use highquality materials and workmanship to provide the very best service. The PS-B Series is available in a diaphragm/piston combination design or a traditional piston design. Both offer very high operating and proof pressure specifications. These high proof pressures greatly reduce the chance that pressure spikes and surges will damage the unit. **Specifications** Process/Ambient Temperature -40°C to +80°C (-40°F to +176°F) Switch 5 Amp SPDT@240 VAC, 5 Amp@30 VDC, CE CE, Microswitch is UL and CSA Recognised Approvals Repeatability 0.5% of Highest Set Point @ 20°C (68°F) Wetted Parts (other materials available) Diaphragm Buna-N 0-Ring Buna-N Fitting Brass or Stainless Steel Enclosure IP66 (Nema 4X) Anodized Aluminum $\frac{76}{(3)}$ **Electrical Termination** IP65, DIN 43650 Connector SETPOINT ADJUSTING SCREW HIRSCHMANN CONNECTOR Pressure Port G1/4 Female or 1/4" NPT (INCL. EARTH) GDM 3011 DIN 43650-A (IP Weight, Approximate 0.4 kg (1 lbs.) MICROSWITCH How to Order Use the **bold** characters from the chart below to construct a product code SELECT PS B2 P504H S1N B1 BL G B А **B2** Series th מיתר Insert Range Code From Table Below SELF-ALIGNING PISTON Pressure Port (*) S1 316 ss 1/4" female; S2 316 ss 1/2" female; S7 316 ss 1/2" male; PROCESS SEAL; DIAPHRAGM +0-RING (WETTED) B1 brass 1/4" female; Last character **N** for NPT thread or **B** for BSP thread HEX 32 Diaphragm/O-Ring Material PROCESS CONNECTED (WETTED) B1 buna-n/buna-n; P1 PTFE/buna-n; P2 PTFE/VITON; E6 EPDM/EPDM: ALUMINIUM S2 316 ss/Viton®-A ; V2 Viton®-A/Viton®-A (IP 65) Microswitch_ Ø76 (1.57) BL standard; BG gold-plated switch Options .

M vacuum protection plate for pressure switches; B oxygen cleaned

Note:

(*) Brass connections are on fluid power switches



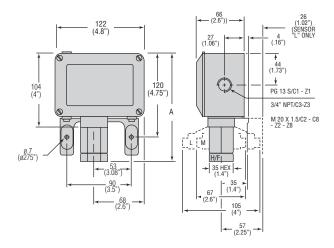
Туре	Pressure Port	Range Range Code	Adjustable Range	Typical Deadband Midrange	Operating Pressure Max.	Proof Pressure
		-P504H	0.3-4.5 bar (4-65 psi)	0.08 bar (1.2 psi)	200 bar (3000 psi)	600 bar (8500 psi)
	316	-P508H	1-25 bar (15-360 psi)	0.48 bar (7 psi)	200 bar (3000 psi)	600 bar (8500 psi)
Pressure Stainless		-P708H	3-85 bar (45-1230 psi)	2 bar (30 psi)	200 bar (3000 psi)	600 bar (8500 psi)
Steel	-P808H	5-170 bar (75-2500 psi)	5 bar (75 psi)	400 bar (5800 psi)	600 bar (8500 psi)	
		-P908H	10-300 bar (150-4300 psi)	15 bar (215 psi)	400 bar (5800 psi)	600 bar (8500 psi)
Fluid*	Brass	-P908F	20-300 bar (300-4300 psi)	15 bar (215 psi)	850 bar (9000 psi)	700 bar (10000 psi)
Power	DIdSS	-P918F	30-540 bar (450-7500 psi)	20 bar (290 psi)	650 bar (9000 psi)	700 bar (10000 psi)
Vacuum	316 Stainless Steel	-V506H	-1 to 6 bar (30"Hg-85 psi)	0.12 bar (2psi)	200 bar (3000 psi)	600 bar (8500 psi)

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PRESSURE	PS-C Series	– High Performance Indust	rial Switch
	 Vacuum, Differential & Vacuum to 540 bar (7 A Excellent 0.2% Repeat Gems PS-C Series pressure very easy end user interface mounting brackets for the m steel pistons and spring; an efforts. The PS-C uses eithe traditional piston design. Specifications Process/Ambient Temperatur Switch Approvals Repeatability Wetted Parts (other material Diaphragm O-Ring Fitting Enclosure Adjustable Dead Band Optiot Electrical Termination Process Fitting Weight, Approximate How to Order Use the bold characters from the SELECT Series/Enclosure C1 PG13.5 cable gland; C2 C3 3/4" NPTF conduit; C8 Insert Range Code From Ta Pressure Port 1st Character: \$ for 316 SS 2nd Character: \$ for 316 SS 	7500 PSI) Pressure Range itability • and reliable service. Details like stainless steel nicroswitch; self-locking adjusting nut; internal stainless d baked-on enclosure finishes highlight these design er a diaphragm/piston combination design or a re -40 to 80C (-40 to +176F) 15 Amp SPDT@240 VAC, 0.5 Amp@28 VDC, (Ranges (200 mbar), use a 10 Amp@240 VAC / 0.5 Amp@28 VDC) CE, Microswitch is UL & CSA Recognised 0.2% of Highest Set Point @ 20°C (68°F) s available) Buna-N Buna-N Aluminum or Stainless Steel Aluminum, B brass; M Monel@; erad; B for bsp thread Image: Steel of the sp t	rial Svitch
www.gems-sensors.co.uk	2nd Character: 1 for 1/4" fe 3rd Character: N for NPT th Diaphragm/O-Ring Materia B1 buna-n/buna-n; P1 PTF S2 316 ss/Viton®-A; V2 V Microswitch K1 standard (L1) standard SL hermetically sealed; SP SE manual reset increasing Options	emale fitting; 2 for 1/2" female fitting; read; B for bsp thread II FE/buna-n; P4 PTFE/PTFE; E6 EPDM/EPDM;	
	LU		

Dimensions



Туре

Note: 1 bar = 14.5 psi

Tuno	Pressure	Range Code	Pressure Range	Max Deadband	Max Operating	Proof Pressure	
Туре	Port	hallye coue	Bar	Bar	Bar	Bar	
		-P301L ¹	2-15 mbar	1.1-1.9 mbar	30	35	
		-P302L1	10-100 mbar	2.5-3.5 mbar	30	35	
		-P304L	20-240 mbar	6-9 mbar	30	35	
		-P306L	20-560 mbar	6-12 mbar	30	35	
	Aluminium	-P308L	25-1300 mbar	7-15 mbar	30	35	
		-P402M	100-400 mbar	15-20 mbar	125	140	
		-P404M	100-950 mbar	15-30 mbar	125	140	
Pressure		-P406M	120-2300 mbar	16-50 mbar	125	140	
		-P408M	150-5400 mbar	16-90 mbar	125	140	
		-P502H	0.3-1.6	65-95 mbar	200	600	
	316	-P504H	0.4-3.9	65-160 mbar	200	600	
	Stainless	-P506H	0.5-9.0	65-330 mbar	200	600	
	Steel	-P508H	0.7-21.5	70-810 mbar	200	600	
		-P708H	3-76	0.3-3.75	200	600	
		-P808H	4-170	0.8-9.5	400	600	
		-P908H	10-300	2-19.5	400	600	
		-P904F	12-55	3.5-6	650	700	
Fluid	Brass	-P906F	16-130	4-8.5	650	700	
Power*		-P908F	20-300	6-12	650	700	
		-P918F	30-540	15-31	650	700	
	Aluminium	**-V304L	-60/+150 mbar	4/6.5 mbar	30	35	
Vacuum	Aluminium	-V404M	-400/+400 mbar	16/25 mbar	125	140	
	316 S.S.	-V506H	-1/6	80/300 mbar	200	600	

* Fluid power switches are for hydraulic use and not for use on gas systems (piston design).

** Vacuum limit is -0.5 bar (15" Hg).

¹ Range only with L1 micro switch

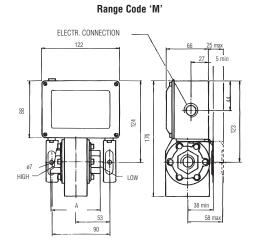
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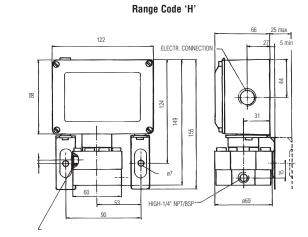


PRESSURE SWITCHES	PS-C Series – Differential Pressure Switch	
	 Wide Pressure Range (12 mbar to 70 bar) High Line Pressure (up to 200 bar) Wide Chemical Compatibility The PS-C Differential Series is designed so they provide ease of installation together 	
	with reliable service. Diaphragm/piston design allows for wide pressure ranges and accuracy with good chemical compatibility. Line pressure of up to 200 bar can be used and the unit is protected against a complete line collapse in either direction.	C
	Specifications	1
	Switch 15 Amp SPDT@240 VAC, 0.5 Amp@28 VDC, (Ranges 75 mbar), use a 10 Amp@240 VAC / 0.5 Amp@28	9
	Approvals CE, Microswitch is UL & CSA Recognised Repeatability 1% of Highest Set Point @ 20°C (68°F) Wetted Parts (other materials available)	(
	Diaphragm Buna-N O-Ring Buna-N	
	Fitting Aluminum or Stainless Steel Enclosure Aluminum or Stainless Steel Enclosure	
	IP66 (Nema 4X) Aluminum With Baked-On Enamel Coating Electrical Termination PG13.5 Cable Gland or 3/4" NPT Conduit	
	Process Fitting G 1/4 or 1/4" NPT Weight, Approximate 1.5 kg. (3.3 lbs)	-
	How to Order SELECT PS C1 D506M S1N B1 K1 G C Series/Enclosure C1 PG13.5 cable gland; C2 M20 x 1.5; G3 3/4" NPTF conduit; C8 M20 x 1.5; G3 3/4" NPTF conduit; C8 M20 x 1.5; G3 3/4" NPTF conduit; C8 M20 x 1.5; Insert Range Code From Table Pressure Port	
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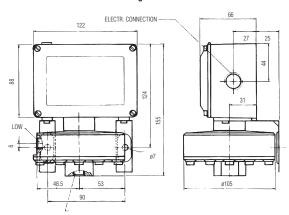
Port	Range Code	Adjustable Diff. Range	Typical Deadband	Max.Static Pressure	Max. Overrange Pressure	Proof Pressure
	-D302L	12-75 mbar ¹	7 mbar	30 bar 30 bar		
	-D304L	22-180 mbar	8 mbar		30 bar	35 bar
	-D306L	25-450mbar	11 mbar	30 Dai		
	-D309L	35-1250 mbar	15 mbar]		
Aluminium	-D402M	0.3-1.0 bar	0.15 bar	10 bar		
	-D404M	0.5-2.5 bar	0.2 bar	50 bar		
	-D406M	1.0-6.0 bar	0.2 bar		- 140 bar ²	140 bar
	-D408M	1.0-14.5 bar	0.2 bar]		
	-D506M	5-20 bar	0.8 bar	100 bor	140 Dai	
	-D508M	10-50 bar	0.8 bar	100 bar		
	-D608M	10-70 bar	1.5 bar	140 bar		
216	-D352H	80-160 mbar	25 mbar			
316 Stainless Steel	-D354H	100-500 mbar	35 mbar] 200 bar	200 bar 2	200 hor
	-D356H	120-1450 mbar	50 mbar	200 bar	200 bar ²	200 bar
	-D359H	150-3450 mbar	75 mbar]		

Range only with "L1" micro switch.
 D ... H and D ... M can sustain full High and Low-side reversal.





Range Code 'L'



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PRESSURE SWITCHES

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